ROBOTICS

Product manual

DressPack IRB 6700

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Product manual

DressPack IRB 6700

IRC5, OmniCore

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Revision: P

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Original instructions.

Table of contents

Overview of this manual

About this manual

This manual contains instructions for:

- mechanical and electrical work for DressPack systems
- maintenance of the DressPack systems
- mechanical and electrical repair of the DressPack systems.

The manual also contains reference information for all procedures detailed in the manual.

The manual can be used for both IRC5 and OmniCore robots.

Usage

This manual should be used during:

- installation of the DressPack system
- maintenance of the DressPack system
- repair work of the DressPack system.

Who should read this manual?

This manual is intended for:

- installation personnel
- maintenance personnel
- repair personnel.

Prerequisites

Maintenance/repair/installation personnel working with an ABB Robot must:

- be trained by ABB and have the required knowledge of mechanical and electrical installation/repair/maintenance work.

Organization of chapters

The manual is organized in the following chapters:

Chapter	Contents
Safety	Safety information that must be read through before performing any installation or service work on the robot. Contains general safety aspects as well as more specific information on how to avoid personal injuries and damage to the product.
Installation	Descriptions of mechanical installation and electrical connections.
Maintenance	Descriptions of all required preventive maintenance procedures including intervals.
Repair	Descriptions of all recommended repair procedures.
Reference information	Useful information when performing installation, maintenance or repair work. Includes lists of necessary tools, additional documents, safety standards etc.
Spare parts	Complete spare part list and list of robot components, shown in exploded views.
Circuit diagram	References to the circuit diagrams.

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References

General

Document name	Document ID
Product manual - IRB 6700	*3HAC044266-001*
Product manual - IRB 6700Inv / IRB 6700I	*3HAC058254-001*
Product manual, spare parts - IRB 6700/IRB 6700Inv	*3HAC044268-001*
Safety manual for robot - Manipulator and IRC5 or OmniCore controller [i]	*3HAC031045-001*
Circuit diagram - DressPack 6700	*3HAC044246-002*
Circuit diagram - DressPack for spotwelding 6700	*3HAC026208-001*

[i] This manual contains all safety instructions from the product manuals for the manipulators and the controllers.

OmniCore robots

Document name	Document ID
Product specification - IRB 6700	*3HAC080365-001*
Product manual - OmniCore V250XT Type B	*3HAC087112-001*
Product manual - OmniCore V400XT	*3HAC081697-001*
Operating manual - OmniCore	*3HAC065036-001*
Technical reference manual - System parameters	*3HAC065041-001*

IRC5 robots

Document name	Document ID
Product specification - IRB 6700	*3HAC044265-001*
Product manual - IRC5 IRC5 with main computer DSQC1000.	*3HAC047136-001*
Operating manual - IRC5 with FlexPendant	*3HAC050941-001*
Technical reference manual - System parameters	*3HAC050948-001*

Revisions

Revision	Description
-	First edition.

Continues on next page

Revision	Description
A	The following updates are done in this revision: • The variants IRB 6700-300/2.70 and IRB 6700-240/3.00 are added. • Added information about limitations of robot movement due to DressPack, see *Overview on page 36*. • Added the section *Fitting the process turning disc on page 62*. • Updated information on how to apply cable grease through the tube, see *Fitting the cable package IRBDP MH3 UI on page 76*, and *Fitting the cable packages IRBDP MH6 UI and IRBDP SW6 UI (Lean ID) on page 92*. • Updated information on how to fit customer plate, process plate, and adapter complete in the base, see *Fitting the cable package IRBDP MH6 LI on page 67*, *Fitting the cable package IRBDP SW6 LE (Lean ID) on page 82*, and *Replacing the cable package IRBDP MH3 LI on page 155*. • How to fit the weld connector bracket updated. Section *Fitting the cable package IRBDP SW6 LE (Lean ID) on page 82*. • Corrected spare part number on Paracom cable (SW6 LE), see *DressPack cable package IRBDP SW6 LE on page 208*. • Corrected spare part number on Paramulti cable package, long (SW6 UI), see *DressPack cable package IRBDP SW6 UI on page 210*. • Added spare parts to water and air unit, see *Water & Air unit on page 120*. • Information about option 782-13 Bosch MFDC PROFINET added to *Installation of DressPack floor on page 115*. The section is also clarified, information about connections etc. is referred to the circuit diagram
B	The following updates are done in this revision: • Information in section *Installation of DressPack floor on page 115* clarified regarding connections whether PROFINET is available or not. • Torques added for brass couplings for water and air
C	The following updates are done in this revision: • Mass data and mass center data is added to section *DressPack - arm load parameters and LoadId on page 108*.
D	Published in release R16.2. The following updates are done in this revision: • Information about Spot welding cabinet removed. *Product manual - Spot welding cabinet IRC5* (*3HAC058524-001*) describes the Spot welding cabinet.
E	Published in release R17.1. The following updates are made in this revision: • Added information about IRB 6700Inv.
F	Published in release R17.2. The following updates are made in this revision: • Updated list of applicable standards.
G	Published in release R19C. The following updates are made in this revision: • Safety section restructured. • Information about functional grounding added throughout the manual. • Updated spare part numbers for Paramulti cable packages.
H	Published in release R19D. The following updates are made in this revision: • Changed denominations MH3 LI to MH6 LI, and MH3 UE to MH3 UI. • Updated spare part numbers for DressPack cable packages IRBDP MH6 LI. • Corrected and updated installation procedure for cable package IRBDP MH6 LI, in regard to addition of a new bracket and velcro strap, missing information and an incorrect figure showing how to fasten the cables at the balancing device.
J	Published in release R20C. The following updates are made in this revision: • Added information about using mounting tools and tightening the Ethernet M12 locking rings with a torque throughout the manual.

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Revision	Description
K	Published in release 21C. The following updates are made in this revision: • Caution regarding handling connectors with care included in Installation and Repair chapters.
L	Published in release 21D. The following updates are made in this revision: • Added information for OmniCore.
M	Published in release 22B. The following updates are made in this revision: • Added information about using mounting tools and tightening the M12 Ethernet/PROFINET floor cable connector with a tightening torque. • Added LID robot variant designations.
N	Published in release 22C. The following updates are made in this revision: • Updated spare part information for hose reinforcement funnel and clamp insert. • Added more specific information about what torque tool to use for M12 Ethernet/PROFINET connectors throughout the manual.
P	Published in release 23D. The following updates are made in this revision: • Added more specific information about materials, tightening torque and lubrication for couplings.

Product documentation

Categories for user documentation from ABB Robotics

The user documentation from ABB Robotics is divided into a number of categories. This listing is based on the type of information in the documents, regardless of whether the products are standard or optional.

Tip

All documents can be found via myABB Business Portal, *www.abb.com/myABB*.

Product manuals

Manipulators, controllers, DressPack, and most other hardware is delivered with a **Product manual** that generally contains:

- Safety information.
- Installation and commissioning (descriptions of mechanical installation or electrical connections).
- Maintenance (descriptions of all required preventive maintenance procedures including intervals and expected life time of parts).
- Repair (descriptions of all recommended repair procedures including spare parts).
- Calibration.
- Troubleshooting.
- Decommissioning.
- Reference information (safety standards, unit conversions, screw joints, lists of tools).
- Spare parts list with corresponding figures (or references to separate spare parts lists).
- References to circuit diagrams.

Technical reference manuals

The technical reference manuals describe reference information for robotics products, for example lubrication, the RAPID language, and system parameters.

Application manuals

Specific applications (for example software or hardware options) are described in **Application manuals**. An application manual can describe one or several applications.

An application manual generally contains information about:

- The purpose of the application (what it does and when it is useful).
- What is included (for example cables, I/O boards, RAPID instructions, system parameters, software).
- How to install included or required hardware.
- How to use the application.

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- Examples of how to use the application.

Operating manuals

The operating manuals describe hands-on handling of the products. The manuals are aimed at those having first-hand operational contact with the product, that is production cell operators, programmers, and troubleshooters.

How to read the product manual

Reading the procedures

The procedures contain all information required for the installation or service activity and can be printed out separately when needed for a certain service procedure.

Safety information

The manual includes a separate safety chapter that must be read through before proceeding with any service or installation procedures. All procedures also include specific safety information when dangerous steps are to be performed.

Read more in the chapter *Safety on page 17*.

Illustrations

The product is illustrated with general figures that does not take painting or protection type in consideration.

Likewise, certain work methods or general information that is valid for several product models, can be illustrated with illustrations that show a different product model than the one that is described in the current manual.

Product name principles

General

The different robots have a wide range of options. In many cases the option name gives a good explanation of its content. In some cases there is a need to add more information in the product name in order to clearly show a certain variant and to avoid misunderstandings. Hence a complementary naming standard is used.

The family name of the options is DressPack (that is customer cables and hoses from the controller to the robot's axis 6, divided in different sections).

DressPack parts

DressPack parts that are assembled on the robot are called:

- **IRBDP** (IRB DressPack)

Main application

The DressPack has been prepared for two main applications:

Product name	Application
MH	Material handling
SW	Spot welding

Generations

The different generations of a DressPack is indicated with a generation number. The number indicates the different design of each generation. (Some generations might not be available since it has been phased out).

- **1**, **2**, **3** etc

Sections

The DressPack on the robot is supplied in different sections:

Product name	Section
L	Lower DressPack section
U	Upper DressPack section
C	Continuous DressPack (DressPack without an intermediate connection point)

Routing

The DressPack can be routed in different ways:

Product name	Routing
I	Integrated DressPack The main parts are integrated within the robot structure.
E	External DressPack The main parts are routed outside, on the robot structure.

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Examples

- **IRBDP MH 3 UE** = IRB DressPack / Material handling application / Generation 3 / Upper arm DressPack section / External routing
- **IRBDP SW 4 UI** = IRB DressPack / Spot welding application / Generation 4 / Upper arm DressPack section / Internal routing
- **IRBDP SW 2 LE** = IRB DressPack / Spot welding application / Generation 2 / Lower arm DressPack section / External routing
- **IRBDP SW 2 CE** = IRB DressPack / Spot welding application / Generation 2 / Continuos DressPack section / External routing

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1 Safety

1.1 Safety information

1.1.1 Limitation of liability

Limitation of liability

Any information given in this manual regarding safety must not be construed as a warranty by ABB that the industrial robot will not cause injury or damage even if all safety instructions are complied with.

The information does not cover how to design, install and operate a robot system, nor does it cover all peripheral equipment that can influence the safety of the robot system.

In particular, liability cannot be accepted if injury or damage has been caused for any of the following reasons:

- Use of the robot in other ways than intended.
- Incorrect operation or maintenance.
- Operation of the robot when the safety devices are defective, not in their intended location or in any other way not working.
- When instructions for operation and maintenance are not followed as intended.
- Non-authorized design modifications of the robot.
- Repairs on the robot and its spare parts carried out by in-experienced or non-qualified personnel.
- Foreign objects.
- Force majeure.

Spare parts and equipment

ABB supplies original spare parts and equipment which have been tested and approved for their intended use. The installation and/or use of non-original spare parts and equipment can negatively affect the safety, function, performance, and structural properties of the robot. ABB is not liable for damages caused by the use of non-original spare parts and equipment.

1.1.2 Requirements on personnel

General

Only personnel with appropriate training are allowed to install, maintain, service, repair, and use the robot. This includes electrical, mechanical, hydraulics, pneumatics, and other hazards identified in the risk assessment.

Persons who are under the influence of alcohol, drugs or any other intoxicating substances are not allowed to install, maintain, service, repair, or use the robot.

The plant liable must make sure that the personnel is trained on the robot, and on responding to emergency or abnormal situations.

Personal protective equipment

Use personal protective equipment, as stated in the instructions.

1.2 Safety signals and symbols

1.2.1 Safety signals in the manual

Introduction to safety signals

This section specifies all safety signals used in the user manuals. Each signal consists of:

- A caption specifying the hazard level (DANGER, WARNING, or CAUTION) and the type of hazard.
- Instruction about how to reduce the hazard to an acceptable level.
- A brief description of remaining hazards, if not adequately reduced.

Hazard levels

The table below defines the captions specifying the hazard levels used throughout this manual.

Symbol	Designation	Significance
	DANGER	Signal word used to indicate an imminently hazardous situation which, if not avoided, will result in serious injury.
	WARNING	Signal word used to indicate a potentially hazardous situation which, if not avoided, could result in serious injury.
	ELECTRICAL SHOCK	Signal word used to indicate a potentially hazardous situation related to electrical hazards which, if not avoided, could result in serious injury.
	CAUTION	Signal word used to indicate a potentially hazardous situation which, if not avoided, could result in slight injury.
	NOTE	Signal word used to indicate important facts and conditions.
	TIP	Signal word used to indicate where to find additional information or how to do an operation in an easier way.

1.2.2 Safety symbols on manipulator labels

Introduction to symbols

This section describes safety symbols used on labels (stickers) on the manipulator.

Symbols are used in combinations on the labels, describing each specific warning. The descriptions in this section are generic, the labels can contain additional information such as values.

> **Note**
>
> The symbols on the labels on the product must be observed. Additional symbols added by the integrator must also be observed.

Types of symbols

Both the manipulator and the controller are marked with symbols, containing important information about the product. This is important for all personnel handling the robot, for example during installation, service, or operation.

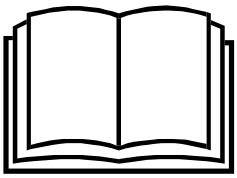
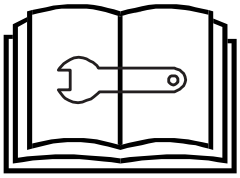
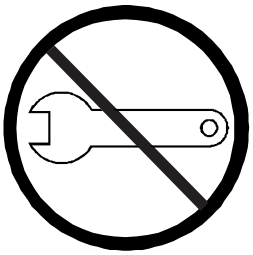
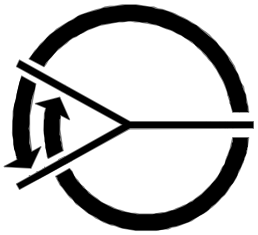
The safety labels are language independent, they only use graphics. See *Symbols on safety labels on page 20*.

The information labels can contain information in text.

Symbols on safety labels

Symbol	Description
 xx0900000812	**Warning!** Warns that an accident *may* occur if the instructions are not followed that can lead to serious injury, possibly fatal, and/or great damage to the product. It applies to warnings that apply to danger with, for example, contact with high voltage electrical units, explosion or fire risk, risk of poisonous gases, risk of crushing, impact, fall from height, etc.
 xx0900000811	**Caution!** Warns that an accident may occur if the instructions are not followed that can result in injury and/or damage to the product. It also applies to warnings of risks that include burns, eye injury, skin injury, hearing damage, crushing or slipping, tripping, impact, fall from height, etc. Furthermore, it applies to warnings that include function requirements when fitting and removing equipment where there is a risk of damaging the product or causing a breakdown.
 xx0900000839	**Prohibition** Used in combinations with other symbols.

Continues on next page

Symbol	Description
 xx0900000813	**See user documentation** Read user documentation for details. Which manual to read is defined by the symbol: • No text: *Product manual*. • EPS: *Application manual - Electronic Position Switches*.
 xx0900000816	**Before disassembly, see product manual**
 xx0900000815	**Do not disassemble** Disassembling this part can cause injury.
 xx0900000814	**Extended rotation** This axis has extended rotation (working area) compared to standard.
 xx0900000808	**Brake release** Pressing this button will release the brakes. This means that the robot arm can fall down.

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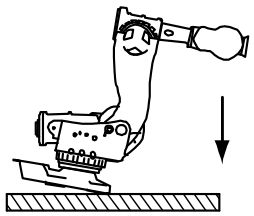
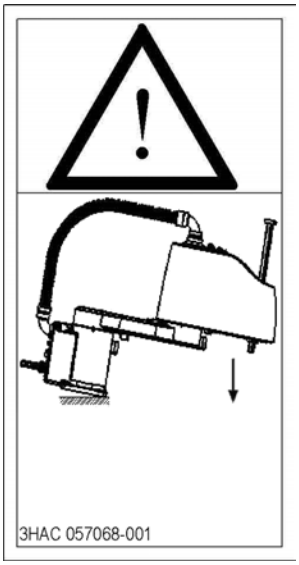
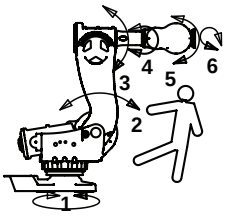
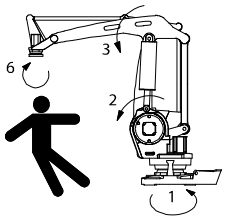
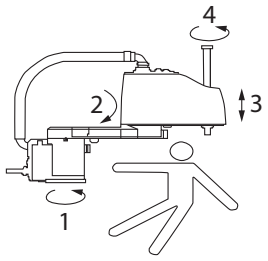
1.2.2 Safety symbols on manipulator labels

Continued

Symbol	Description
 xx0900000810  xx1500002402	**Tip risk when loosening bolts** The robot can tip over if the bolts are not securely fastened.
  xx0900000817	**Crush** Risk of crush injuries.

Continues on next page

Symbol	Description
 xx0900000818  xx1300001087	**Heat** Risk of heat that can cause burns. (Both signs are used)
 xx0900000819  xx1000001141  xx1500002616	**Moving robot** The robot can move unexpectedly.

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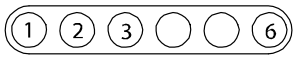
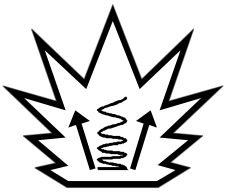
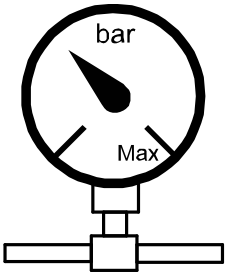
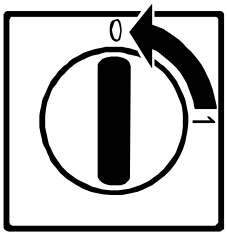
1.2.2 Safety symbols on manipulator labels
Continued

Symbol	Description
 xx0900000820  xx1000001140	**Brake release buttons**
 xx0900000821	**Lifting bolt**
 xx1000001242	**Adjustable chain sling with shortener**
 xx0900000822	**Lifting of robot**
 xx0900000823	**Oil** Can be used in combination with prohibition if oil is not allowed.
 xx0900000824	**Mechanical stop**

Continues on next page

Symbol	Description
 xx1000001144	**No mechanical stop**
 xx0900000825	**Stored energy** Warns that this part contains stored energy. Used in combination with *Do not disassemble* symbol.
 xx0900000826	**Pressure** Warns that this part is pressurized. Usually contains additional text with the pressure level.
 xx0900000827	**Shut off with handle** Use the power switch on the controller.
 xx1400002648	**Do not step** Warns that stepping on these parts can cause damage to the parts.

1.3 Robot stopping functions

Protective stop and emergency stop

The protective stops and emergency stops are described in the product manual for the controller.

For more information see:

- *Product manual - OmniCore V250XT Type B*
- *Product manual - OmniCore V400XT*
- *Product manual - IRC5*

1.4 Safety during installation and commissioning

National or regional regulations

The integrator of the robot system is responsible for the safety of the robot system.

The integrator is responsible that the robot system is designed and installed in accordance with the safety requirements set forth in the applicable national and regional standards and regulations.

The integrator of the robot system is required to perform a risk assessment.

Layout

The robot integrated to a robot system shall be designed to allow safe access to all spaces during installation, operation, maintenance, and repair.

If robot movement can be initiated from an external control panel then an emergency stop must also be available.

Consider exposure to hazards, such as slipping, tripping, and falling.

Hazards due to the working position and posture for a person working with or near the robot shall be considered.

Hazards due to noise emission from the robot needs to be considered.

Consider hazards from other equipment in the robot system, for example, that guards remain active until identified hazards are reduced to an acceptable level.

Allergenic material

See *Environmental information on page 193* for specification of allergenic materials in the product, if any.

Securing the robot to the foundation

The robot must be properly fixed to its foundation/support, as described in the respective product manual.

When the robot is installed at a height, hanging, or other than mounted directly on the floor, there will be additional hazards.

Using lifting accessories and other external equipment

Ensure that all equipment used during installation, service and all handling of the robot are in correct condition for the intended use.

Electrical safety

Incoming mains must be installed to fulfill national regulations.

The power supply wiring to the robot must be sufficiently fused and if necessary, it must be possible to disconnect it manually from the mains power.

The power to the robot must be turned off with the main switch and the mains power disconnected when performing work inside the controller cabinet. Lock and tag shall be considered.

Harnesses between controller and manipulator shall be fixed and protected to avoid tripping and wear.

Continues on next page

Wherever possible, power on/off or rebooting the robot controller shall be performed with all persons outside the safeguarded space.

Note

Use a CARBON DIOXIDE (CO_2) extinguisher in the event of a fire in the robot.

Safety devices

The integrator is responsible for that the safety devices necessary to protect people working with the robot system are designed and installed correctly.

When integrating the robot with external devices to a robot system:

- The integrator of the robot system must ensure that emergency stop functions are interlocked in accordance with applicable standards.
- The integrator of the robot system must ensure that safety functions are interlocked in accordance with applicable standards.

Other hazards

The risk assessment should also consider other hazards arising from the application, such as, but not limited to:

- Water
- Compressed air
- Hydraulics

End-effector hazards require particular attention for applications which involve close human collaboration with the robot.

Pneumatic or hydraulic related hazards

Note

The pressure in the complete pneumatic or hydraulic systems must be released before service and maintenance.

All components in the robot system that remain pressurized after switching off the power to the robot must be marked with clearly visible drain facilities and a warning sign that indicates the hazard of stored energy.

Loss of pressure in the robot system may cause parts or objects to drop.

Dump valves should be used in case of emergency.

Shot bolts should be used to prevent tools, etc., from falling due to gravity.

All pipes, hoses, and connections have to be inspected regularly for leaks and damage. Damage must be repaired immediately.

Verify the safety functions

Before the robot system is put into operation, verify that the safety functions are working as intended and that any remaining hazards identified in the risk assessment are mitigated to an acceptable level.

1.5 Safety during operation

Automatic operation

Verify the application in the operating mode manual reduced speed, before changing mode to automatic and initiating automatic operation.

Unexpected movement of robot arm

WARNING

Hazards due to the use of brake release devices and/or gravity beneath the manipulator shall be considered.

1.6 Safety during maintenance and repair

1.6.1 Safety during maintenance and repair

General

Corrective maintenance must only be carried out by personnel trained on the robot.

Maintenance or repair must be done with all electrical, pneumatic, and hydraulic power switched off, that is, no remaining hazards.

Hazards due to stored mechanical energy in the manipulator for the purpose of counterbalancing axes must be considered before maintenance or repair.

Never use the robot as a ladder, which means, do not climb on the controller, manipulator, including motors, or other parts. There are hazards of slipping and falling. The robot might be damaged.

Make sure that there are no tools, loose screws, turnings, or other unexpected parts remaining after maintenance or repair work.

When the work is completed, verify that the safety functions are working as intended.

Hot surfaces

Surfaces can be hot after running the robot, and touching these may result in burns. Allow the surfaces to cool down before maintenance or repair.

Allergic reaction

Warning	Description	Elimination/Action
 **Allergic reaction**	When working with lubricants there is a risk of an allergic reaction.	Make sure that protective gear like goggles and gloves are always worn.

Gearbox lubricants (oil or grease)

When handling oil, grease, or other chemical substances the safety information of the respective manufacturer must be observed.

Note

Take special care when handling hot lubricants.

Warning	Description	Elimination/Action
 **Hot oil or grease**	Changing and draining gearbox oil or grease may require handling hot lubricant heated up to 90 °C.	Make sure that protective gear like goggles and gloves are always worn during this activity.

Continues on next page

Warning	Description	Elimination/Action
 **Allergic reaction**	When working with lubricants there is a risk of an allergic reaction.	Make sure that protective gear like goggles and gloves are always worn.
 **Possible pressure build-up in gearbox**	When opening the oil or grease plug, there may be pressure present in the gearbox, causing lubricant to spray from the opening.	Open the plug carefully and keep away from the opening. Do not overfill the gearbox when filling.
 **Do not overfill**	Overfilling of gearbox lubricant can lead to internal over-pressure inside the gearbox which in turn may: • damage seals and gaskets • completely press out seals and gaskets • prevent the robot from moving freely.	Make sure not to overfill the gearbox when filling it with oil or grease. After filling, verify that the level is correct.
 **Do not mix types of oil**	Mixing types of oil may cause severe damage to the gearbox.	When filling gearbox oil, do not mix different types of oil unless specified in the instructions. Always use the type of oil specified for the product.
 **Oil residues**	Oil residues might be present in a drained gearbox and spilled when separating a motor and gearbox during repair.	Make sure that protective gear like goggles/protective visor, gloves and arm protection are always worn during this activity. Put oil absorbent cloth or paper at appropriate locations to catch any oil residues.
 **Heat up the oil**	Warm oil drains quicker than cold oil.	Run the robot before changing the gearbox oil, if possible.
 **Specified amount depends on drained volume**	The specified amount of oil or grease is based on the total volume of the gearbox. When changing the lubricant, the amount refilled may differ from the specified amount, depending on how much has previously been drained from the gearbox.	After filling, verify that the level is correct.

Continues on next page

1.6.1 Safety during maintenance and repair
Continued

Warning	Description	Elimination/Action
 **Contaminated oil in gearboxes**	For lifetime reasons always drain as much oil as possible from the gearbox. The magnetic oil plugs will gather residual metal chips.	

Hazards related to batteries

Under rated conditions, the electrode materials and liquid electrolyte in the batteries are sealed and not exposed to the outside.

There is a hazard in case of abuse (mechanical, thermal, electrical) which leads to the activation of safety valves and/or the rupture of the battery container. As a result under certain circumstances, electrolyte leakage, electrode materials reaction with moisture/water or battery vent/explosion/fire may follow.

Do not short circuit, recharge, puncture, incinerate, crush, immerse, force discharge or expose to temperatures above the declared operating temperature range of the product. Risk of fire or explosion.

See safety instructions for the batteries in *Material/product safety data sheet - Battery pack* (*3HAC043118-001*).

Related information

See also the safety information related to installation and operation.

1.7 Safety during troubleshooting

General

When troubleshooting requires work with power switched on, special considerations must be taken:

- Safety circuits might be muted or disconnected.
- Electrical parts must be considered as *live*.
- The manipulator can move unexpectedly at any time.

DANGER

Troubleshooting on the controller while powered on must be performed by personnel trained by ABB or by ABB field engineers.

A risk assessment must be done to address both robot and robot system specific hazards.

Related information

See also the safety information related to installation, operation, maintenance, and repair.

1.8 Safety during decommissioning

General

See section *Decommissioning on page 193*.

If the robot is decommissioned for storage, take extra precaution to reset safety devices to delivery status.

2 Installation

2.1 Introduction

General

This chapter presents general information, complementing the more specific information in the following chapters.

Sections

The installation chapter is divided in the following sections:

- Fitting DressPack cable package attachments
- Fitting DressPack cable packages
- DressPack floor cable
- Water and air unit

2.2 Overview

General

Installing, programming and operating the ABB DressPack product program may be a complex task as each application instance is very specific. The product is designed to fit a wide variety of applications, and must be adapted to each in order to maximize life and function.

The generic installation procedure is described below.

CAUTION

The cabling is sensitive to mechanical damage. Handle it with care to avoid damage to the cabling or the connector, avoid any kind of tilt or skew.

Limitations of robot movements

When using DressPack options on the upper arm, the robot movements will be limited.

- In bending backwards positions there are limitations due to interference with the robot itself or with the Water and Air unit (if such is mounted).

Effects on armload and performance

Note

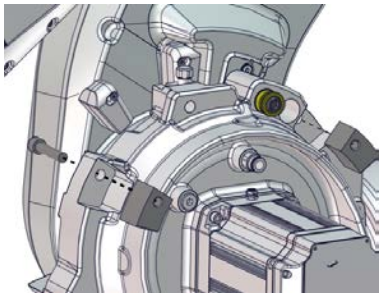
The extra weight of the DressPack products will affect the armload data and the performance of the robot. The effect differs depending on which type of DressPack product. See *DressPack - arm load parameters and LoadId*.

2.3 Fitting DressPack on an IRB 6700Inv

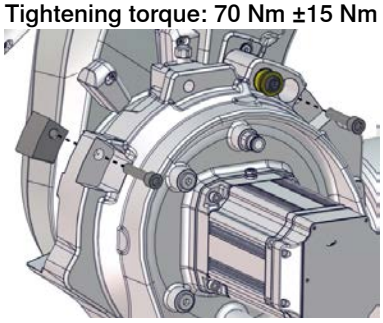
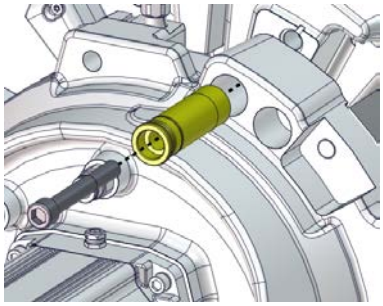
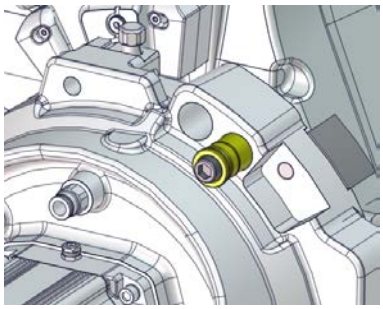
IRB 6700Inv

It is possible to use DressPack on an inverted robot as well as a floor standing robot. For all installations of DressPack cabling on an inverted robot, use the following procedures.

Preparations before fitting DressPack

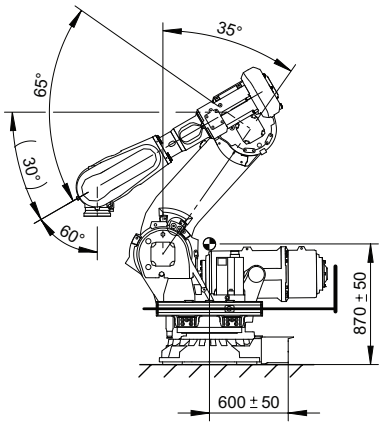
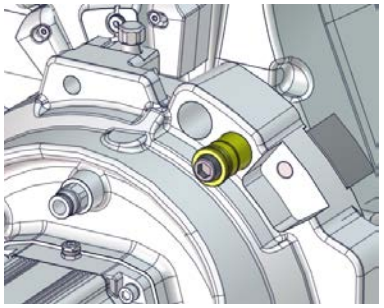
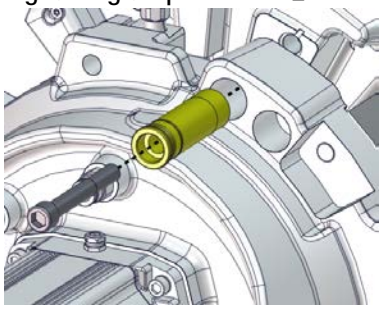
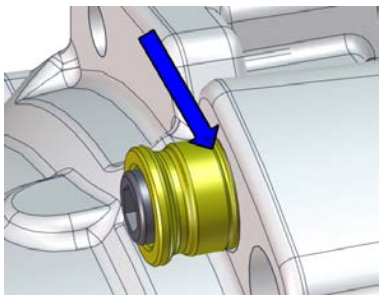
	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	**When the robot is in inverted position:** Continue to accurate section describing the fitting of DressPack.	
3	**When the robot is floor standing:** read all safety information about securing the lower arm, turning and lifting the robot. **DANGER** Always use the transportation lock screw and sleeve to lock the lower arm at transportation, turning and floor standing.	See *Product manual - IRB 6700Inv / IRB 6700I*, section 2.3.2 Securing the robot arm position for lift, rotation and transportation.
4	**CAUTION** No tool is permitted to be fitted on the robot when it is lifted, transported or rotated.	
5	Verify that the robot is secured to the foundation.	Attachment screws: M24x100 (8 pcs).
6	To be able to move the robot in floor standing position, use the service stops.	See *Product manual - IRB 6700Inv / IRB 6700I*, section 4.2.4 Service stops.
7	Remove the two service stops from their parking position.	 xx1700000067

Continues on next page

	Action	Note
8	Fit the service stops in maintenance position.	Tightening torque: 70 Nm ±15 Nm  xx1700000068
9	Remove the transportation lock screw and yellow sleeve from locking position. **Note** It is only allowed to remove the transportation lock screw and sleeve, if the service stops are in maintenance position, when the robot is floor standing.	 xx1700000347
10	Fit the transportation lock screw and the yellow sleeve in their parking position.	 xx1700000348
11	It is now possible to move axis 2 from +15° - -35°.	
12	Continue to accurate section describing the fitting of DressPack.	

Continues on next page

Concluding procedure after fitting DressPack on floor standing, inverted, robot

	Action	Note
1	Verify that the robot stands in position: • calibration position (0°) • -45° • +65° • no significance • +70° • no significance	 xx1600001371
2	Remove the transportation lock screw and the yellow sleeve from the parking position.	 xx1700000348
3	Insert the yellow sleeve and the transportation lock screw in the hole at the locking position. Insert the sleeve all the way so that the marking in the sleeve is aligned with the casting, see figure. Tighten the screw. **DANGER** Always use the transportation lock screw and sleeve to lock the lower arm at transportation, turning and floor standing.	Tightening torque: 70 Nm ±15 Nm  xx1700000347  xx1600002114

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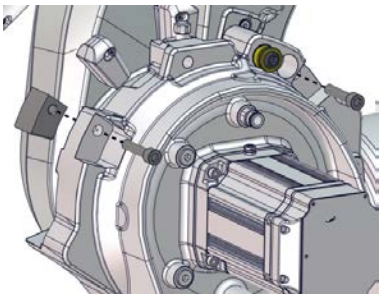
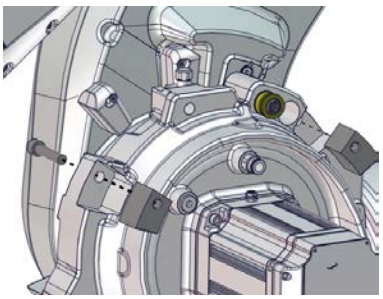
2.3 Fitting DressPack on an IRB 6700Inv

Continued

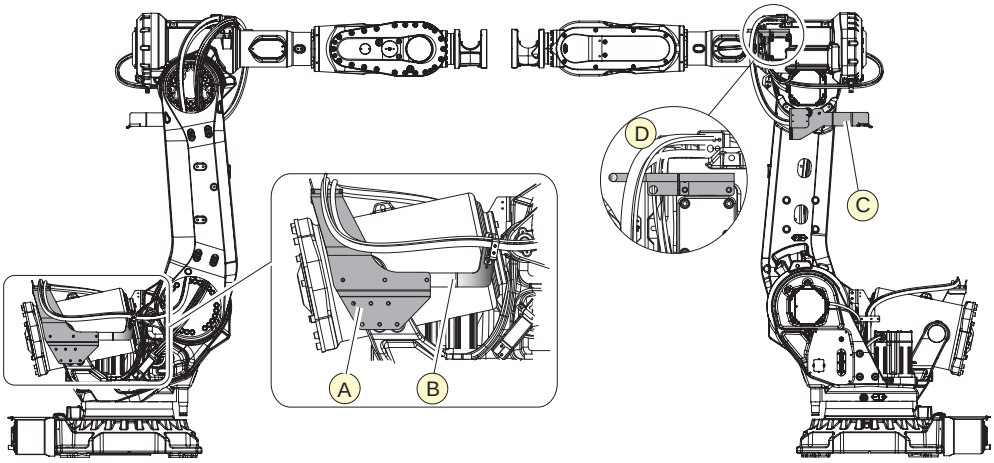
	Action	Note
4	Remove the two service stops from maintenance position.	 xx1700000068
5	Fit the service stops in their parking position.	 xx1700000067
6	See product manual for information about lifting, rotating and securing the robot to the foundation.	See *Product manual - IRB 6700Inv / IRB 6700I*.

2.4 Fitting the cable package attachments

2.4.1 Fitting attachments of the IRBDP MH6 LI

Location of the attachments

The location of the attachments of the cable package IRBDP MH6 LI are shown in the figure.



xx1300001974

A	Side bracket, balancing device
B	Lower bracket
C	Connection plate
D	Cable guide

Required tools and equipment

Equipment, etc.	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 201*.

Spare part

Spare part	Spare part number	Note
Cable harness	See *Product manual, spare parts - IRB 6700/IRB 6700Inv*.	

Consumables

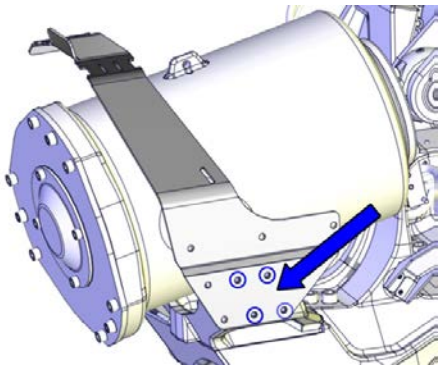
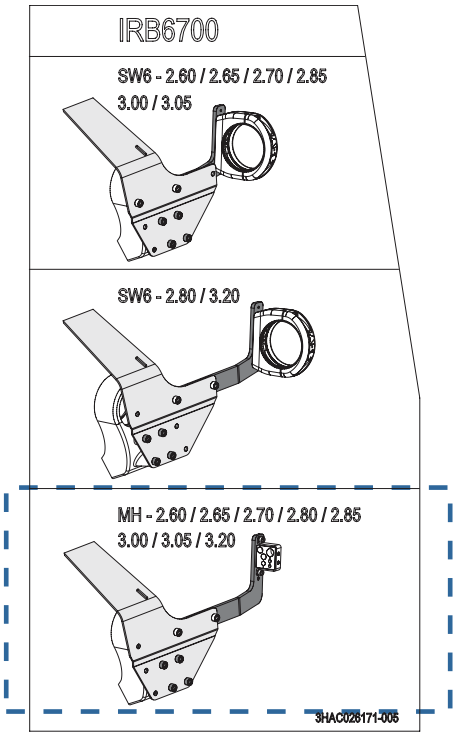
Equipment	Article number	Note
Locking liquid	3HAB7116-1	Loctite 243 For locking screws, securing brackets etc.

Continues on next page

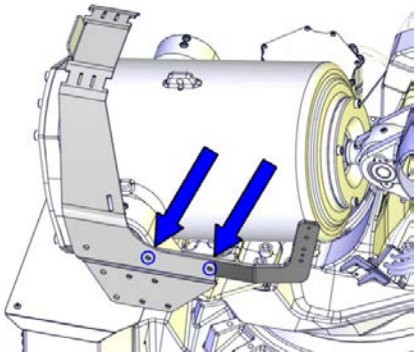
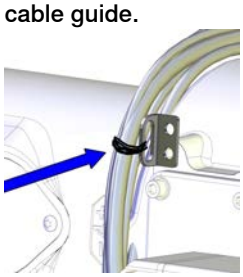
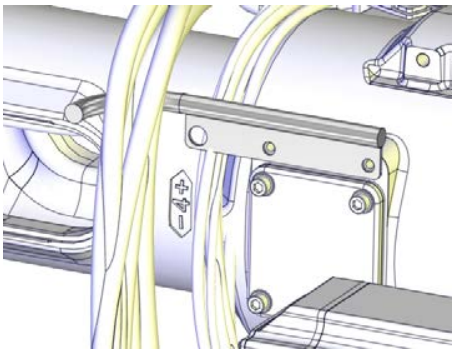
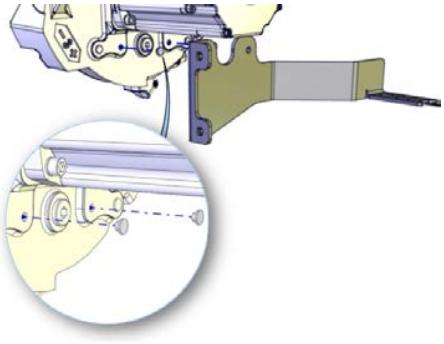
2.4.1 Fitting attachments of the IRBDP MH6 LI
Continued

Fitting the attachments - IRBDP MH6 LI

Use this procedure to install the attachments.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • water pressure supply • air pressure supply to the robot, before entering the robot working area.	
2	Fit the side bracket balancing device.	Lock screws with locking liquid, Loctite 243.  xx1400000076 Screw dimension: • M10x16 8.8-A3F (4 pcs)
3	**Note** Before fitting the lower bracket on the side bracket balancing device, make sure to use the correct position, depending on cable package and robot variant. See figure!	 xx1400000219

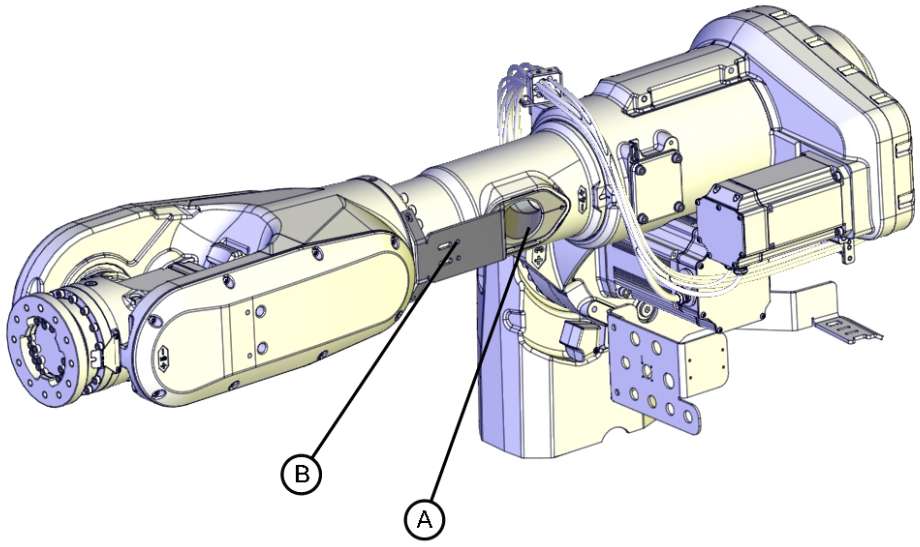
Continues on next page

	Action	Note
4	Fit the lower bracket on the side bracket balancing device.	Lock screws with locking liquid, Loctite 243.  xx1400000077 Screw dimension: • M10x16 8.8-A3F (2 pcs).
5	Remove the cable fixing bracket and fit the cable guide.  xx1300000544 Cable fixing bracket	Lock screws with locking liquid, Loctite 243.  xx1400001148 Cable guide Screw dimension: • M8x25 8.8-A2F (2 pcs) and washers
6	Remove the plastic plugs (if any) and fit the mounting plate axis 3.	Lock screws with locking liquid, Loctite 243.  xx1200000115 Screw dimension: • M10x16 8.8-A3F (2 pcs)

2.4.2 Fitting attachments of the IRBDP MH3 UI

Location of the attachments

The location of the attachments of the cable package IRBDP MH3 UE are shown in the figure.



xx1400000089

A	Insert
B	Bracket right

Required tools and equipment

Equipment, etc.	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 201*.

Spare part

Spare part	Spare part number	Note
Material set cable package IRBDP MH3 UE	See *Product manual, spare parts - IRB 6700/IRB 6700Inv*.	

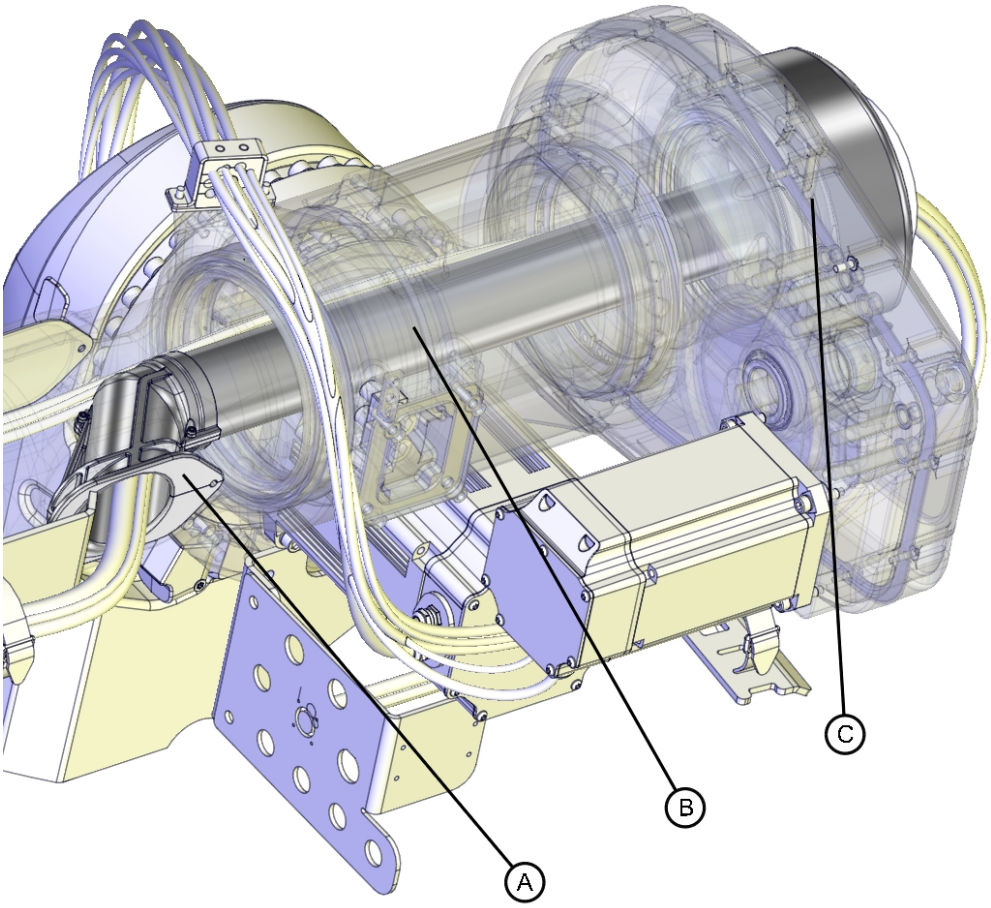
Consumables

Equipment	Article number	Note
Locking liquid	3HAB7116-1	Loctite 243 For locking screws, securing brackets etc.

Continues on next page

Fitting insert, tube and cover

The figure shows the location of the fitted insert, tube and cover in the upper arm.



xx1400000090

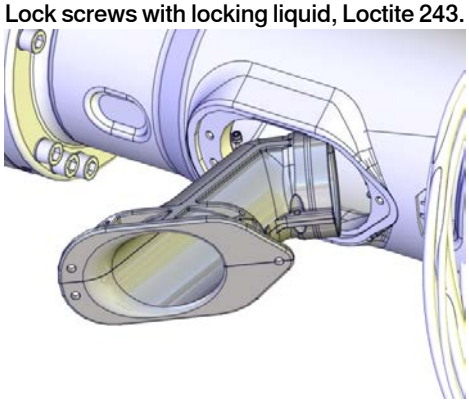
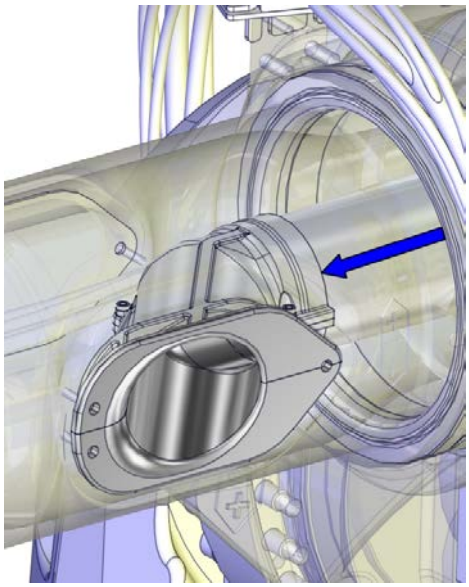
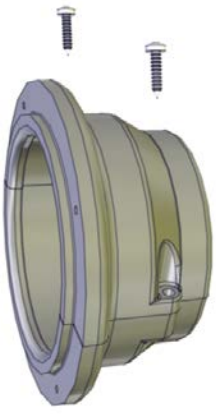
A	Insert
B	Tube
C	Cover and tube guiding ring

	Action	Note
1	**DANGER** Turn off all: • electric power supply • water pressure supply • air pressure supply to the robot, before entering the robot working area.	

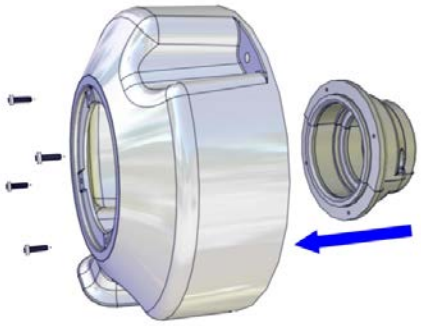
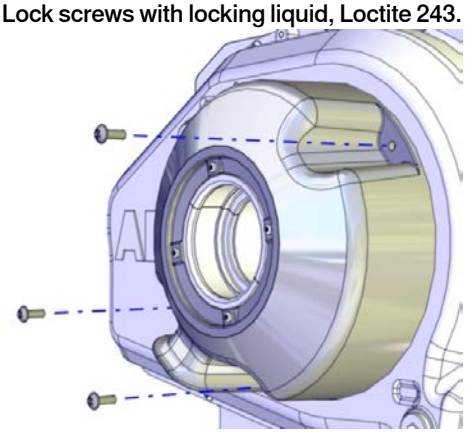
Continues on next page

2.4.2 Fitting attachments of the IRBDP MH3 UI

Continued

	Action	Note
2	Fit the insert.	Lock screws with locking liquid, Loctite 243.  xx1400000091 Screw dimension: • M6x16 8.8-A2F (3 pcs)
3	Insert the tube into the arm tube and fit it into the insert.	 xx1400000092
4	Mount the two parts of the tube guiding ring.	 xx1200000162 Screw dimension: • Pan head screw ST3.5x16 (2 pcs)

Continues on next page

	Action	Note
5	Fit the tube guiding ring in the cover.	 xx1200000044 Screw dimension: • Pan head screw ST3.5x16 (2 pcs)
6	Fit the cover with the tube guiding ring fitted, on the tube and secure it to the armhouse cover. **Note** Make sure that the tube is fitted correctly in both ends, when fitting the cover.	Lock screws with locking liquid, Loctite 243.  xx1200000045 Screw dimension: • M6x16 8.8-A2F (3 pcs)

Fitting the attachments - IRBDP MH3 UE

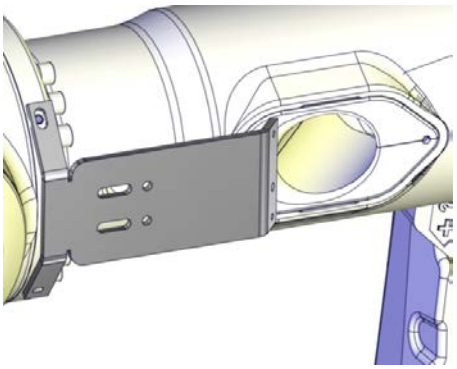
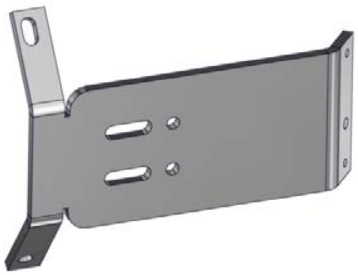
Use this procedure to install the attachments.

	Action	Note
1	**DANGER** Make sure that all supplies for electrical, water pressure and air pressure are turned off, before entering the robot working area.	

Continues on next page

2.4.2 Fitting attachments of the IRBDP MH3 UI

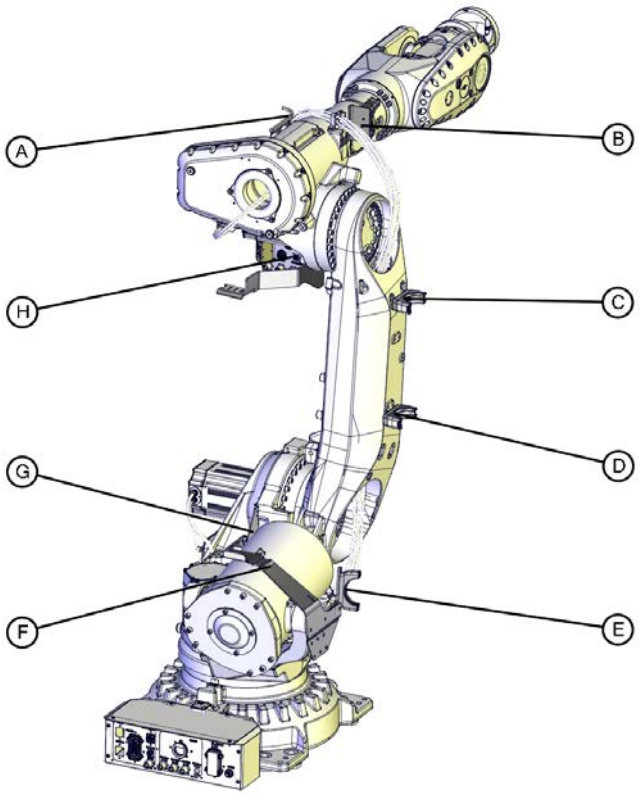
Continued

	Action	Note
2	Fit the bracket right.	Lock screws with locking liquid, Loctite 243.  xx1400000093 Screw dimension: • M8x16 8.8-A2F (2 pcs)
3	**Only valid with upper arm extension!** Fit the bracket right on the arm extension.	Lock screws with locking liquid, Loctite 243.  xx1400000218 Screw dimension: • M8x16 8.8-A2F (2 pcs)

2.4.3 Fitting attachments of the IRBDP SW6 LE (Lean ID)

Location of the attachments of the cable package

The attachments of the cable package are located as shown in the figures.



xx1400000199

A	Cable guide
B	Ball joint housing lower part, fitted on bracket
C	Ball joint housing lower part, fitted on lower arm
D	Ball joint housing lower part, fitted on lower arm
E	Ball joint housing lower part, fitted on lower bracket
F	Side bracket balancing cylinder
G	Bracket axis 1
H	Connection plate

Spare parts

Equipment, etc.	Art. no.	Note
Material set cable package IRBDP SW6 LE.	Spare part number is specified in: • *Spare parts on page 205*.	

Continues on next page

2.4.3 Fitting attachments of the IRBDP SW6 LE (Lean ID)
Continued

Required tools and equipment

Equipment, etc.	Art. no.	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 201*.
Other tools and procedures may be required. See references to these procedures in the step-by-step instructions below.		These procedures include references to the tools required.

Consumables

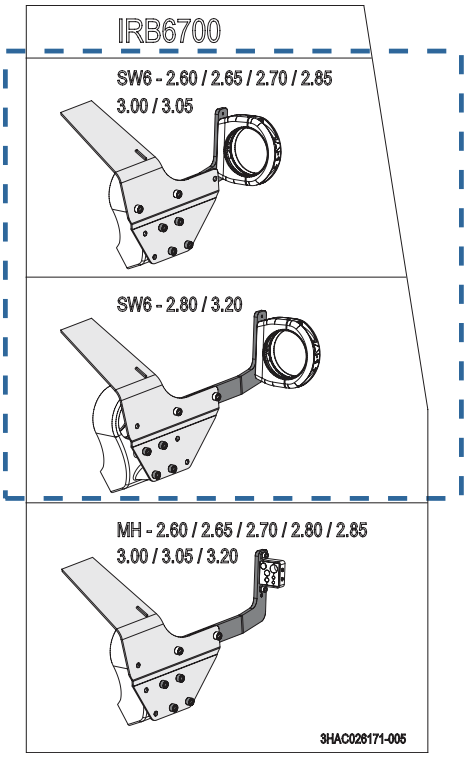
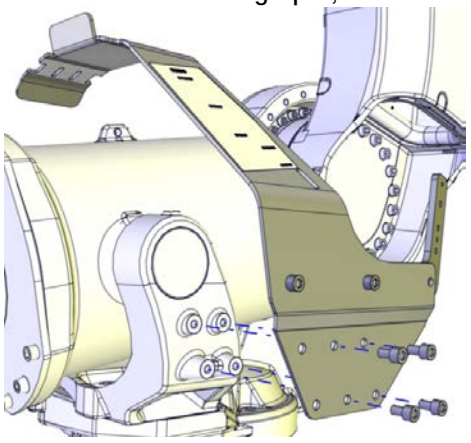
Equipment, etc.	Art. no.	Note
Locking liquid	3HAB7116-1	Loctite 243 For locking attachment screws.

Fitting the cable attachments - IRBDP SW6 LE

Use this procedure to fit the cable attachments.

	Action	Note
1	Move the robot to a comfortable position for fitting the cable attachments on the lower arm.	
2	**DANGER** Turn off all: • electric power supply • water pressure supply • air pressure supply to the robot, before entering the robot working area.	

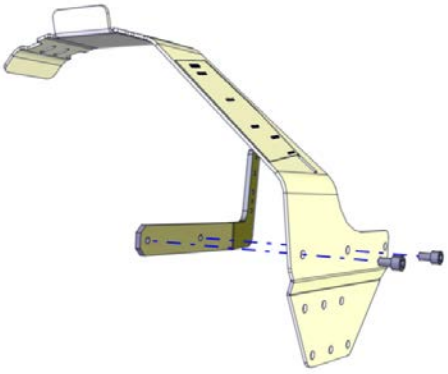
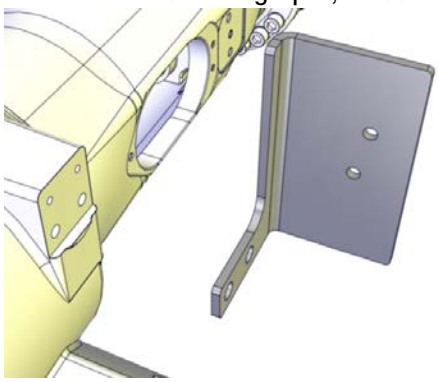
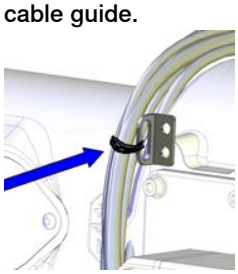
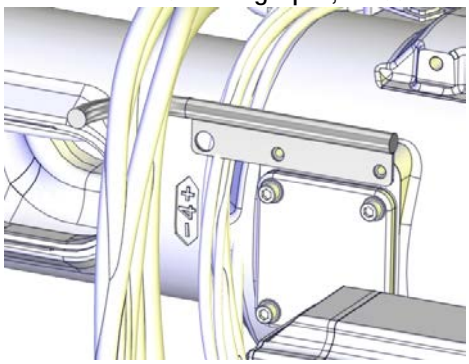
Continues on next page

	Action	Note
3	**Note** Before fitting the side bracket balancing device to the cradle and fitting the lower bracket on the side bracket balancing device, make sure to use the correct position, depending on cable package and robot variant. See figure!	 xx1400000220
4	Fit the side bracket balancing device.	Lock screws with locking liquid, Loctite 243.  xx1200000026 The figure show where to attach screws on variants IRB 6700 -2.60, -2.65, -2.85, -3.05. See figure above for the other variants! Screw dimension: • M10x16 8.8-A3F (4 pcs)

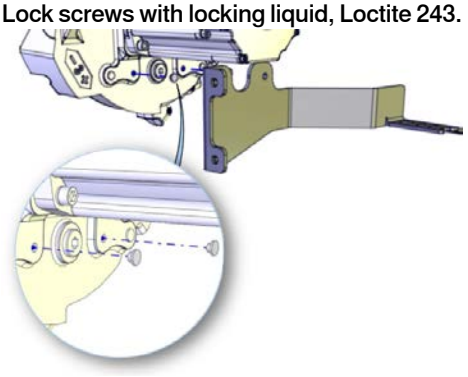
Continues on next page

2.4.3 Fitting attachments of the IRBDP SW6 LE (Lean ID)

Continued

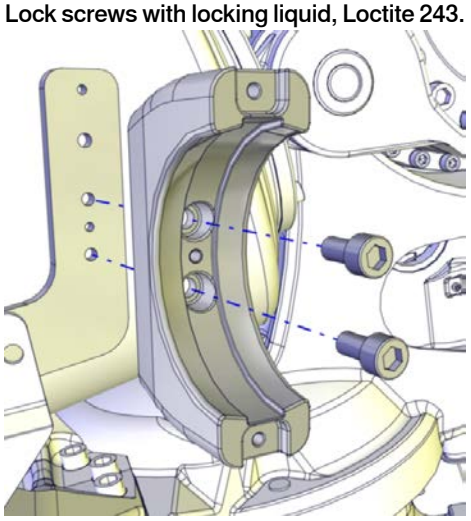
	Action	Note
5	Fit the lower bracket on the side bracket.	Lock screws with locking liquid, Loctite 243.  xx1200000027 The figure show where to attach screws on variants IRB 6700-2.60, -2.65, -2.85, -3.05. See figure above for the other variants! Screw dimension: • M10x16 8.8-A3F (2 pcs)
6	Fit the bracket on the arm house.	Lock screws with locking liquid, Loctite 243.  xx1200000029 Screw dimension: • M10x16 8.8-A3F (2 pcs)
7	Remove the cable fixing bracket and fit the cable guide.  xx1300000544 Cable fixing bracket.	Lock screws with locking liquid, Loctite 243.  xx1400001148 Cable guide Screw dimension: • M8x25 8.8-A2F (2 pcs) + washers

Continues on next page

	Action	Note
8	Remove the plastic plugs, if fitted (see detail view) and fit the mounting plate axis 3.	Lock screws with locking liquid, Loctite 243.  xx1200000115 Screw dimension: • M10x16 8.8-A3F (2 pcs)

Fitting the ball joint housing, lower part

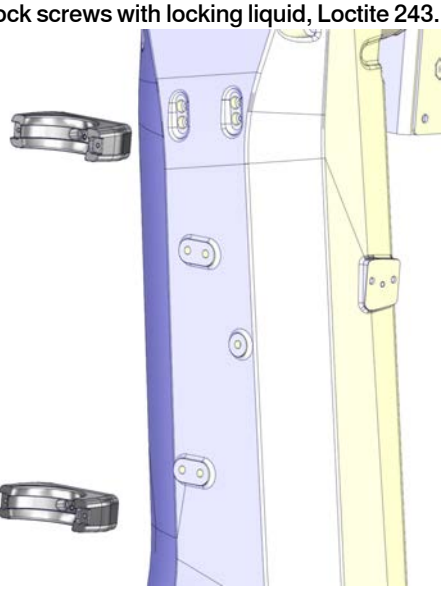
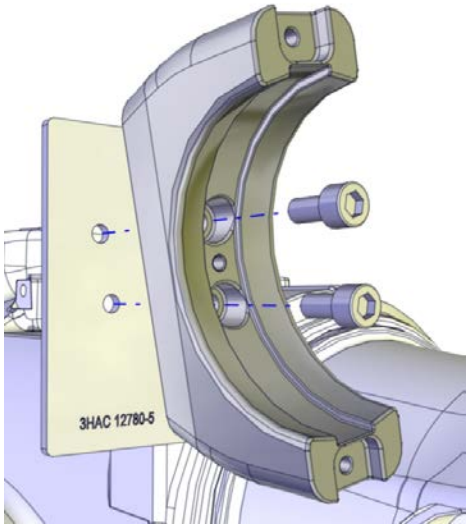
Use this procedure to fit the ball joint housing, lower part.

	Action	Note
1	Fit the ball joint housing, lower part, to the lower bracket.	Lock screws with locking liquid, Loctite 243.  xx1200000022 Screw dimension: • M8x16 8.8-A2F (2 pcs)

Continues on next page

2.4.3 Fitting attachments of the IRBDP SW6 LE (Lean ID)

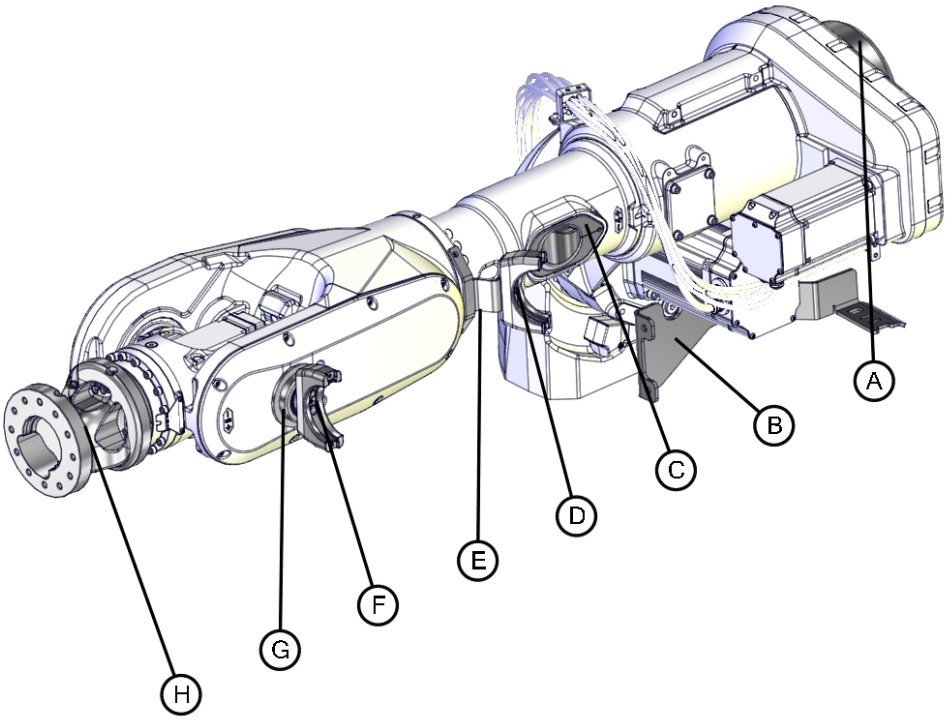
Continued

	Action	Note
2	Fit the ball joint housing, lower part of the upper and lower ball joint housings, to the lower arm.	Lock screws with locking liquid, Loctite 243.  xx1400000200 Screw dimension: • M8x16 8.8-A2F (2+2 pcs)
3	Fit the ball joint housing, lower part, to the bracket on the arm house.	Lock screws with locking liquid, Loctite 243.  xx1200000024 Screw dimension: • M8x16 8.8-A2F (2 pcs)

2.4.4 Fitting attachments of the IRBDP MH6 UI and IRBDP SW6 UI (Lean ID)

Location of the attachments of the cable package

The attachments of the cable packages IRBDP MH6 UI and IRBDP SW6 UI (Lean ID) are located as shown in the figure.



xx1400000201

A	Cover
B	Connection plate
C	Insert (and tube, inside upper arm)
D	Ball joint housing, lower part
E	Upper arm bracket
F	Ball joint housing, lower part
G	Bearing housing
H	Process turning disk

Spare parts

Equipment, etc.	Art. no.	Note
Material set cable package IRBDP SW6 UI.	Spare part number is specified in: • *Spare parts on page 205*.	

Continues on next page

2.4.4 Fitting attachments of the IRBDP MH6 UI and IRBDP SW6 UI (Lean ID)
Continued

Equipment, etc.	Art. no.	Note
Material set cable package IRBDP MH6 UI.	Spare part number is specified in: • *Spare parts on page 205*.	

Required tools and equipment

Equipment, etc.	Art. no.	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 201*.
Other tools and procedures may be required. See references to these procedures in the step-by-step instructions below.		These procedures include references to the tools required.

Consumables

Equipment, etc.	Art. no.	Note
Locking liquid	3HAB7116-1	Loctite 243 For locking attachment screws.

Fitting the cable attachments - IRBDP MH6 UI and IRBDP SW6 UI

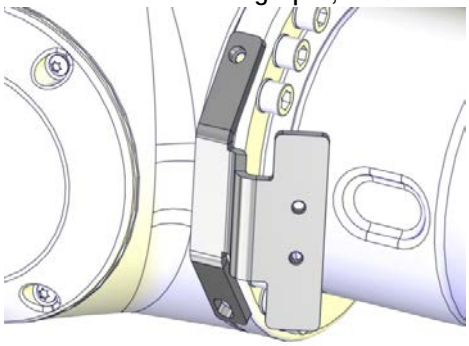
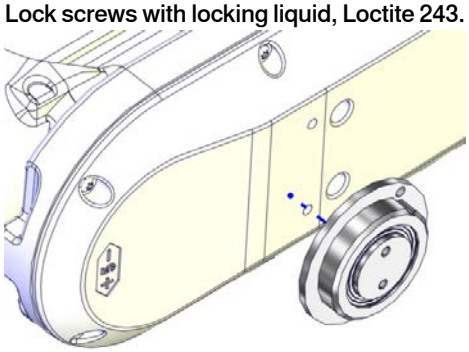
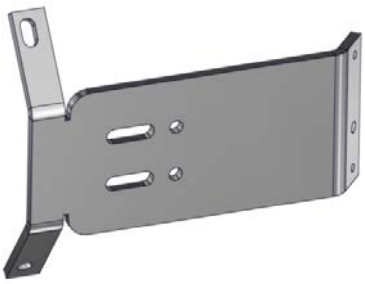
Use these procedures to fit the cable attachments.

Preparations

	Action	Note
1	Move the robot to a comfortable position for fitting the cable attachments on the upper arm.	
2	**DANGER** Turn off all: • electric power supply • water pressure supply • air pressure supply to the robot, before entering the robot working area.	

Continues on next page

Fitting brackets

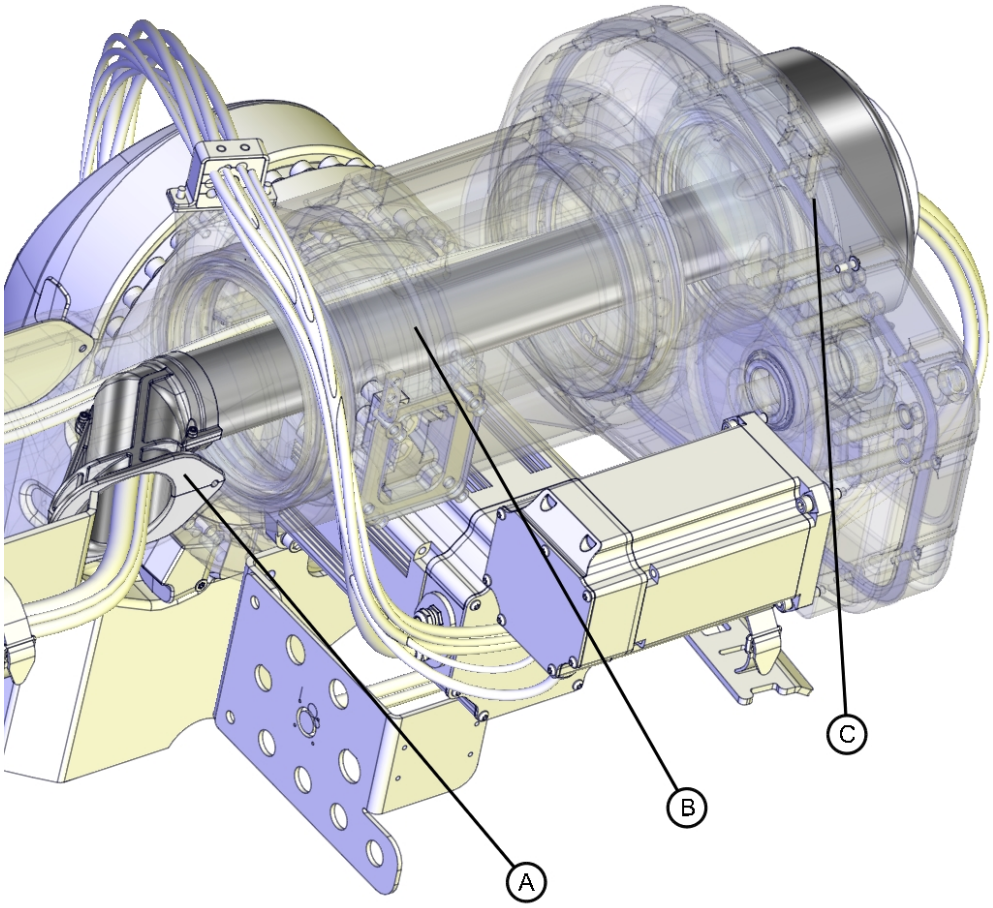
	Action	Note
1	Fit the upper arm bracket.	Lock screws with locking liquid, Loctite 243.  xx1400000202 Screw dimension: • M8x16 8.8-A2F (2 pcs)
2	Fit the bearing with housing on the wrist cover.	Lock screws with locking liquid, Loctite 243.  xx1400000203 Screw dimension: • M8x12 8.8-A2F (2 pcs)
3	**Only valid with upper arm extension!** Fit the extension plate.	Lock screws with locking liquid, Loctite 243.  xx1400000218 Screw dimension: • M8x16 8.8-A2F (2 pcs)

Continues on next page

2.4.4 Fitting attachments of the IRBDP MH6 UI and IRBDP SW6 UI (Lean ID)
Continued

Fitting insert, tube and cover

The figure shows the location of the fitted insert, tube and cover in the upper arm.

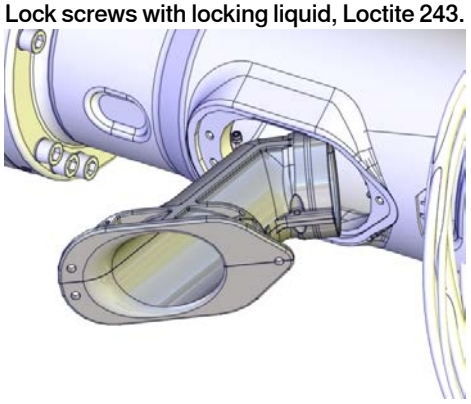
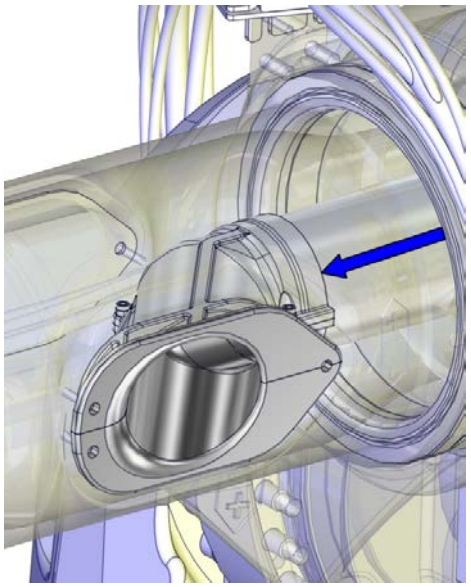
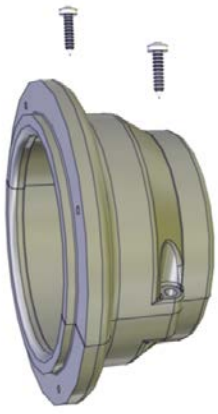


xx1400000090

A	Insert
B	Tube
C	Cover and tube guiding ring

Continues on next page

2.4.4 Fitting attachments of the IRBDP MH6 UI and IRBDP SW6 UI (Lean ID)
Continued

	Action	Note
1	Fit the insert.	Lock screws with locking liquid, Loctite 243.  xx1400000091 Screw dimension: • M6x16 8.8-A2F (2 pcs)
2	Insert the tube into the arm tube and fit it into the insert.	 xx1400000092
3	Mount the two parts of the tube guiding ring.	 xx1200000162 Screw dimension: • Pan head screw ST3.5x16 (2 pcs)

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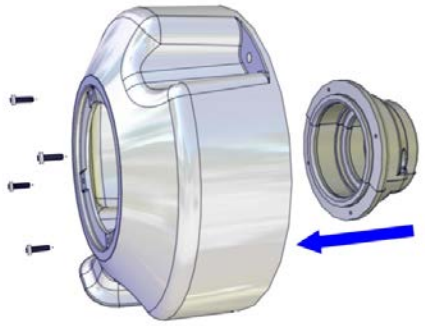
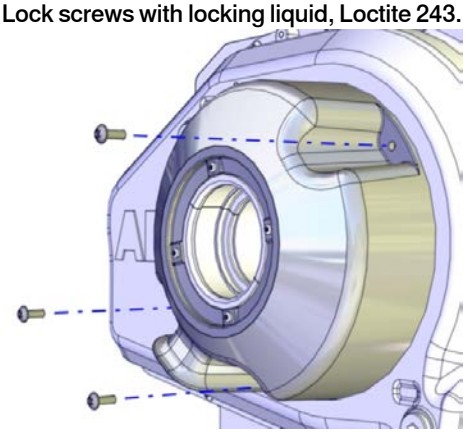
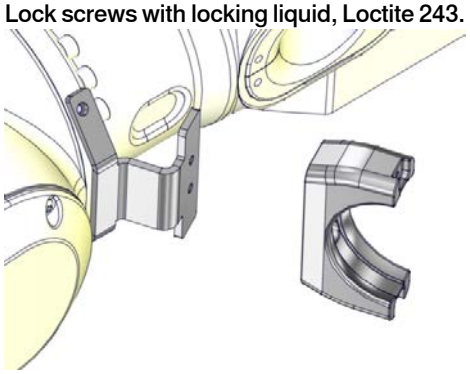
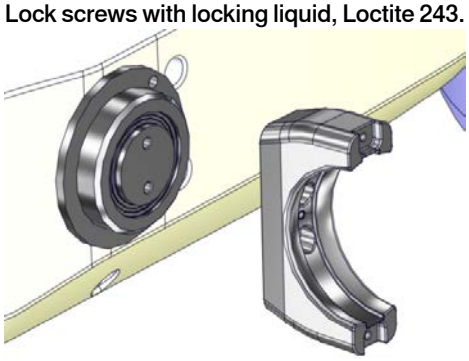
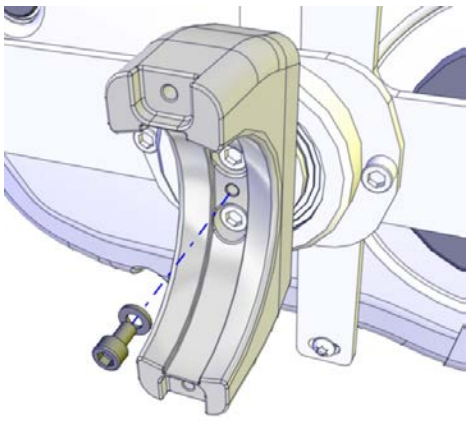
2.4.4 Fitting attachments of the IRBDP MH6 UI and IRBDP SW6 UI (Lean ID)
Continued

	Action	Note
4	Fit the tube guiding ring in the cover.	 xx1200000044 Screw dimension: • Pan head screw ST3.5x16 (4 pcs)
5	Fit the cover with the tube guiding ring fitted, on the tube and secure it to the armhouse cover. **Note** Make sure that the tube is fitted correctly in both ends, when fitting the cover.	Lock screws with locking liquid, Loctite 243.  xx1200000045 Screw dimension: • M6x16 8.8-A2F (3 pcs)

Fitting the ball joint housing, lower part

	Action	Note
1	Fit the ball joint housing, lower part, to the upper arm bracket.	Lock screws with locking liquid, Loctite 243.  xx1400000204 Screw dimension: • M8x16 8.8-A2F (2 pcs)

Continues on next page

	Action	Note
2	Fit the ball joint housing lower part, on the bearing housing.	Lock screws with locking liquid, Loctite 243.  xx1400000205 Screw dimension: • M8x16 8.8-A2F (2 pcs)
3	Fit an attachment screw with washer in the middle hole of the ball joint housing lower part.	 xx1200000152 Screw dimemsion: • M6x12 8.8-A2F, Hex socket head cap screw + washer

2.5 Fitting the process turning disc

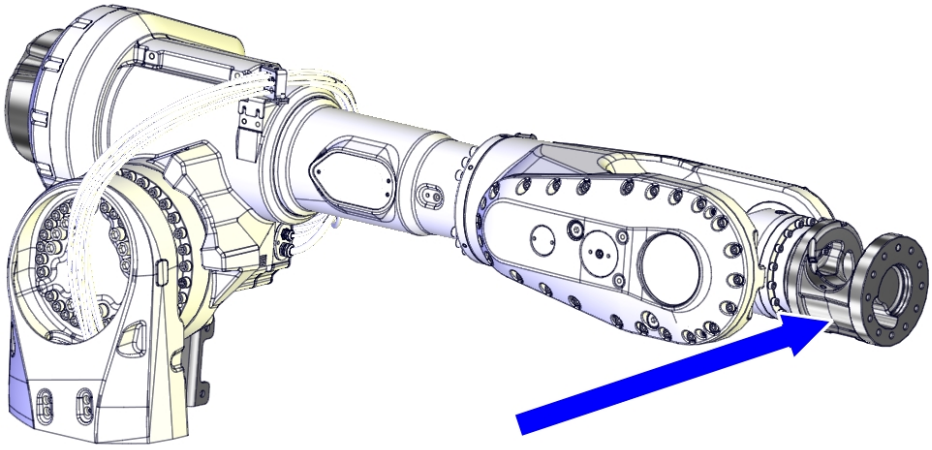
About the figures

Note

When visual differences between variants, is of no importance, only one of the versions is shown in the figures.

Location of the process turning disc

The process turning disc is located in the front of the wrist housing as shown in the figure.



xx1400001391

Required tools and equipment

Equipment, etc.	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 201*.

Continues on next page

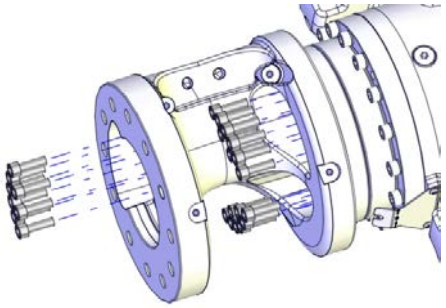
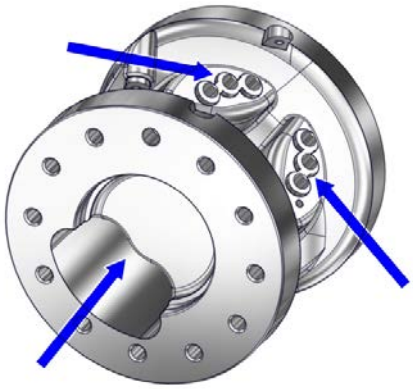
Removing the process turning disc

Use these procedures to remove the process turning disc.

Preparations before removing the process turning disc

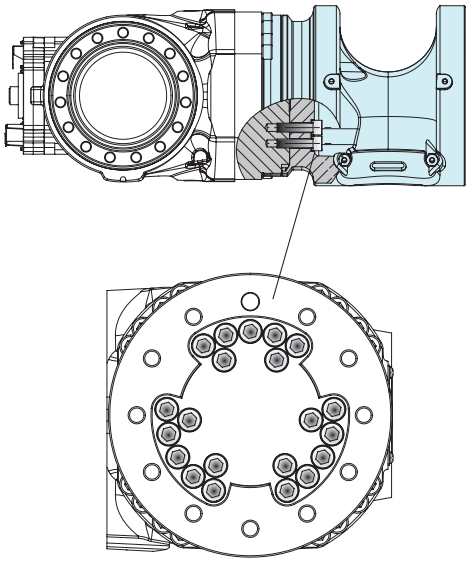
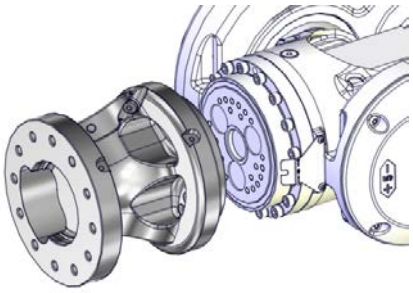
	Action	Note
1	Run the robot to a position most comfortable for the removal of the process turning disc.	
2	**DANGER** Turn off all: • electric power supply • water pressure supply • air pressure supply to the robot, before entering the robot working area.	
3	Remove any equipment fitted to the process turning disc.	

Removing the process turning disc

	Action	Note
1	*IRB 6700 - 235/2.65, -220/2.65 LID, -205/2.80, -200/2.8 LID, - 175/3.05, -155/3.05 LID, - 150/3.20, -145/3.20 LID* Remove the 24 M8 screws and washers, that secure the process turning disc.	 xx1400001392
2	*IRB 6700 - 200/2.60, -175/2.60 LID, -155/2.85, -140/2.85 LID* Remove the nine M10 screws and three washers, that secure the process turning disc.	 xx1400001394

Continues on next page

2.5 Fitting the process turning disc
Continued

	Action	Note
3	*IRB 6700 - 300/2.70, -270/2.70 LID, -245/3.00, -220/3.00 LID* Remove the 21 M10 screws and washers, that secure the process turning disc.	 xx1400001395
4	Remove the process turning disc.	 xx1400001393

Refitting the process turning disc

Use this procedure to refit the process turning disk.

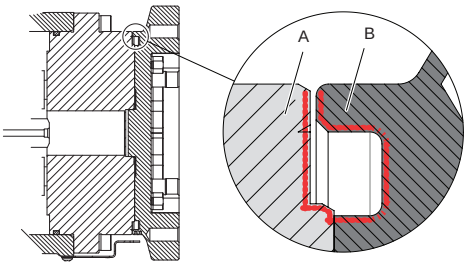
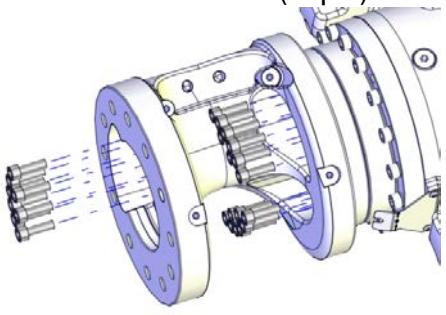
Screw joint for refitting process turning disc

Variant	Screw dimension	Number of screws	Number of washers	Tightening torque
IRB 6700 - 235/2.65	M8x25	24 pcs	24 pcs	35 Nm
IRB 6700 - 220/2.65 LID	M8x25	24 pcs	24 pcs	35 Nm
IRB 6700 - 205/2.80	M8x25	24 pcs	24 pcs	35 Nm
IRB 6700 - 200/2.80 LID	M8x25	24 pcs	24 pcs	35 Nm
IRB 6700 - 175/3.05	M8x25	24 pcs	24 pcs	35 Nm
IRB 6700 - 155/3.05 LID	M8x25	24 pcs	24 pcs	35 Nm
IRB 6700 - 150/3.20	M8x25	24 pcs	24 pcs	35 Nm
IRB 6700 - 145/3.20 LID	M8x25	24 pcs	24 pcs	35 Nm
IRB 6700 - 200/2.60	M10x25	9 pcs	3 pcs	70 Nm
IRB 6700 - 200/2.60 LID	M10x25	9 pcs	3 pcs	70 Nm
IRB 6700 - 155/2.85	M10x25	9 pcs	3 pcs	70 Nm

Continues on next page

Variant	Screw dimension	Number of screws	Number of washers	Tightening torque
IRB 6700 - 140/2.85 LID	M10x25	9 pcs	3 pcs	70 Nm
IRB 6700 - 300/2.70	M10x25	21 pcs	21 pcs	70 Nm
IRB 6700 - 270/2.70 LID	M10x25	21 pcs	21 pcs	70 Nm
IRB 6700 - 245/3.00	M10x25	21 pcs	21 pcs	70 Nm
IRB 6700 - 220/3.00 LID	M10x25	21 pcs	21 pcs	70 Nm

Refitting the process turning disc

	Action	Note
1	Wipe clean the contacts surfaces.	
2	*Foundry Plus*: Apply Mercasol on the surfaces on the process turning disc and axis-6 gearbox as shown in the figure.	 xx1400000385 The figure show standard turning disc. Surfaces to apply Mercasol on are the same with process turning disc.
3	*IRB 6700 - 235/2.65, -220/2.65 LID, - 205/2.80, -200/2.8 LID, - 175/3.05, -155/3.05 LID, - 150/3.20, -145/3.20 LID* Secure the process turning disc with its attachment screws and washers.	Tightening torque: 35 Nm. Screw dimension: M8x25, Steel 12.9 Gleitmo 603 (24 pcs) Washers: Steel 8.4x13x1.5 (24 pcs)  xx1400001392

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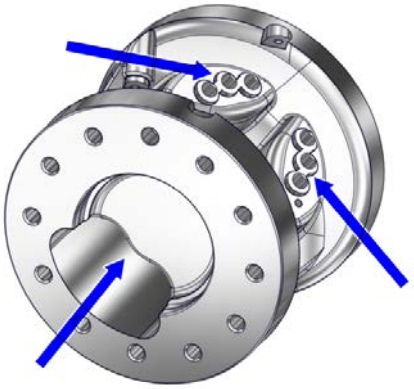
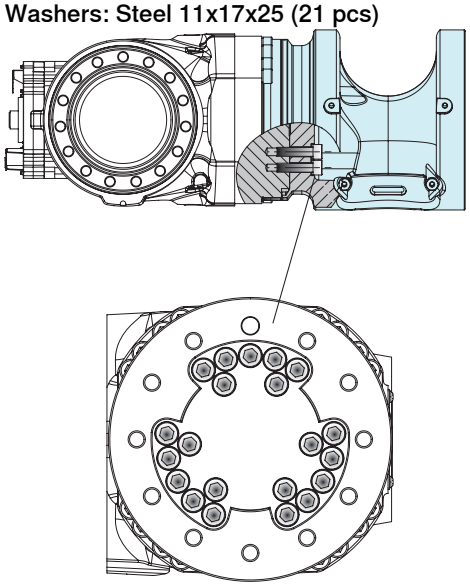
2.5 Fitting the process turning disc
Continued

	Action	Note
4	*IRB 6700 - 200/2.60, -175/2.60 LID, -155/2.85, -140/2.85 LID* Secure the process turning disc with its attachment screws and washers.	Tightening torque: 70 Nm Screw dimension: M10x25, Steel 12.9 Gleitmo 603, (9 pcs) Washers: (3 pcs)  xx1400001394
5	*IRB 6700 - 300/2.70, -270/2.70 LID, -245/3.00, -220/3.00 LID* Secure the process turning disc with its attachment screws and washers.	Tightening torque: 70 Nm Screw dimension: M10x25, Steel 12.9 Gleitmo 603, (21 pcs) Washers: Steel 11x17x25 (21 pcs)  xx1400001395

Concluding procedure

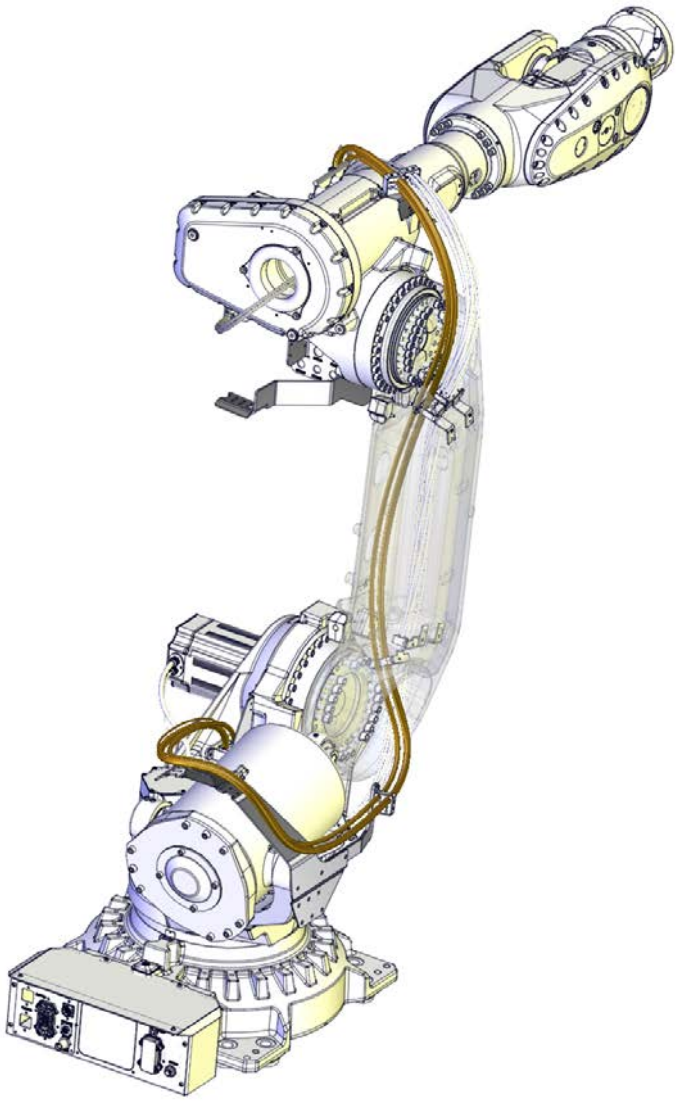
	Action	Note
1	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 134*.	

2.6 Fitting DressPack cable packages

2.6.1 Fitting the cable package IRBDP MH6 LI

Location

The location of the lower arm internal MH dressing cable package IRBDP MH6 LI is shown in the figure.



xx1400000075

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2.6.1 Fitting the cable package IRBDP MH6 LI
Continued

Spare parts

Equipment, etc.	Art. no.	Note
Cable package IRBDP MH6 LI.	Spare part number is specified in: • *Spare parts on page 205*.	

Required tools and equipment

Equipment, etc.	Art. no.	Note
Standard toolkit, DressPack	-	Content is defined in section *Toolkits, DressPack on page 201*.
Other tools and procedures may be required. See references to these procedures in the step-by-step instructions below.		These procedures include references to the tools required.

Consumables

Equipment, etc.	Art. no.	Note
Locking liquid	3HAB7116-1	Loctite 243 For locking attachment screws.

Fitting the cable package IRBDP MH6 LI.

Use this procedure to fit the cable package IRBDP MH6 LI.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • water pressure supply • air pressure supply to the robot, before entering the robot working area.	
2	**CAUTION** The cable package is sensitive to mechanical damage. They must be handled with care, especially the connectors, in order to avoid damaging them.	

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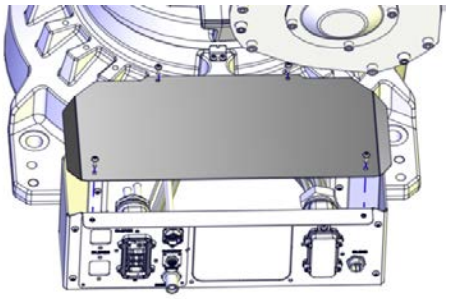
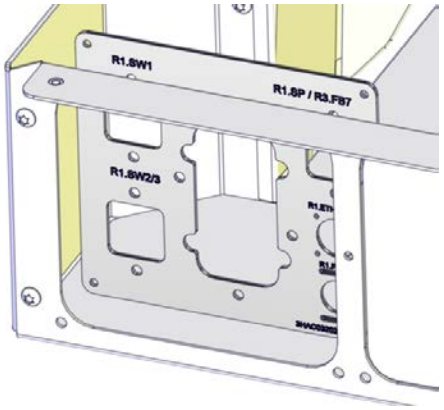
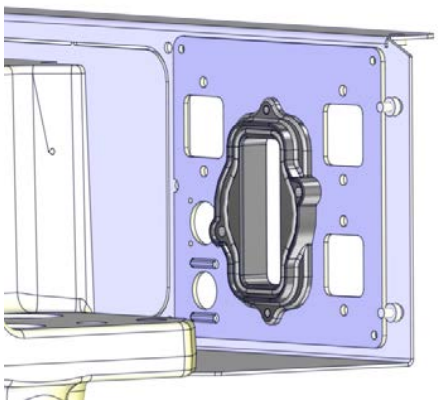
	Action	Note
3	Remove the rear cover plate.	 xx1400000080
4	Remove the part of the backplate where the customer plate is supposed to be fitted. Hit the removable part with a plastic mallet or similar without damaging other parts of the backplate. **Note** Only needed when the DressPack cable package is fitted for the first time.	 xx1300002314
5	Fit the customer plate.	 xx1400001146 Screw dimension: • M6x16 8.8-A2F (4 pcs)
6	Fit the adapter complete to the customer plate.	 xx1400001140

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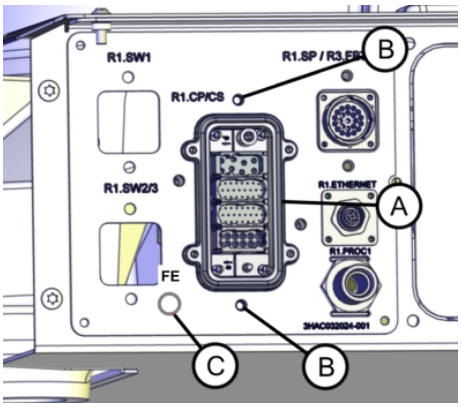
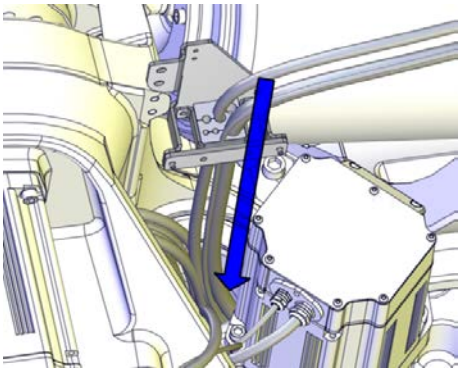
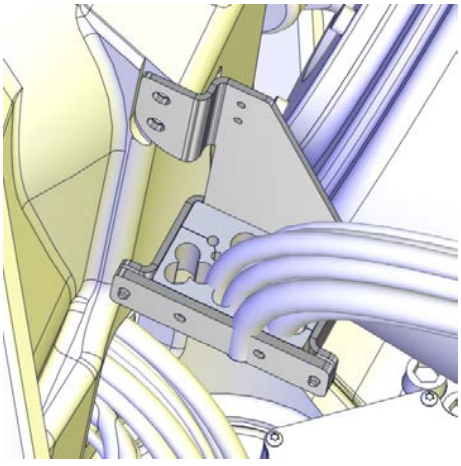
2.6.1 Fitting the cable package IRBDP MH6 LI

Continued

	Action	Note
7	Secure the adapter complete to the customer plate.	 xx1400001141 Parts: • A: Adapter complete • B: Attachment screws M6x16 8.8-A2F (2 pcs) • C: Functional ground
8	Run the cables down through the center hole of gearbox axis 1, in the following order: • Signal cables • Hoses, slightly to the right of the signal cables • Check that the signal cables and hoses do not end up between the motor cables • Check that cables and hoses do not cross each other.	 xx1400000079
9	Fit the cable package bracket to the frame.	Lock screws with locking liquid, Loctite 243.  xx1400000193 Screw dimension: • M6x16 8.8-A2F (2 pcs)

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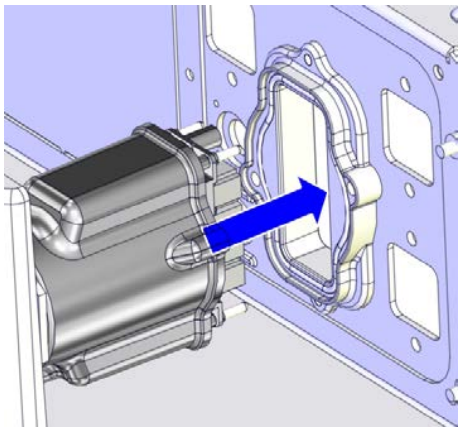
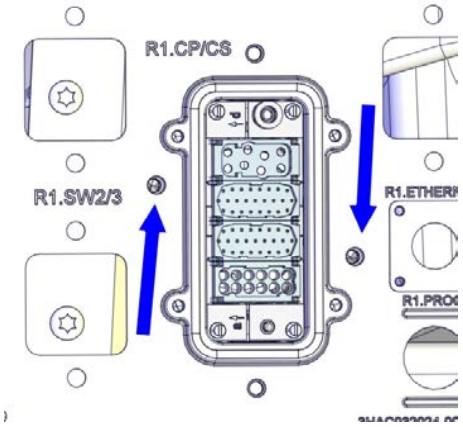
	Action	Note
10	Fit the R1.CP/CS cable to the customer plate.	 xx1400001142
11	Secure the R1.CP/CS connector.	 xx1400001143 Screw dimension: • M6x20 8.8-A2F (2 pcs)
12	Connect the rest of the cable and hose connectors to the customer plate. **CAUTION** Do not tighten the brass couplings for water and air with excessive force. **CAUTION** If the M12 Ethernet connector is not tightened correctly, there is a risk that the connector can loosen and the cable shield gets disconnected, which will require retightening with the correct torque tools. For secure connection, always tighten at the knurled screw with correct torque and by using proper torque tool, e.g. M12 dynamometric screwdriver SW15 (09 99 000 0646 (article number at Harting Technology Group)).	Tightening torque: • Brass coupling 1/2": 31 Nm. • Stainless steel coupling 1/2": 49 Nm. • Brass coupling 3/8": 17 Nm. • Mixed metals: Use the lower tightening torque value of the two metals. Always apply Molykote P1900 to stainless steel couplings and apply if needed for couplings of mixed metals or brass. Tightening torque, Ethernet M12: 0.6 Nm. Re-check all cables and hoses for straining or twisting. Reroute if necessary!

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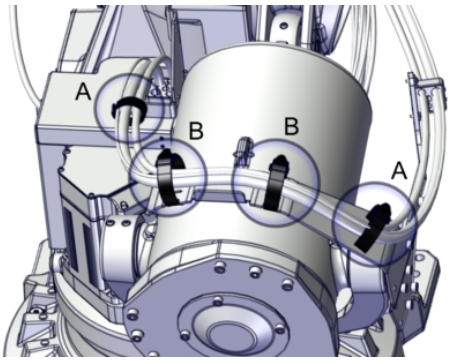
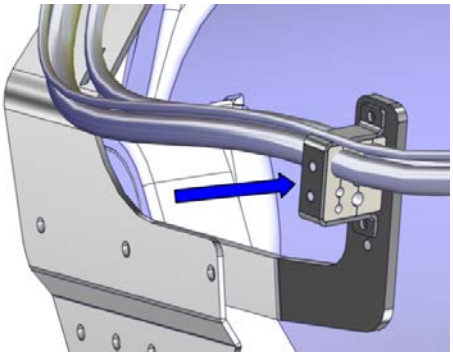
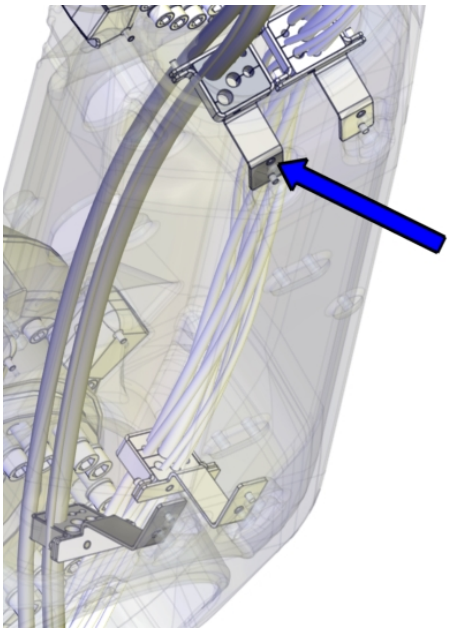
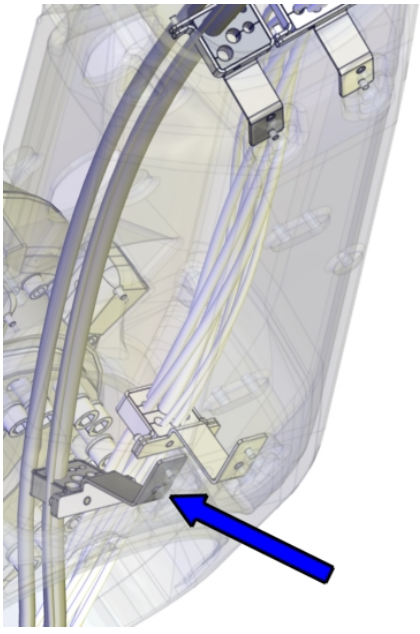
2.6.1 Fitting the cable package IRBDP MH6 LI

Continued

	Action	Note
13	Secure the cable package with the velcro straps (A) and straps (B) on the balancing device.	 xx1900001604
14	Fit the rubber clamp with bracket on the cable package, to the lower bracket.	Lock screws with locking liquid, Loctite 243.  xx1400000083 Screw dimension: • M6x16 8.8-A2F (2 pcs)
15	Push the cable package through the inside of the lower arm.	

Continues on next page

	Action	Note
16	Fit the upper bracket on the inside of the lower arm.	 xx1900001646 Screw dimension: • M6x25 Steel 8.8-A2F (2 pcs)
17	Fit the lower bracket on the inside of the lower arm. The dress pack cables between the upper and lower bracket may not be twisted more than 1/2 turn.	 xx1900001647 Screw dimension: • M6x25 Steel 8.8-A2F (2 pcs)

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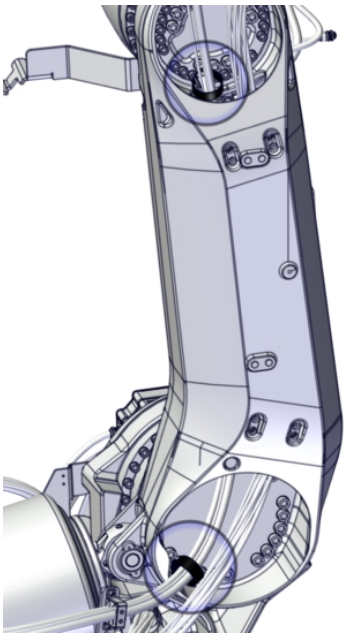
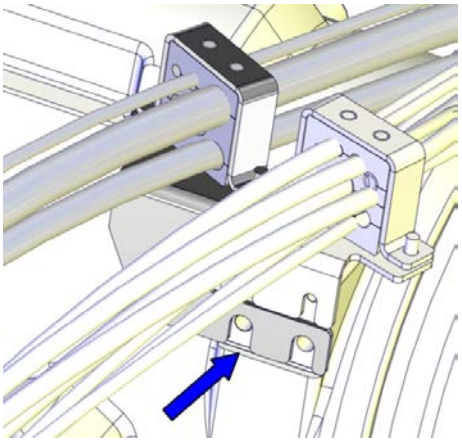
2.6.1 Fitting the cable package IRBDP MH6 LI

Continued

	Action	Note
18	Secure the cable package with velcro straps. • At the upper bracket inside the lower arm. • At 20 cm from the lower bracket.	 xx1900001605
19	Attach the rubber clamp with bracket on top of the upper arm. Twist the dress pack cables between the upper and lower arm according to the picture.  xx1900001684	 xx1400000085

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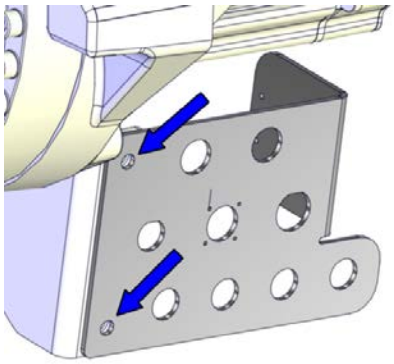
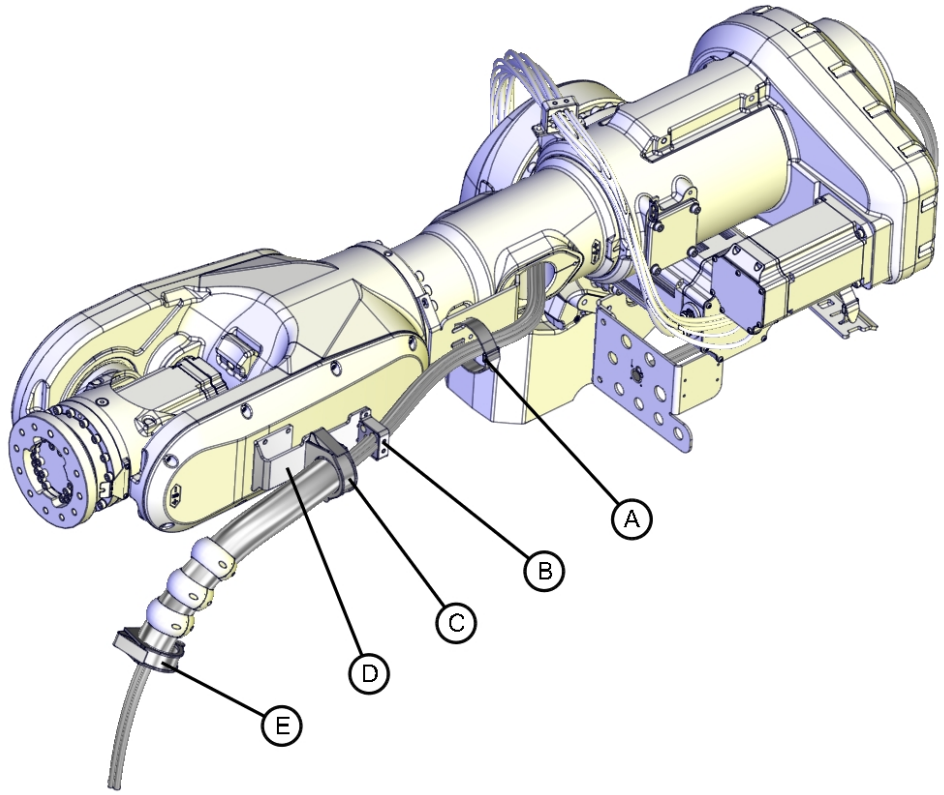
	Action	Note
20	Fit the connection plate to the mounting plate axis-3.	 xx1400000086 Screw dimension: • M10x25 8.8-A3F (2 pcs)

2.6.2 Fitting the cable package IRBDP MH3 UI

Location

The location of the cable package IRBDP MH3 UI is shown in the figure below.



xx1400000094

A	Strap
B	Rubber clamp with bracket
C	Gripping clamp
D	Wrist cover
E	Gripping clamp (to be fitted on customer equipment)

Spare parts

Equipment, etc.	Art. no.	Note
Cable package IRBDP MH3 UI.	Spare part number is specified in: • *Spare parts on page 205*.	

Continues on next page

Required tools and equipment

Equipment, etc.	Art. no.	Note
Standard toolkit, DressPack	-	Content is defined in section *Toolkits, DressPack on page 201*.
Other tools and procedures may be required. See references to these procedures in the step-by-step instructions below.		These procedures include references to the tools required.

Consumables

Equipment, etc.	Art. no.	Note
Locking liquid	3HAB7116-1	Loctite 243 For locking attachment screws.

Fitting the cable package IRBDP MH3 UI

Use this procedure to fit the cable package IRBDP MH3 UI.

Preparations

	Action	Note
1	Move the robot to a comfortable working position.	
2	**DANGER** Turn off all: • electric power supply • water pressure supply • air pressure supply to the robot, before entering the robot working area.	
3	**CAUTION** The cable package is sensitive to mechanical damage. They must be handled with care, especially the connectors, in order to avoid damaging them.	

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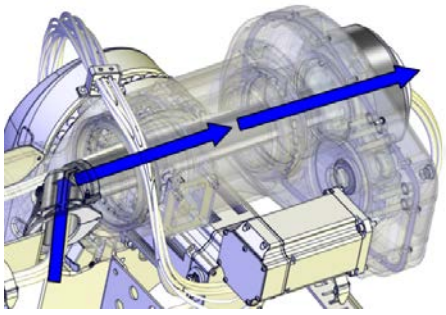
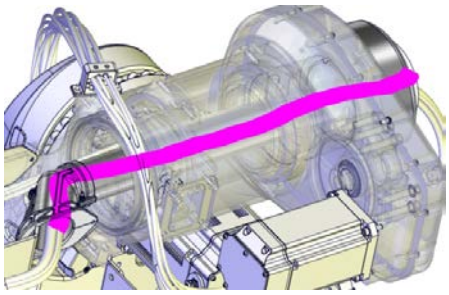
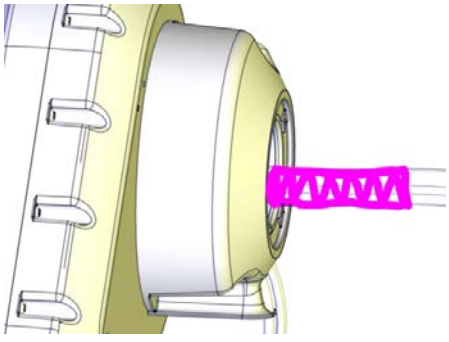
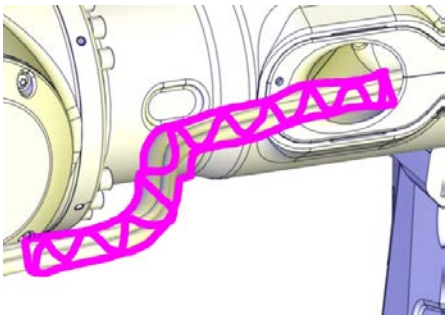
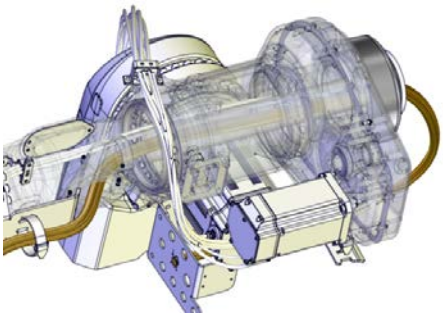
2.6.2 Fitting the cable package IRBDP MH3 UI

Continued

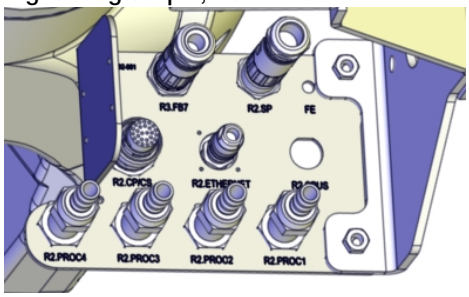
Fitting in the tube

	Action	Note
1	Use caution and push the cable package into the insert, through the tube inside and out in the back of the arm housing. **Tip** This procedure is best done by two persons working together - one pushing cables and hoses into the tube and the other pulling them out at the wrist. **Tip** This is best done following this order: 1 Cables 2 Hoses	 xx1400000095
2	**Note** This procedure describes how to apply cable grease on the cable package inside the tube.	 xx1400000217
3	Use caution and pull the cable package out 10 to 15 centimeters longer than the final mounting posititon.	
4	Apply grease on the highlighted areas. See figure!	 xx1400001389
5	Use caution and push the cable package back into the tube and out through the insert until the area where grease was applied, is visible and able to reach.	

Continues on next page

	Action	Note
6	Apply grease on the highlighted area, so that the cable package inside the tube is covered with cable grease all the way through. See figure!	 xx1400001390
7	Use caution and push the cable package back in through the insert and into its mounting position in the tube.	 xx1400001150
8	**Note** Make sure the cables and hoses are not twisted through the upper arm.	

Connecting and fitting on the upper arm

	Action	Note
1	Connect the cable package to the connection plate. **CAUTION** Do not tighten the brass couplings for water and air with excessive force. **CAUTION** If the M12 Ethernet connector is not tightened correctly, there is a risk that the connector can loosen and the cable shield gets disconnected, which will require retightening with the correct torque tools. For secure connection, always tighten at the knurled screw with correct torque and by using proper torque tool, e.g. M12 dynamometric screwdriver SW15 (09 99 000 0646 (article number at Harting Technology Group)).	Tightening torque: • Brass coupling 1/2": 31 Nm. • Stainless steel coupling 1/2": 49 Nm. • Brass coupling 3/8": 17 Nm. • Mixed metals: Use the lower tightening torque value of the two metals. Always apply Molykote P1900 to stainless steel couplings and apply if needed for couplings of mixed metals or brass. Tightening torque, Ethernet M12: 0.6 Nm.  xx1900001267

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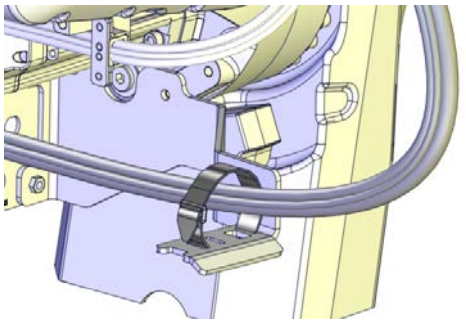
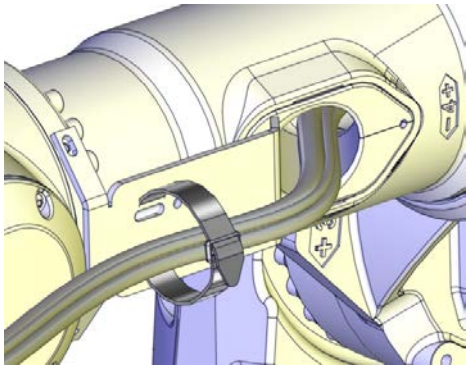
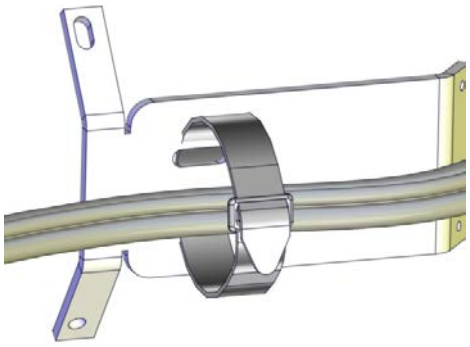
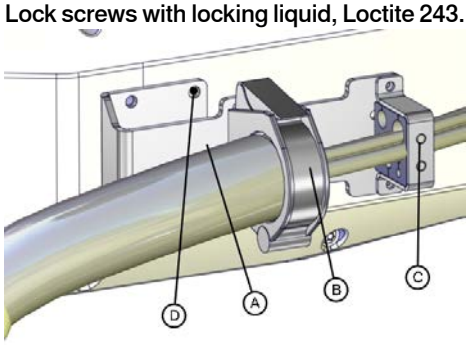
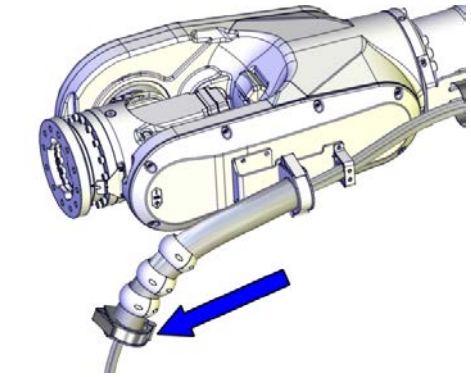
2.6.2 Fitting the cable package IRBDP MH3 UI

Continued

	Action	Note
2	Secure the cable package to the mounting plate with a strap.	 xx1400000096
3	Secure the cable package to the bracket right with a strap.	 xx1400000097
4	**Only valid with upper arm extension!** Secure the cable package to the bracket right on the arm extension, with a strap.	 xx1400001147

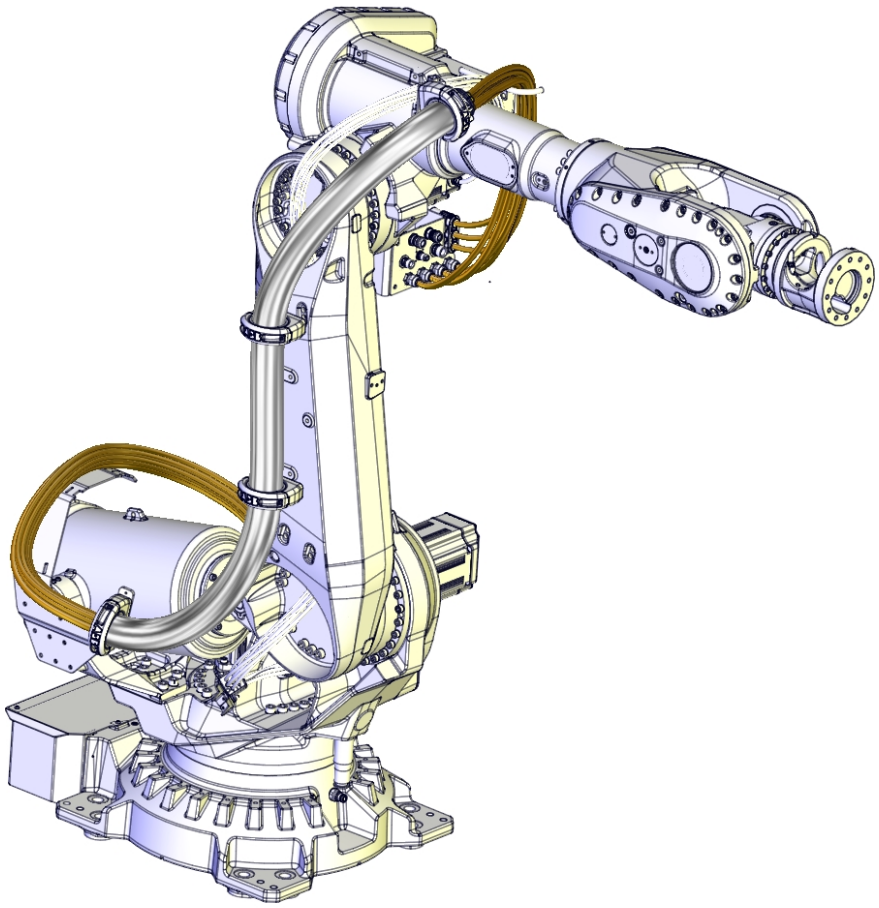
Continues on next page

	Action	Note
5	Secure the cable package to the wrist cover with the wrist bracket. Make sure that the gripping clamp and rubber clamp with bracket are securely fitted to the wrist bracket.	Lock screws with locking liquid, Loctite 243.  xx1400000098 A – Wrist bracket B – Gripping clamp (fitted on wrist bracket) C – Rubber clamp with bracket (fitted on wrist bracket) D – Attachment screws, M8x16 8.8-A2F (4 pcs)
6	The gripping clamp at the front shall be fitted on equipment customers are using.	 xx1400000099

2.6.3 Fitting the cable package IRBDP SW6 LE (Lean ID)

Location of the cable package IRBDP SW6 LE

The DressPack cable package IRBDP SW6 LE, is located as shown in the figure.



xx1400000191

Spare parts

Equipment, etc.	Art. no.	Note
Cable package IRBDP SW6 LE.	For spare part number see: • *Spare parts on page 205*.	A number of versions are available.

Required tools and equipment

Equipment, etc.	Art. no.	Note
Standard toolkit, DressPack	-	Content is defined in section *Toolkits, DressPack on page 201*.

Continues on next page

Equipment, etc.	Art. no.	Note
Other tools and procedures may be required. See references to these procedures in the step-by-step instructions below.		These procedures include references to the tools required.

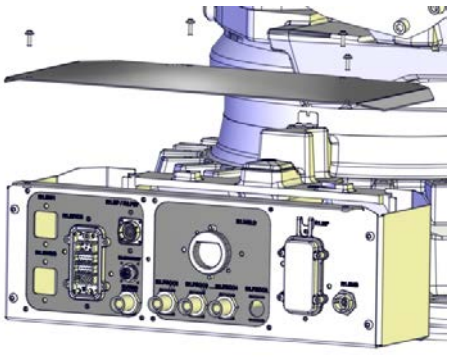
Consumables

Equipment, etc.	Art. no.	Note
Locking liquid	3HAB7116-1	Loctite 243 For locking attachment screws.
Cable grease		

Fitting the cable package - IRBDP SW6 LE

Use these procedures to fit the cable package.

Preparations

	Action	Note
1	Move the robot to a comfortable working position.	
2	**DANGER** Turn off all: • electric power supply • water pressure supply • air pressure supply to the robot, before entering the robot working area.	
3	Let the upper part of the cable package IRBDP SW6 LE safely rest over the upper arm, while the lower end is being fitted.	
4	Remove the rear cover plate (if not already removed).	 xx1400000197

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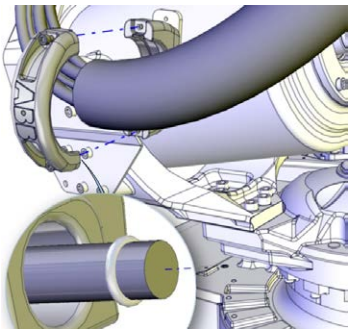
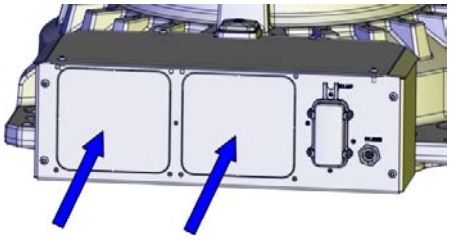
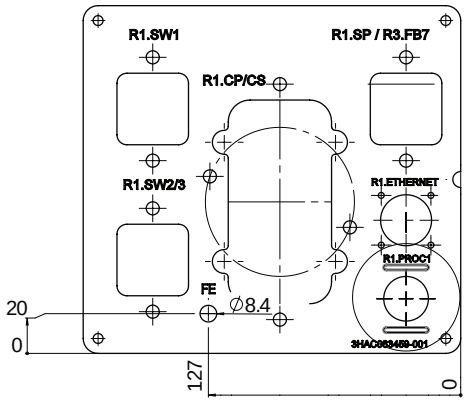
2.6.3 Fitting the cable package IRBDP SW6 LE (Lean ID)

Continued

Fitting in base and frame

	Action	Note
1	Fit the cable package in the ball joint housing on the lower bracket. **Note** Be careful not to lose the small o-ring! The purpose of the o-ring is to keep the screws in place in the housing, upper part.	 xx1200000053 Screw dimension: • M6x40 8.8-A2F (2 pcs)
2	Remove the part of the backplate where the customer and process plates are supposed to be fitted. Hit the removable part with a plastic mallet or similar without damaging other parts of the backplate. **Note** Only needed when the DressPack cable package is fitted for the first time.	 xx1300002317 Left: Customer plate Right: Process plate
3	**Only for Paramulti DressPack and for spare part replacement.** The Paramulti DressPack spare part includes functional ground. If the installed DressPack has not included functional ground previously, following action needs to be done: Drill an 8.4 mm mm hole in the customer plate according to the figure.	 xx1900001268

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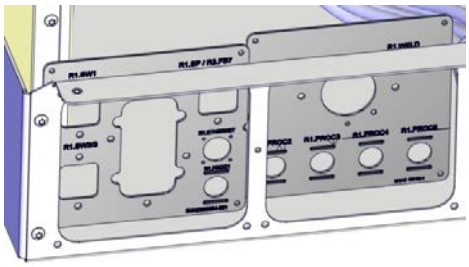
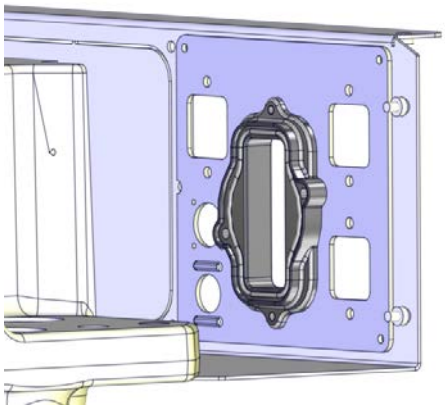
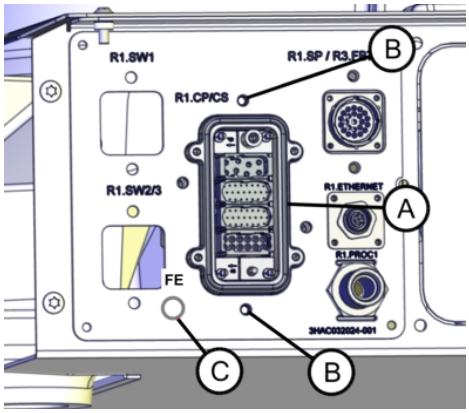
	Action	Note
4	Fit the customer plate and process plate.	 xx1400001145 Screw dimension: • M6x16 8.8-A2F (4+4 pcs)
5	Fit the adapter complete to the customer plate.	 xx1400001140
6	Secure the adapter complete to the customer plate.	 xx1400001141 Parts: • A: Adapter complete • B: Attachment screws M6x16 8.8-A2F (2 pcs) • C: Functional ground

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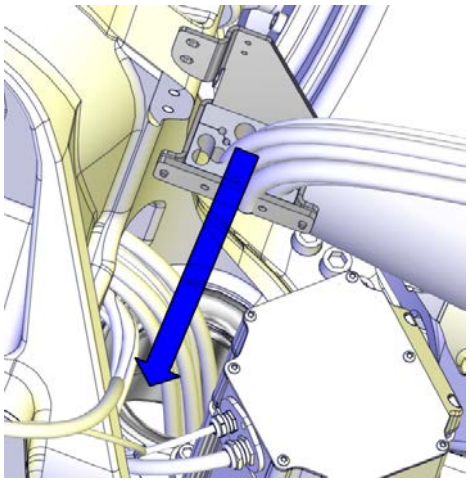
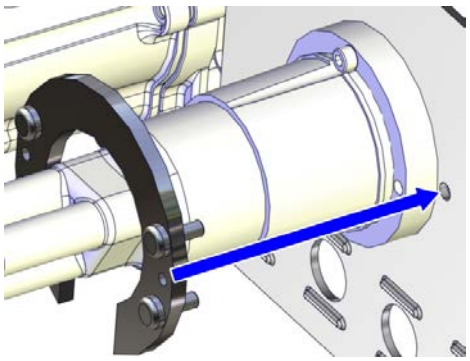
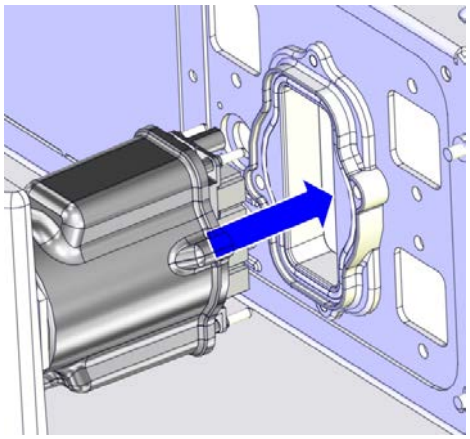
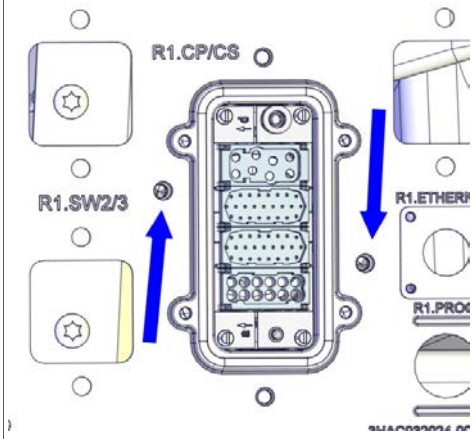
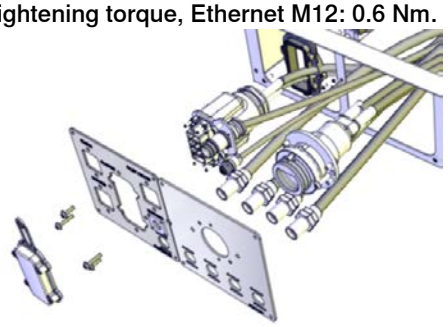
2.6.3 Fitting the cable package IRBDP SW6 LE (Lean ID)

Continued

	Action	Note
7	Use caution and push the cable package down through the hole in the frame and to the connection plates in the base. **Tip** This is best done following this order: 1 Harting connector 2 Weld connector 3 Hoses and remaining cables **Note** Make sure that cables and hoses are not twisted through the hole.	 xx1400000198
8	Fit the weld connector bracket.	 xx1400001144 Screw dimension: • M6x25 8.8-A2F (2 pcs)
9	Fit the R1.CP/CS cable to the customer plate.	 xx1400001142

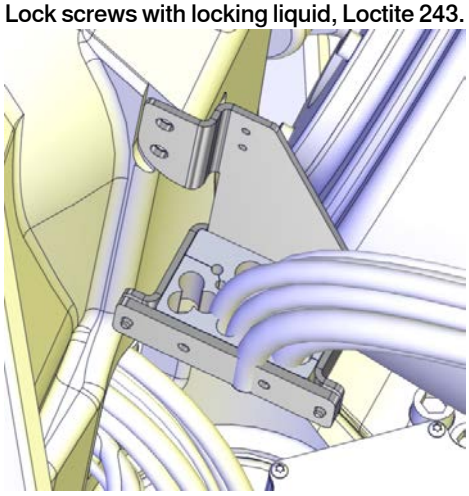
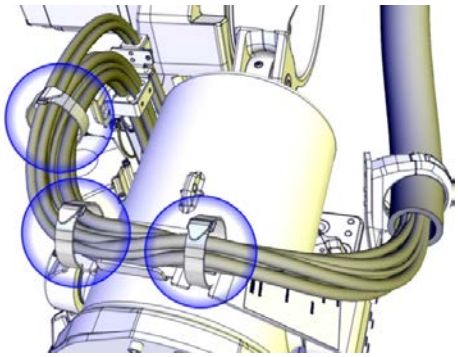
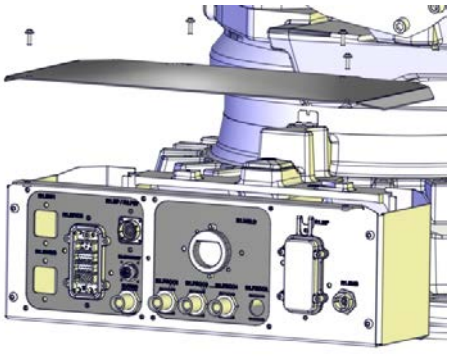
Continues on next page

	Action	Note
10	Secure the R1.CP/CS connector.	 xx1400001143 Screw dimension: • M6x25 8.8-A2F (2 pcs)
11	Connect the rest of the cable and hose connectors to the customer plate and process plate. **Only for Paramulti DressPack:** Also connect functional ground. **CAUTION** Do not tighten the brass couplings for water and air with excessive force. **Note** Some installations have been adapted with M6-lugs for the functional ground, but need to be re-crimped with M8-lugs to match the spare part. **CAUTION** If the M12 Ethernet connector is not tightened correctly, there is a risk that the connector can loosen and the cable shield gets disconnected, which will require retightening with the correct torque tools. For secure connection, always tighten at the knurled screw with correct torque and by using proper torque tool, e.g. M12 dynamometric screwdriver SW15 (09 99 000 0646 (article number at Harting Technology Group)).	Tightening torque: • Brass coupling 1/2": 31 Nm. • Stainless steel coupling 1/2": 49 Nm. • Brass coupling 3/8": 17 Nm. • Mixed metals: Use the lower tightening torque value of the two metals. Always apply Molykote P1900 to stainless steel couplings and apply if needed for couplings of mixed metals or brass. Tightening torque, Ethernet M12: 0.6 Nm.  xx1200000088 Recheck all cables and hoses for straining or twisting. Reroute if necessary!

Continues on next page

2.6.3 Fitting the cable package IRBDP SW6 LE (Lean ID)

Continued

	Action	Note
12	Fit the axis-1 bracket to the frame.	Lock screws with locking liquid, Loctite 243.  xx1400000193 Screw dimension: • M6x16 8.8-A2F (2 pcs)
13	Refit the straps (securing the cable harness to the side bracket) and velcro strap.	 xx1200000047
14	Refit the rear cover.	 xx1400000197 Screw dimension: • M6x16 8.8-A2F (4 pcs)

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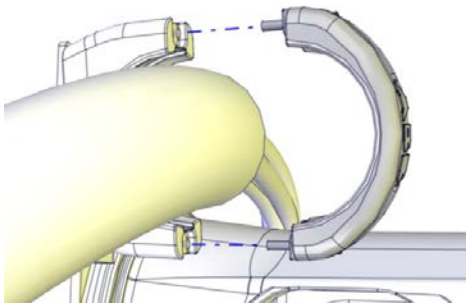
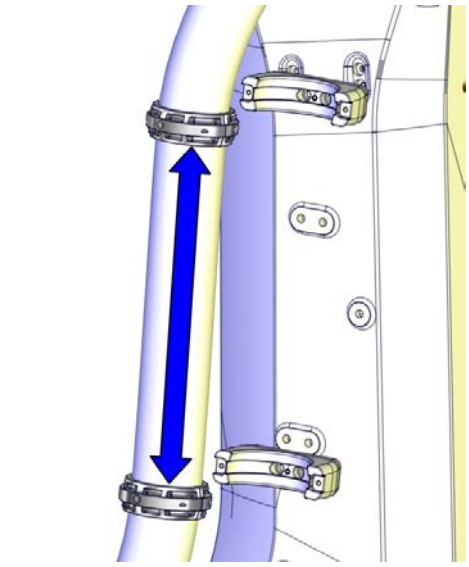
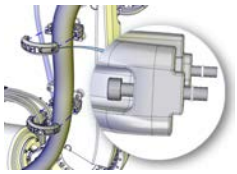
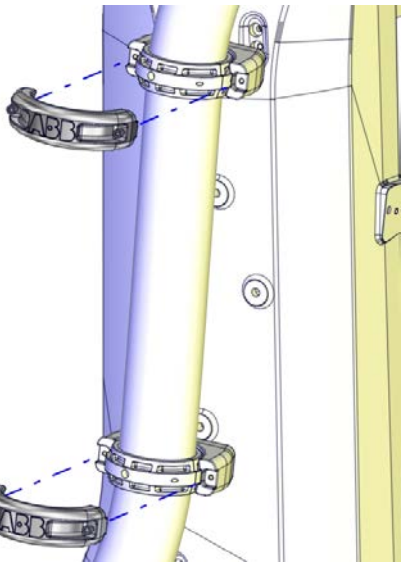
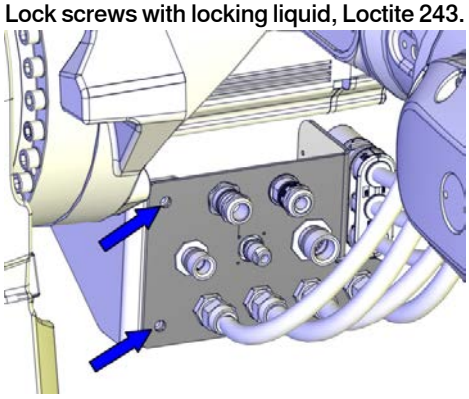
Fitting on lower and upper arms

	Action	Note
1	Fit the cable package in the ball joint housing on top of the upper arm. **Note** Be careful not to lose the small o-ring! The purpose of the o-ring is to keep the screws in place in the housing, upper part.	 xx1200000055 Screw dimension: • M6x40 8.8-A2F (2 pcs)
2	**CAUTION** Do not change the position of the two clamp inserts on the protection hose, being fitted in the ball joint housings on the lower arm! If the position is changed it will alter the bending movement of the protection hose, when both the upper and lower arms are moved. A change of position of the two clamp inserts may result in serious damage to the cable package!	 xx1400000221

Continues on next page

2.6.3 Fitting the cable package IRBDP SW6 LE (Lean ID)

Continued

	Action	Note
3	Fit the cable package in the ball joint housings on the lower arm. **Note** Be careful not to lose the small o-ring! The purpose of the o-ring is to keep the screws in place in the housing, upper part.  xx1200000054	 xx1400000195 Screw dimension: • M6x40 8.8-A2F (2 pcs)
4	Fit the connection plate.	Lock screws with locking liquid, Loctite 243.  xx1400000194 Screw dimension: • M10x25 8.8-A3F (2 pcs)

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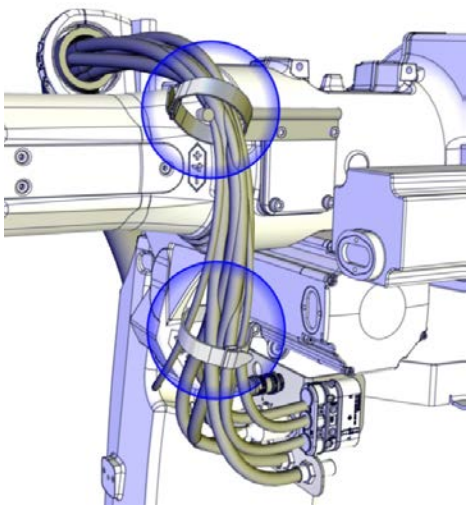
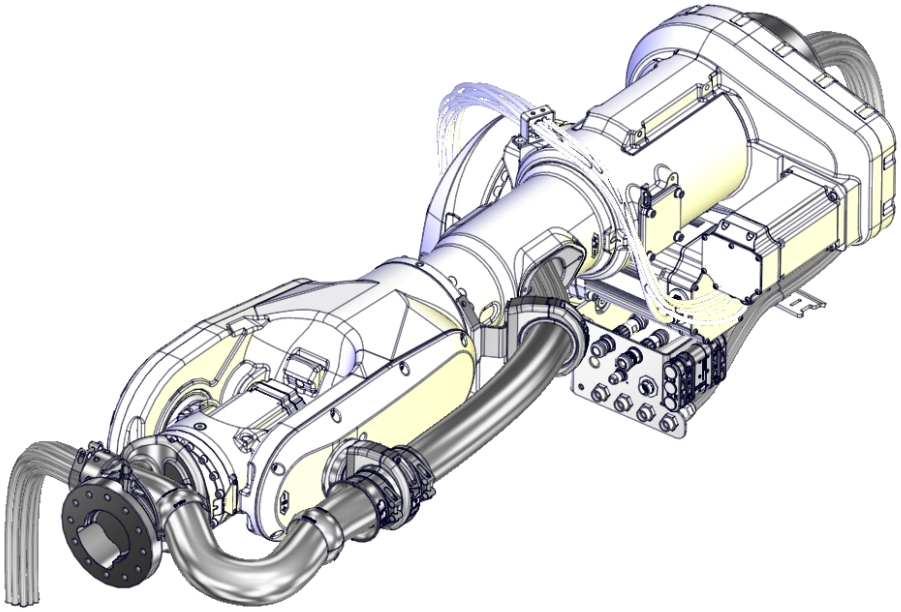
	Action	Note
5	Fit the velcro straps at the cable guide and around the cable harness.	 xx1200000048

2.6.4 Fitting the cable packages IRBDP MH6 UI and IRBDP SW6 UI (Lean ID)

Location of the cable package IRBDP SW6 UI and IRBDP MH6 UI

The cable packages IRBDP SW6 UI and IRBDP MH6 UI, is located as shown in the figure.



xx1400000190

Spare parts

Equipment, etc.	Art. no.	Note
Cable package **IRBDP SW6 UI**.	For spare part number see: • *Spare parts on page 205*.	A number of versions are available.
Cable package **IRBDP MH6 UI**.	For spare part number see: • *Spare parts on page 205*.	A number of versions are available.

Required tools and equipment

Equipment, etc.	Art. no.	Note
Standard toolkit, DressPack	-	Content is defined in section *Toolkits, DressPack on page 201*.
Other tools and procedures may be required. See references to these procedures in the step-by-step instructions below.		These procedures include references to the tools required.

Continues on next page

Consumables

Equipment, etc.	Art. no.	Note
Locking liquid	3HAB7116-1	Loctite 243 For locking attachment screws.
Cable grease		

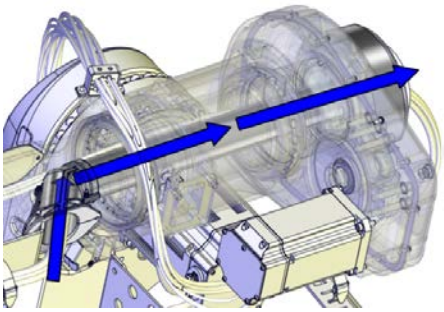
Fitting the cable package - IRBDP SW6 UI and IRBDP MH6 UI

Use these procedures to fit the cable packages.

Preparations

	Action	Note
1	Move the robot to a comfortable working position.	
2	**DANGER** Turn off all: • electric power supply • water pressure supply • air pressure supply to the robot, before entering the robot working area.	

Fitting in tube

	Action	Note
1	Use caution and push the cable package into the insert, through the tube inside and out in the back of the arm housing. **Tip** This procedure is best done by two persons working together - one pushing cables and hoses into the tube and the other pulling them out at the wrist. **Tip** This is best done following this order: 1 Cables (excluding weld cables) 2 Hoses 3 Weld cables	 xx1400000095

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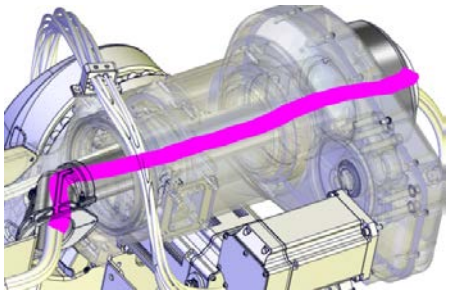
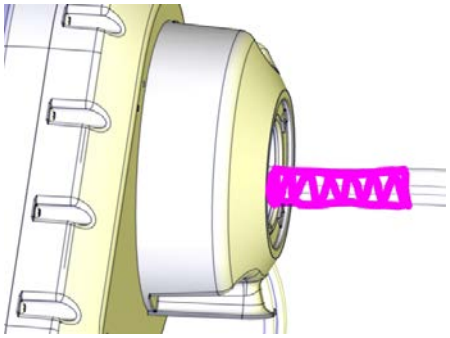
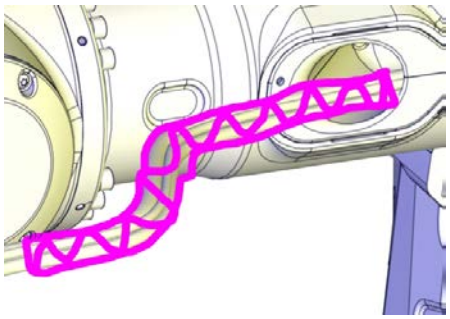
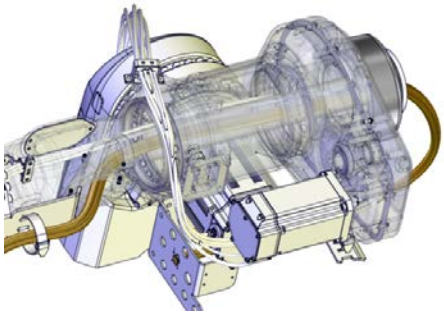
2.6.4 Fitting the cable packages IRBDP MH6 UI and IRBDP SW6 UI (Lean ID)

Continued

	Action	Note
2	**Note** This procedure describes how to apply cable grease on the cable package inside the tube.	 xx1400000217
3	Use caution and pull the cable package out 10 to 15 centimeters longer than the final mounting posititon.	
4	Apply grease on the highlighted areas. See figure!	 xx1400001389
5	Use caution and push the cable package back into the tube and out through the insert until the area where grease was applied, is visible and able to reach.	
6	Apply grease on the highlighted area, so that the cable package inside the tube is covered with cable grease all the way through. See figure!	 xx1400001390
7	Use caution and push the cable package back in through the insert and into its mounting position in the tube.	 xx1400001150

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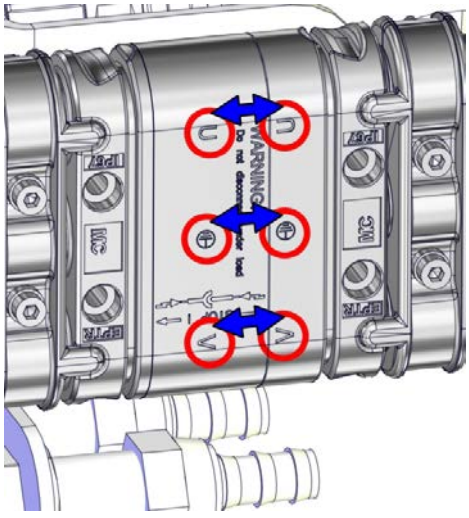
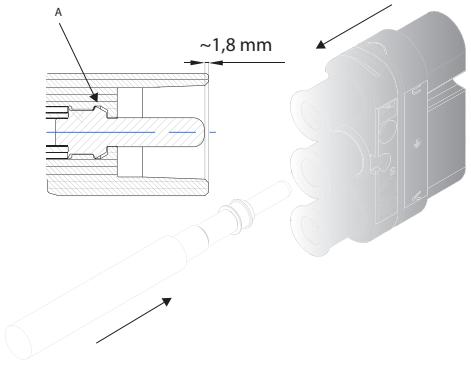
	Action	Note
8	**Note** Make sure the cables and hoses are not twisted through the upper arm.	

Weld connectors

Only valid for IRBDP SW6 UI.

	Action	Note
1	Press (manually) the cables with the crimped-on contact part into the insulation from the back until it perceptibly engages into place to the detent. See figure! **Note** Make sure the pins are pushed all the way into connector. **Note**  xx1400000216	 xx1300000835 A: Detent

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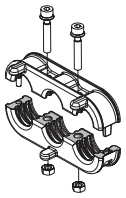
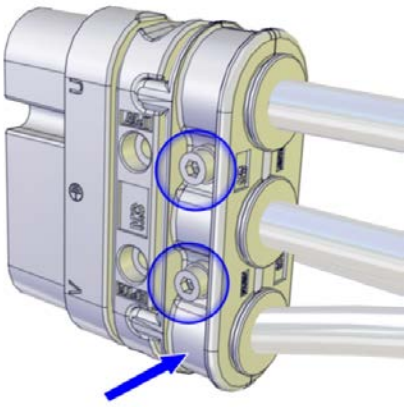
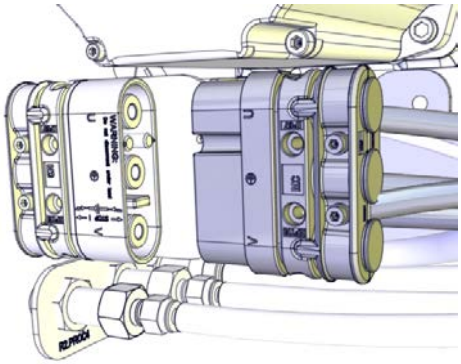
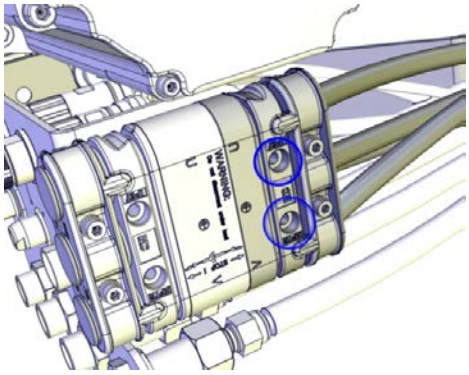
2.6.4 Fitting the cable packages IRBDP MH6 UI and IRBDP SW6 UI (Lean ID)

Continued

	Action	Note
2	Fit the cable strain relief.  xx1300000836	 xx1200000058 Screw dimension: • M5x25 8.8-A2F (2 pcs)
3	Connect the weld cable.	 xx1200000075
4	Fit the weld connector to the mounting plate.	 xx1200000089 Screw dimension: • M5x40 8.8-A2F (2 pcs)

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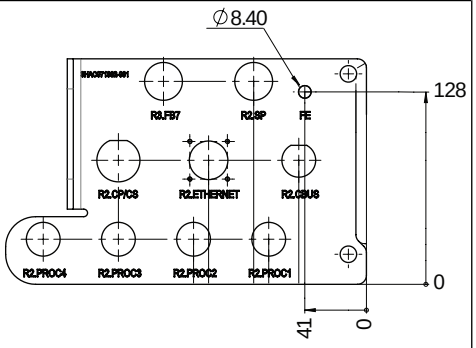
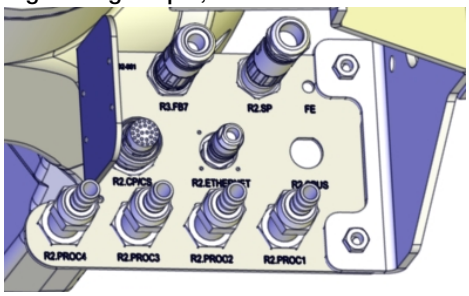
Fitting on upper arm

	Action	Note
1	**Only for Paramulti DressPack and for spare part replacement.** The Paramulti DressPack spare part includes functional ground. If the installed DressPack has not included functional ground previously, following action needs to be done: Drill an 8.4 mm mm hole in the customer plate according to the figure.	 xx1900001269
2	Connect the hose and cable connectors on the connection plate. **Only for Paramulti DressPack:** Also connect functional ground. **CAUTION** Do not tighten the brass couplings for water and air with excessive force. **Tip** For best access to the connectors, start connecting top connectors and continue downwards, ending with Proc 4. **Note** Some installations have been adapted with M6-lugs for the functional ground, but need to be re-crimped with M8-lugs to match the spare part. **CAUTION** If the M12 Ethernet connector is not tightened correctly, there is a risk that the connector can loosen and the cable shield gets disconnected, which will require retightening with the correct torque tools. For secure connection, always tighten at the knurled screw with correct torque and by using proper torque tool, e.g. M12 dynamometric screwdriver SW15 (09 99 000 0646 (article number at Harting Technology Group)).	Tightening torque: • Brass coupling 1/2": 31 Nm. • Stainless steel coupling 1/2": 49 Nm. • Brass coupling 3/8": 17 Nm. • Mixed metals: Use the lower tightening torque value of the two metals. Always apply Molykote P1900 to stainless steel couplings and apply if needed for couplings of mixed metals or brass. Tightening torque, Ethernet M12: 0.6 Nm.  xx1900001267

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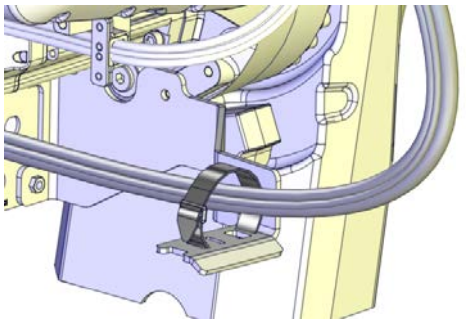
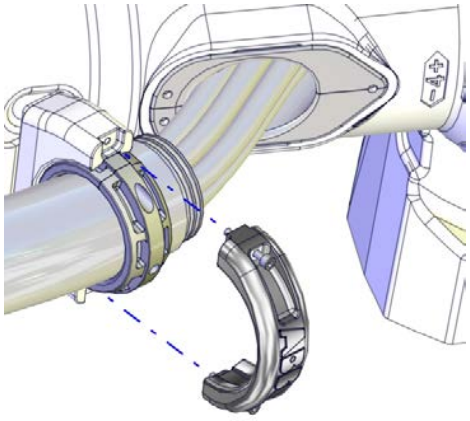
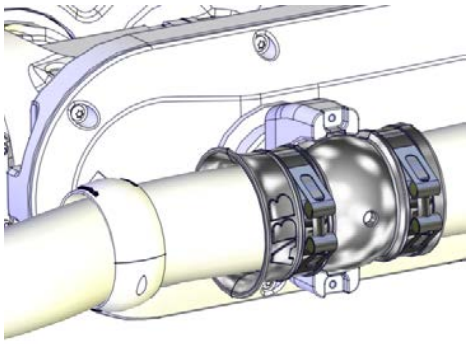
2.6.4 Fitting the cable packages IRBDP MH6 UI and IRBDP SW6 UI (Lean ID)

Continued

	Action	Note
3	Secure the cable package to the mounting plate with a strap.	 xx1400000096
4	Secure the cable package in the ball joint housing on the upper arm bracket.	 xx1400000206
5	Make sure that the hose reinforcement funnel is fitted correctly, in the direction shown in the figure.	 xx1400000222

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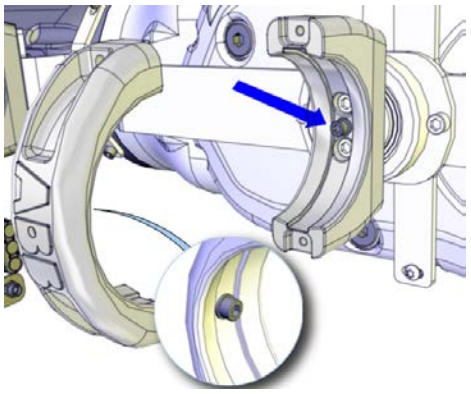
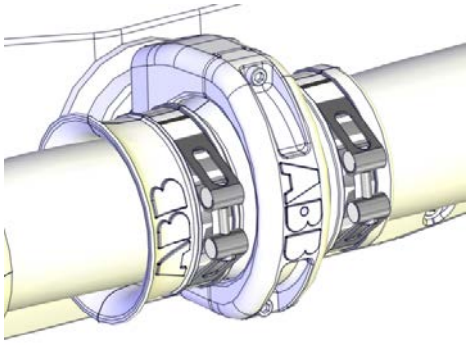
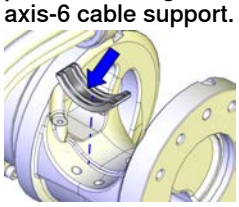
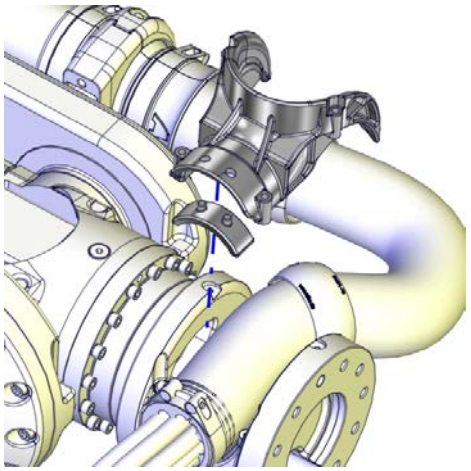
	Action	Note
6	The hose reinforcement funnel must not be able to rotate inside the ball joint housing, when fitted. Therefore make sure that the attachment screws (M6x12) fits into the guiding holes of the hose reinforcement funnel when it is fitted in the ball joint housing.	 xx1200000153 Screw dimension: • M6x12 8.8-A2F, hex socket head cap screw (1+1 pcs)
7	Secure the cable package in the ball joint housing on the wrist.	 xx1400000207
8	Place the DressPack cable package in the process turning disk and secure it with the axis-6 cable support.  xx1400000223	 xx1400000208 Screw dimension: • M6x50 8.8-A2F (4 pcs)

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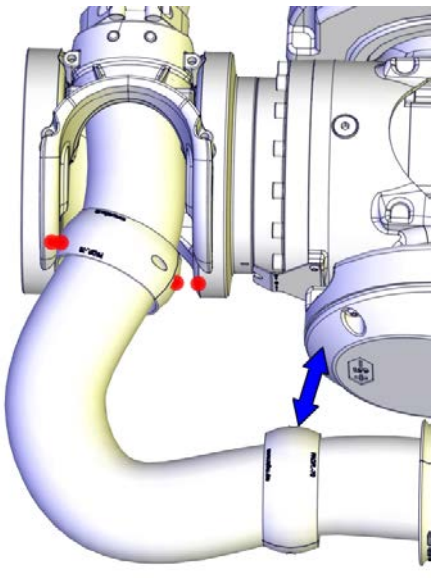
2.6.4 Fitting the cable packages IRBDP MH6 UI and IRBDP SW6 UI (Lean ID)
Continued

	Action	Note
9	**CAUTION** When the cable package has been fitted on the upper arm, always check potential collision risks between the cable package and the wrist as well as between the cable package and any equipment fitted on the wrist, before restarting the normal production.	
10	Turn on the power and run the present programming at a *very slow* speed, while checking all movements for collission risk between cable package and wrist.	
11	**Only valid for Paramulti:** Connect the functional ground to the customer tool Profinet I/O and or tool changer to increase equipotential bonding.	
12	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 134*.	

Final check of protective sleeve.

	Action	Note
1	In order to be sure that the protective sleeve still is in the correct position, check its position after some hours running. This is done to prevent the protection hose from wear. See figure!	 xx1400000224
2	If required, adjust the position of the protective sleeve.	

2.7 Inspection, DressPack lower arm

General

In order to ensure adequate life of the equipment, it is vital that the cables and hoses are properly installed and operated correctly, with their movement patterns well within the acceptable limits.

This procedure describes how to inspect the DressPack lower arm installation in this regard.

Inspecting the process cable package

	Action	Note
1	*Do not bend* any cable or hose excessively! **Note** Make sure no cables or hoses are twisted.	Minimum bending radius is approximately 10x the cable or hose diameter.
2	Make sure all cables straps are tight enough to prevent the cable package from moving in any undesired way.	
3	Make sure the cable package is properly connected at the connection plate as well as at the robot base.	
4	Make sure no hoses or cables, or parts thereof, touch any part of the robot structure in a way that may cause wear.	
5	Make sure all cables and hoses move smoothly together during operation and that no part of the cable package moves in a different pattern.	
6	Make sure that cables, hoses or packages do not rub against *any sharp corner of something* (not just the robot itself)!	
7	Make sure all connection points are well tightened and sealed in order to avoid leaks.	

Inspecting the attachments and brackets

	Action	Note
1	Make sure that all cable clamps securing the process cable package and protective hose are tightened correctly.	Tightening torques are specified: • For *standard tightening torques* - See tightening torque table in chapter References. • For *non standard tightening torques* see chapter *Installation*.

2.8 Inspection, DressPack upper arm

Introduction

In order to ensure adequate life of the equipment, it is vital that the cables and hoses are properly installed and operated correctly, with their movement patterns well within the acceptable limits.

This section describes how to inspect the DressPack upper arm installation in this regard.

Procedure, general

	Action	Note
1	Inspect all attachments, wear rings and any other hardware securing or guiding the protective hose.	For details, see below!
2	Inspect and make sure all cables and hoses are securely fixed and connected.	For details, see below!

Cables and hoses

Use this procedure to inspect cables and hoses, not necessarily in any particular order if not so stated.

	Action	Note
1	Do not bend any cable or hose excessively!	Minimum bending radius is approximately 10x the cable or hose diameter.
2	Make sure no cables or hoses are twisted.	
3	Make sure that all hoses and cables to gun or gripper are long enough to avoid stretching.	
4	Make sure that the protection hose is rotating correctly in the hose reinforcement funnel.	
5	Make sure that the hose reinforcement funnel is tilting correctly in the ball joint housing.	
6	Make sure that cables are clamped with straps in a way that there is no movement at connectors.	Use only wide straps or velcro straps in order not to damage the cables and hoses.
7	Make sure that no hoses or cables, or parts thereof, touch any part of the robot structure in a way that may cause wear.	
8	Make sure that no hoses or cables, or parts there of, touch any part of the surrounding equipment in a way that may cause wear.	
9	Make sure all cables and hoses move smoothly together during operation.	

Continues on next page

Securing and connecting

Use this procedure inspect the securing and connecting of the cable harness, not necessarily in any particular order unless stated.

	Action	Note
1	Recheck all cable clamps securing the process cable package and protective hose for tightness.	Tightening torques are specified: • For *standard tightening torques* - See tightening torque table in chapter References. • For *non standard tightening torques* - See Installation chapter.
2	Make sure all cable straps are tight enough to prevent the cable package from moving in any undesired way. The cable ties should not be too narrow. This may damage the cables/hoses.	
3	When securing cables and hoses with cable ties: *never* overtighten the ties! This may damage the equipment.	
4	Make sure that the cable package have been properly connected at the connection plate, axis 3 on the rear of the upper arm as well as at the tool on the robot turning disk.	
5	Make sure all connection points are well tightened and sealed in order to avoid leaks.	
6	Make sure the weight of the cable package is secured to the tool in order to avoid straining the connectors!	

2.9 Expected lifetime of the integrated DressPack cable package

General

The expected lifetime of the integrated DressPack cable package is dependent of the actual robot cycle. For the robot upper arm (axes 4, 5, and 6) the combination of the robot axes gives influence on lifetime. Below are recommendations for programming given as well as expected lifetime based on long term tests as well as normal spot welding application cycles.

Expected life time

If the robot cycle is done according to the recommendations above, a lifetime could be expected for a normal spot welding cycle in two shift production, as shown in the table.

4 years	DressPack cable packages IRBDP SW6 UI and IRBDP MH6 UI.
2 years	DressPack cable packages IRBDP MH3 UI.
More than 6 years	DressPack cable packages IRBDP SW6 LE and IRBDP MH6 LI.

Recommendations for programming

In extreme situations the DressPack cable package can interfere with itself, or with the robot it is fitted on. Avoid rotation of axis-4 when axis-2 is in its lowest position, to avoid wear of the wrist protection hose around the wrist and at the axis-2 gearbox. If this cannot be avoided, it is recommended to add extra protective sleeves.

To avoid interference between the DressPack cable package routed over the balancing device and where the DressPack exits axis-4, bending backward of axis-3 shall not occur when axis-2 is bent to its far back position.

2.10 DressPack adjustments

2.10.1 Adjustments of the cable package - IRBDP MH3 UE

Overview

The procedure below details how to adjust the routing of the upper arm cable package -IRBDP MH3 UE, in order to avoid reducing its life.

Hoses and cables too long around the wrist

Depending on robot version and gripper design, the length of the protection hose, air hose and/or cables may need to be adjusted. Protection hose and air hose can be cut to the desired length.

It is possible to fit the protection hose in different positions, depending on where the gripping clamp is fitted on the bracket. There are more than one position to fit the gripping clamp.

The procedure below details how to fit gripping clamp and protection hose in the different positions.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the robot working area.	
2	**CAUTION** The cable package is sensitive to mechanical damage. They must be handled with care, especially the connectors, in order to avoid damaging them.	
3	If the cables are too long it is possible to pull them back out of the protection hose and then put them in a loop. Fit the cables with the enclosed *straps* on the bracket.	

2.10.2 Inspection during programming and test-running

General

In order to ensure adequate life of the equipment, it is vital that the cables and hoses are properly installed and operated correctly, with their movement patterns well within the acceptable limits.

Checking the cable package at the upper arm

This procedure describes how to inspect the DressPack upper arm installation during programming and test-running the complete installation the very first times.

IRBDP MH3 UI, IRBDP MH6 UI, IRBDP SW6 UI

This instruction describes how to inspect the DressPack installation during programming and test-running the complete installation the very first times.

	Action	Note
1	Inspect the DressPack upper arm installation before programming and test-running.	See *Inspection, DressPack upper arm on page 102*.
2	Check the operating cycle of the robot, to make sure the movement pattern of the wrist does not cause extensive wear or strain of the cable package.	If required, re-program the robot movement pattern!
3	Make sure the upper arm protective hose *does not get flattened* during rotating upper arm movements.	Flattening indicates an overstressed hose and *increases* the risk of damaging the DressPack upper arm.
4	Make sure the process cable package does not rub against the sides of the wrist more than absolutely necessary.	The rubbing may result in the cable getting stuck. When the package is released, the retracting unit may snap back, potentially causing damage to the equipment.
5	If any of the actions recommended above, causes a change of the DressPack installation, it must be reinspected.	See section *Inspection, DressPack upper arm on page 102*.
6	Make sure that the velcro straps are not too tight. The cables should be able to twist individually. The cable ties shall be tight.	
7	Make sure that no parts of the DressPack are in contact with the surroundings.	

Checking the DressPack at the lower arm

This instruction describes how to inspect the DressPack lower arm installation during programming and test-running the complete installation the very first times.

	Action	Note
1	Inspect the DressPack lower arm installation before programming and test-running.	See section *Inspection, DressPack lower arm on page 101*
2	Check the operating cycle of the robot, to make sure the movement pattern of the robot does not cause extensive wear or straining on the cable package.	If required, re-program the robot movement pattern!

Continues on next page

	Action	Note
3	If any of the actions recommended above, causes changes of the DressPack lower arm installation, it must be reinspected.	See section *Inspection, DressPack lower arm on page 101*

2.11 DressPack arm load parameters

2.11.1 DressPack - arm load parameters and LoadId

General

A DressPack is adding load to the robot. If the arm and tool loads are not stated correctly, this will affect the behavior and the wear of the robot.

Note

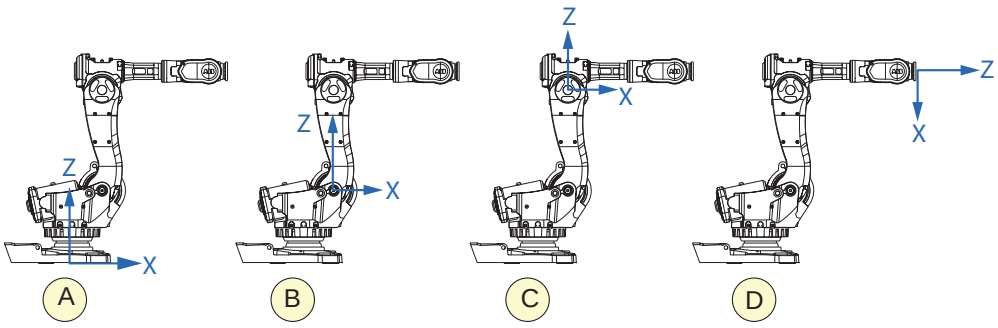
The extra weight of the DressPack products will affect the arm load data and the performance of the robot. The effect differs depending on which type of DressPack product being used.

Note

The "Add to tool data" shall only be used when stating the effect of the DressPack on tool load manually.

Coordinate system definitions

Coordinate system definitions when defining arm loads.



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A	Frame - axis 1
B	Lower arm - axis 2 (Z is in the lower arm direction)
C	Upper arm - axis 3 (X is in the upper arm direction)
D	Tool

Arm load parameters for spot welding

Note

These values reflect the standard mounting of the Process bracket, pointing straight upwards in the robot calibration position. If the mounting is changed, the X, Y and Z values must be changed correspondingly.

Continues on next page

Arm load parameters for IRBDP SW6 Lean ID

These tables show the values for the cable package IRBDP SW6 - Spot welding.

Frame - axis 1	Mass [kg]	Mass CenterX [m]	Mass CenterY [m]	Mass CenterZ [m]
IRB 6700 - 235/2.65	9	0.080	-0.550	0.465
IRB 6700 - 220/2.65 LID	9	0.080	-0.550	0.465
IRB 6700 - 205/2.80	9	0.080	-0.550	0.465
IRB 6700 - 200/2.80 LID	9	0.080	-0.550	0.465
IRB 6700 - 175/3.05	9	0.080	-0.550	0.465
IRB 6700 - 155/3.05 LID	9	0.080	-0.550	0.465
IRB 6700 - 150/3.20	9	0.080	-0.550	0.465
IRB 6700 - 145/3.20 LID	9	0.080	-0.550	0.465
IRB 6700 - 200/2.60	9	0.080	-0.550	0.465
IRB 6700 - 175/2.60 LID	9	0.080	-0.550	0.465
IRB 6700 - 155/2.85	9	0.080	-0.550	0.465
IRB 6700 - 140/2.85 LID	9	0.080	-0.550	0.465
IRB 6700 - 300/2.70	9	0.080	-0.550	0.465
IRB 6700 - 270/2.70 LID	9	0.080	-0.550	0.465
IRB 6700 - 245/3.00	9	0.080	-0.550	0.465
IRB 6700 - 220/3.00 LID	9	0.080	-0.550	0.465

Lower arm - axis 2	Mass [kg]	Mass CenterX [m]	Mass CenterY [m]	Mass CenterZ [m]
IRB 6700 - 235/2.65	12.6	0	-0.550	0.550
IRB 6700 - 220/2.65 LID	12.6	0	-0.550	0.550
IRB 6700 - 205/2.80	13.1	0	-0.550	0.653
IRB 6700 - 200/2.80 LID	13.1	0	-0.550	0.653
IRB 6700 - 175/3.05	12.6	0	-0.550	0.550
IRB 6700 - 155/3.05 LID	12.6	0	-0.550	0.550
IRB 6700 - 150/3.20	13.1	0	-0.550	0.653
IRB 6700 - 145/3.20 LID	13.1	0	-0.550	0.653
IRB 6700 - 200/2.60	12.6	0	-0.550	0.550
IRB 6700 - 175/2.60 LID	12.6	0	-0.550	0.550
IRB 6700 - 155/2.85	12.6	0	-0.550	0.550
IRB 6700 - 140/2.85 LID	12.6	0	-0.550	0.550
IRB6700 - 300/2.70	12.6	0	-0.550	0.550
IRB 6700 - 270/2.70 LID	12.6	0	-0.550	0.550
IRB6700 - 245/3.00	12.6	0	-0.550	0.550
IRB 6700 - 220/3.00 LID	12.6	0	-0.550	0.550

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2.11.1 DressPack - arm load parameters and LoadId

Continued

Upper arm - axis 3	Mass [kg]	Mass CenterX [m]	Mass CenterY [m]	Mass CenterZ [m]
IRB 6700 - 235/2.65	8	-0.250	0.025	0.080
IRB 6700 - 220/2.65 LID	8	-0.250	0.025	0.080
IRB 6700 - 205/2.80	8	-0.250	0.025	0.080
IRB 6700 - 200/2.80 LID	8	-0.250	0.025	0.080
IRB 6700 - 175/3.05	8	-0.250	0.025	0.100
IRB 6700 - 155/3.05 LID	8	-0.250	0.025	0.100
IRB 6700 - 150/3.20	8	-0.250	0.025	0.100
IRB 6700 - 145/3.20 LID	8	-0.250	0.025	0.100
IRB 6700 - 200/2.60	8	-0.250	0.025	0.080
IRB 6700 - 175/2.60 LID	8	-0.250	0.025	0.080
IRB 6700 - 155/2.85	8	-0.250	0.025	0.080
IRB 6700 - 140/2.85 LID	8	-0.250	0.025	0.080
IRB6700 - 300/2.70	8	-0.250	0.025	0.080
IRB 6700 - 270/2.70 LID	8	-0.250	0.025	0.080
IRB6700 - 245/3.00	8	-0.250	0.025	0.080
IRB 6700 - 220/3.00 LID	8	-0.250	0.025	0.080

Upper arm - axis 4	Mass [kg]	Mass CenterX [m]	Mass CenterY [m]	Mass CenterZ [m]
IRB 6700 - 235/2.65	10	0.733	0.200	0.200
IRB 6700 - 220/2.65 LID	10	0.733	0.200	0.200
IRB 6700 - 205/2.80	10	0.733	0.200	0.200
IRB 6700 - 200/2.80 LID	10	0.733	0.200	0.200
IRB 6700 - 175/3.05	10.8	1.123	0.211	0.200
IRB 6700 - 155/3.05 LID	10.8	1.123	0.211	0.200
IRB 6700 - 150/3.20	10.8	1.123	0.211	0.200
IRB 6700 - 145/3.20 LID	10.8	1.123	0.211	0.200
IRB 6700 - 200/2.60	10	0.693	0.200	0.200
IRB 6700 - 175/2.60 LID	10	0.693	0.200	0.200
IRB 6700 - 155/2.85	10	0.943	0.200	0.200
IRB 6700 - 140/2.85 LID	10	0.943	0.200	0.200
IRB6700 - 300/2.70	10	0.763	0.200	0.200
IRB 6700 - 270/2.70 LID	10	0.763	0.200	0.200
IRB6700 - 245/3.00	10.8	0.994	0.211	0.200
IRB 6700 - 220/3.00 LID	10.8	0.994	0.211	0.200

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If Tool load is entered manually the following mass shall be added to tooldata **tload**.

Add to tool data	Mass [kg]	Mass CenterX [m]	Mass CenterY [m]	Mass CenterZ [m]
IRB 6700 - 235/2.65	4	0	0	-0.09
IRB 6700 - 220/2.65 LID	4	0	0	-0.09
IRB 6700 - 205/2.80	4	0	0	-0.09
IRB 6700 - 200/2.80 LID	4	0	0	-0.09
IRB 6700 - 175/3.05	4	0	0	-0.09
IRB 6700 - 155/3.05 LID	4	0	0	-0.09
IRB 6700 - 150/3.20	4	0	0	-0.09
IRB 6700 - 145/3.20 LID	4	0	0	-0.09
IRB 6700 - 200/2.60	4	0	0	-0.09
IRB 6700 - 175/2.60 LID	4	0	0	-0.09
IRB 6700 - 155/2.85	4	0	0	-0.09
IRB 6700 - 140/2.85 LID	4	0	0	-0.09
IRB6700 - 300/2.70	4	0	0	-0.09
IRB 6700 - 270/2.70 LID	4	0	0	-0.09
IRB6700 - 245/3.00	4	0	0	-0.09
IRB 6700 - 220/3.00 LID	4	0	0	-0.09

Arm load parameters for material handling

Arm load parameters IRBDP MH6

These tables show the values for the cable package IRBDP MH6 - Material handling.

Frame - axis 1	Mass [kg]	Mass CenterX [m]	Mass CenterY [m]	Mass CenterZ [m]
IRB 6700 - 235/2.65	5.9	0.080	-0.550	0.485
IRB 6700 - 220/2.65 LID	5.9	0.080	-0.550	0.485
IRB 6700 - 205/2.80	5.9	0.080	-0.550	0.485
IRB 6700 - 200/2.80 LID	5.9	0.080	-0.550	0.485
IRB 6700 - 175/3.05	5.9	0.080	-0.550	0.485
IRB 6700 - 155/3.05 LID	5.9	0.080	-0.550	0.485
IRB 6700 - 150/3.20	5.9	0.080	-0.550	0.485
IRB 6700 - 145/3.20 LID	5.9	0.080	-0.550	0.485
IRB 6700 - 200/2.60	5.9	0.080	-0.550	0.485
IRB 6700 - 175/2.60 LID	5.9	0.080	-0.550	0.485
IRB 6700 - 155/2.85	5.9	0.080	-0.550	0.485
IRB 6700 - 140/2.85 LID	5.9	0.080	-0.550	0.485
IRB 6700-300/2.70	5.9	0.080	-0.550	0.485
IRB 6700 - 270/2.70 LID	5.9	0.080	-0.550	0.485
IRB 6700-245/3.00	5.9	0.080	-0.550	0.485

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2.11.1 DressPack - arm load parameters and LoadId

Continued

Frame - axis 1	Mass [kg]	Mass CenterX [m]	Mass CenterY [m]	Mass CenterZ [m]
IRB 6700 - 220/3.00 LID	5.9	0.080	-0.550	0.485

Lower arm - axis 2	Mass [kg]	Mass CenterX [m]	Mass CenterY [m]	Mass CenterZ [m]
IRB 6700 - 235/2.65	10.3	0	-0.550	0.550
IRB 6700 - 220/2.65 LID	10.3	0	-0.550	0.550
IRB 6700 - 205/2.80	10.4	0	-0.550	0.653
IRB 6700 - 200/2.80 LID	10.4	0	-0.550	0.653
IRB 6700 - 175/3.05	10.3	0	-0.550	0.550
IRB 6700 - 155/3.05 LID	10.3	0	-0.550	0.550
IRB 6700 - 150/3.20	10.4	0	-0.550	0.653
IRB 6700 - 145/3.20 LID	10.4	0	-0.550	0.653
IRB 6700 - 200/2.60	10.3	0	-0.550	0.550
IRB 6700 - 175/2.60 LID	10.3	0	-0.550	0.550
IRB 6700 - 155/2.85	10.3	0	-0.550	0.550
IRB 6700 - 140/2.85 LID	10.3	0	-0.550	0.550
IRB 6700 - 300/2.70	10.3	0	-0.550	0.550
IRB 6700 - 270/2.70 LID	10.3	0	-0.550	0.550
IRB 6700 - 245/3.00	10.3	0	-0.550	0.550
IRB 6700 - 220/3.00 LID	10.3	0	-0.550	0.550

Upper arm - axis 3	Mass [kg]	Mass CenterX [m]	Mass CenterY [m]	Mass CenterZ [m]
IRB 6700 - 235/2.65	6	-0.25	-0.025	0.080
IRB 6700 - 220/2.65 LID	6	-0.25	-0.025	0.080
IRB 6700 - 205/2.80	6	-0.25	-0.025	0.080
IRB 6700 - 200/2.80 LID	6	-0.25	-0.025	0.080
IRB 6700 - 175/3.05	6	-0.25	-0.025	0.100
IRB 6700 - 155/3.05 LID	6	-0.25	-0.025	0.100
IRB 6700 - 150/3.20	6	-0.25	-0.025	0.100
IRB 6700 - 145/3.20 LID	6	-0.25	-0.025	0.100
IRB 6700 - 200/2.60	6	-0.25	-0.025	0.080
IRB 6700 - 175/2.60 LID	6	-0.25	-0.025	0.100
IRB 6700 - 155/2.85	6	-0.25	-0.025	0.080
IRB 6700 - 140/2.85 LID	6	-0.25	-0.025	0.080
IRB 6700 - 300/2.70	6	-0.25	-0.025	0.080
IRB 6700 - 270/2.70 LID	6	-0.25	-0.025	0.080
IRB 6700 - 245/3.00	6	-0.25	-0.025	0.080
IRB 6700 - 220/3.00 LID	6	-0.25	-0.025	0.080

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Upper arm - axis 4	Mass [kg]	Mass CenterX [m]	Mass CenterY [m]	Mass CenterZ [m]
IRB 6700 - 235/2.65	8	0.733	0.200	0.200
IRB 6700 - 220/2.65 LID	8	0.733	0.200	0.200
IRB 6700 - 205/2.80	8	0.733	0.200	0.200
IRB 6700 - 200/2.80 LID	8	0.733	0.200	0.200
IRB 6700 - 175/3.05	8.8	1.123	0.211	0.200
IRB 6700 - 155/3.05 LID	8.8	1.123	0.211	0.200
IRB 6700 - 150/3.20	8.8	1.123	0.211	0.200
IRB 6700 - 145/3.20 LID	8.8	1.123	0.211	0.200
IRB 6700 - 200/2.60	8	0.693	0.200	0.200
IRB 6700 - 175/2.60 LID	8	0.693	0.200	0.200
IRB 6700 - 155/2.85	8	0.943	0.200	0.200
IRB 6700 - 140/2.85 LID	8	0.943	0.200	0.200
IRB 6700 - 300/2.70	8	0.763	0.200	0.200
IRB 6700 - 270/2.70 LID	8	0.763	0.200	0.200
IRB 6700 - 245/3.00	8.8	0.994	0.211	0.200
IRB 6700 - 220/3.00 LID	8.8	0.994	0.211	0.200

If Tool load is entered manually the following mass shall be added to tooldata **tload**.

Add to tool data	Mass [kg]	Mass CenterX [m]	Mass CenterY [m]	Mass CenterZ [m]
IRB 6700 - 235/2.65	3.5	0	0	-0.09
IRB 6700 - 220/2.65 LID	3.5	0	0	-0.09
IRB 6700 - 205/2.80	3.5	0	0	-0.09
IRB 6700 - 200/2.80 LID	3.5	0	0	-0.09
IRB 6700 - 175/3.05	3.5	0	0	-0.09
IRB 6700 - 155/3.05 LID	3.5	0	0	-0.09
IRB 6700 - 150/3.20	3.5	0	0	-0.09
IRB 6700 - 145/3.20 LID	3.5	0	0	-0.09
IRB 6700 - 200/2.60	3.5	0	0	-0.09
IRB 6700 - 175/2.60 LID	3.5	0	0	-0.09
IRB 6700 - 155/2.85	3.5	0	0	-0.09
IRB 6700 - 140/2.85 LID	3.5	0	0	-0.09
IRB 6700 - 300/2.70	3.5	0	0	-0.09
IRB 6700 - 270/2.70 LID	3.5	0	0	-0.09
IRB 6700 - 245/3.00	3.5	0	0	-0.09
IRB 6700 - 220/3.00 LID	3.5	0	0	-0.09

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2.11.1 DressPack - arm load parameters and LoadId
Continued

Default arm loads

For Lean ID robots, default arm loads are set for axis 1-4. These are set according to the values for the cable package IRBDP SW6 - Spot welding. If any other values should be used (for example IRBDP MH6 - Material handling), the arm loads must be changed manually.

Note

No tooldata is set as default. This must be set manually.

Procedures Step 1 - Arm load data

How to define the *Arm load* data is described in *Operating manual - IRC5 with FlexPendant* or *Operating manual - OmniCore*.

All system parameters are described in *Technical reference manual - System parameters*.

Define the arm loads, typically:

- load:_1
- load:_2
- load:_3

The used arm load is defined for each arm, irb_1, irb_2, and irb_3.

Procedures Step 2 - load identification

It is recommended to use the load identification service routine to define the load data for an individual robot, as this method not only measures the mass but also the inertia of the tool.

Detailed in *Operating manual - IRC5 with FlexPendant* or *Operating manual - OmniCore*.

	Action	Note
1	Check if the cable package prevents movements.	If the cable package prevent the motions.
2	If not: Run the load identification service routine.	The DressPack forces on the wrist will "increase" the load parameters, but this is anyhow a good approximation of the actual load case to be considered by the motion planning functions of the robot.
3	If the cable package prevent the motions: Remove the cable package.	
4	Make the load identification.	
5	Refit the cable package.	
6	Add the DressPack load manually.	See *Procedures Step 1 - Arm load data on page 114*.

2.12 DressPack floor

2.12.1 Installation of DressPack floor

Configuration and connections of DressPack floor

The DressPack floor is made up of several components. Some of these components are specific to DressPack application, while others are used also in other applications.

The configuration of the components differs between different application types.

Types of application

Some typical applications are specified below:

Type of application	Description	Example of included components
H		Robot, single cabinet controller
S	Pneumatic gun	Robot, single cabinet controller
HS	Material handling and pneumatic gun	Robot, single cabinet controller, pedestal gun
Se	Servo gun	Robot, single cabinet controller
HSe	Material handling and servo gun	Robot, single cabinet controller, pedestal gun

Connection points

The cables and connections points between the components are all detailed and illustrated in the circuit diagram for the current application. See references to the circuit diagrams in *References on page 8*.

Required equipment

Equipment, etc.	Article number	Note
DressPack floor	For spare part number see chapter: • *Spare parts on page 205*.	A number of versions are available.
M12 torque screwdriver and M12 assembly tool (bit)	TSD 04 SAC (article number at Phoenix Contact) SAC BIT M12-D15 (article number at Phoenix Contact)	Order both parts and assemble. The screwdriver has a preset torque of 0.4 Nm. Used to tighten M12 Ethernet connectors.  xx2200001262
Standard toolkit	3HAC17290-7	The contents are defined in section *Toolkits, DressPack on page 201*.

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2.12.1 Installation of DressPack floor
Continued

Reference documents

Document	Document number	Note
Circuit diagram - DressPack 6700	*3HAC044246-002*	
Circuit diagram - DressPack for spotwelding SWC IRC5 M2004	*3HAC026208-001*	Valid for all robots without PROFINET.
Circuit diagram - DressPack SWC IRC5 Design 2014 PROFINET	*3HAC044736-001*	Valid for all robots with option 782-13 Bosch MFDC PROFINET.

Installation

The procedure below details how to install the DressPack floor. Also refer to the current circuit diagram according to *References on page 8* and the *Spare parts on page 205* chapter.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	**CAUTION** The cable package is sensitive to mechanical damage. Handle it with care in order to avoid damaging the cabling or the connectors.	
3	Determine which type of installation is to be done. Study the circuit diagram to decide which cables to connect.	The different types are shown in section *Configuration and connections of DressPack floor on page 115*.
4	Whenever possible, run all cables/hoses in cable ducts or trenches. Make sure these meet the required standards.	Make sure: • no floor weld cable is routed along signal cabling to minimize the risk of interference. • the duct/trench floor is free from sand and other contamination. This is to reduce the risk of damaging the cable insulation. • no cables or hoses rub against any sharp corners which might damage them.
5	Do not bend or twist any cable or hose excessively.	Minimum bending radius is approximately 10x the cable or hose diameter.
6	Make sure all cable straps are tight enough to prevent the cable package from moving in any undesired way.	

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	Action	Note
7	Remember that switching the weld power as well as the water ON and OFF may cause the cables/hoses to move slightly. They may require additional clamping to avoid damage caused by these movements.	
8	Connect the shop power supply to the spot welding cabinet.	The supply needs to be configured in such a way that the requirements of the spot welding cabinet are met: • Voltage: 400-600 VAC, 50-60 Hz • Fuse: 110 A • Earth fault protection, see *Product manual - Spot welding cabinet IRC5* (*3HAC058524-001*). • Contactor, see *Product manual - Spot welding cabinet IRC5* (*3HAC058524-001*).
9	Connect the floor weld cable to the manipulator and to the spot welding cabinet connectors.	See circuit diagram and the *Spare parts on page 205* chapter.
10	Select which CP/CS cabling (customer power/customer signals) to be used.	Some versions include industrial buses. See circuit diagram and the *Spare parts on page 205* chapter.
11	Connect the CP/CS cable to the manipulator and controller cabinet connectors. **Note** If the M12 Ethernet/PROFINET connector is not tightened correctly, there is a risk that the connector can loosen and the cable shield gets disconnected, which will require retightening with the correct torque tools. For secure connection, always tighten with correct torque and by using proper torque tool, e.g. assembly tool SAC BIT M12-D15 and torque screwdriver TSD 04 SAC with preset torque of 0.4 Nm.	See circuit diagram and the *Spare parts on page 205* chapter. Tightening torque, Ethernet/PROFINET M12: 0.4 Nm.
12	If used, connect the split box cable to the water and air unit on the robot and to the spot welding cabinet (if no PROFINET is available) or to the single cabinet controller (if PROFINET is available) *connectors*.	See circuit diagram and the *Spare parts on page 205* chapter.
13	If used, connect the stationary/pedestal gun process cable to the stationary/pedestal gun connectors and to the spot welding cabinet (if no PROFINET is available) or to the single cabinet controller (if PROFINET is available).	A stationary/pedestal gun is optional. See circuit diagram and the *Spare parts on page 205* chapter.
14	If used, connect the functional ground cable to the robot base and to the spot welding cabinet.	See circuit diagram.
15	If used, connect the weld power cable to the spot welding cabinet and to the robot or the stationary/pedestal gun (depending on if it is variant *Se* or *HSe*).	See circuit diagram and the *Spare parts on page 205* chapter.

Continues on next page

2.12.1 Installation of DressPack floor

Continued

	Action	Note
16	If used, connect the resolver cable to the robot base and to the stationary/pedestal gun.	See circuit diagram and the *Spare parts on page 205* chapter.

2.12.2 Inspection, DressPack floor

General

In order to ensure adequate life of the equipment, it is vital that the cables and hoses are properly installed and operated correctly, with their movement patterns well within the acceptable limits.

This instruction details how to inspect the DressPack floor installation in this regard.

Procedure, process cable package

This section details each inspection to be carried out, not necessarily in any particular order unless stated.

	Action	Note
1	Make sure that the cable package is properly connected at the robot base as well as at the other end.	
2	Make sure that no hoses or cables, or parts thereof, are routed in such a way that they are subjected to wear, for example hoses being run over by fork lifts etc.	
3	Make sure that no cables or hoses rub against any sharp corners which might damage them.	
4	Make sure all connection points are well tightened and sealed in order to avoid leaks. **Note** If the M12 Ethernet/PROFINET connector is not tightened correctly, there is a risk that the connector can loosen and the cable shield gets disconnected, which will require retightening with the correct torque tools. For secure connection, always tighten with correct torque and by using proper torque tool, e.g. assembly tool SAC BIT M12-D15 and torque screwdriver TSD 04 SAC with preset torque of 0.4 Nm.	Tightening torque, Ethernet/PROFINET M12: 0.4 Nm.

2.13 Water & Air unit

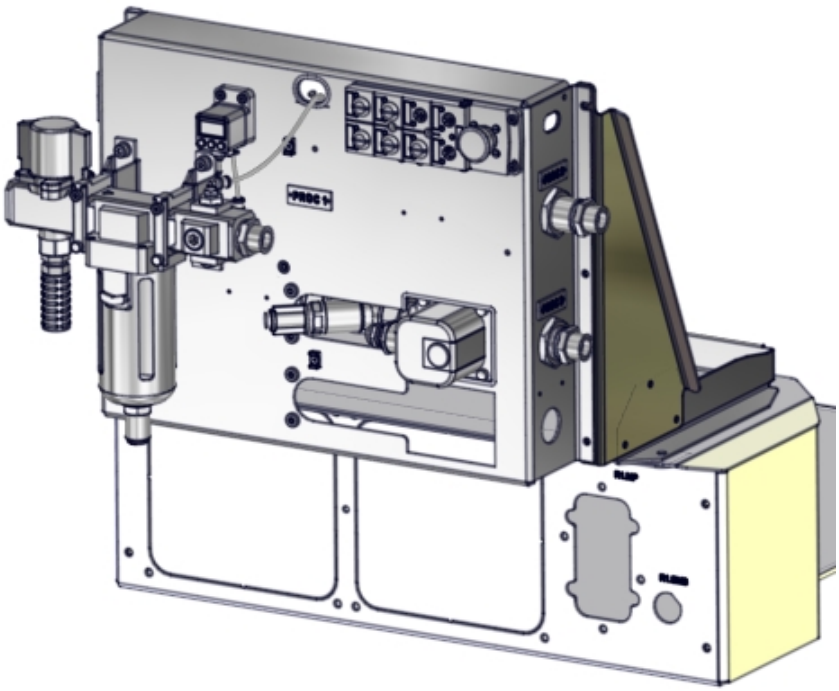
2.13.1 Installation of Water and air unit

Overview

This section details how to install the Water and Air unit. The figures show IRB 6700, but the principle is the same for other robot types as well.

Location of the Water and Air unit

The Water and Air unit is located on top of the robot base, as shown in the figure.



xx1300002321

General technical data

The table below shows technical data of the water and air pressure:

Parameter	Value
Water operating pressure	Max. 0.6 MPa / 87 PSI
Air operating pressure	Max. 1.0 MPa / 145 PSI

Continues on next page

The table below shows technical data for water and air quality:

Parameter	Value
Water quality	Normal filtered industrial water quality, 80 to 100 mesh.
Air quality	Use clean air. When there is excessive condensate, install a device that will eliminate water, such as a dryer or water separator (Drain Catch) on the inlet side of the air filter.

Required equipment

Equipment, etc	Article number	Note
Water and Air unit	For spare part number see chapter: • *Spare parts on page 205*.	
Standard toolkit, DressPack	3HAC17290-7	The contents are defined in section *Toolkits, DressPack on page 201*.

Reference documents

Document	Document number	Note
Circuit diagram - DressPack for spot-welding SWC IRC5 M2004	*3HAC026208-001*	Valid for all robots without PROFINET.
Circuit diagram - DressPack SWC IRC5 Design 2014 PROFINET	*3HAC044736-001*	Valid for all robots with option 782-13 Bosch MFDC PROFINET.

Installation of Water and air unit

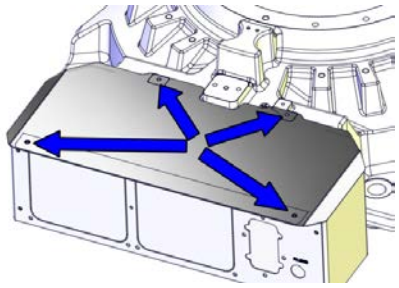
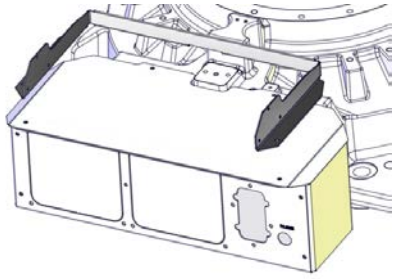
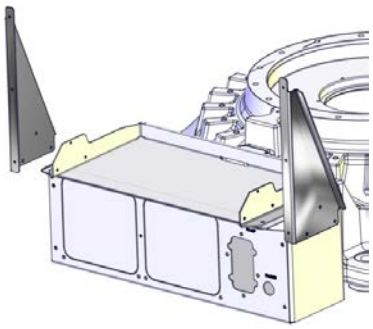
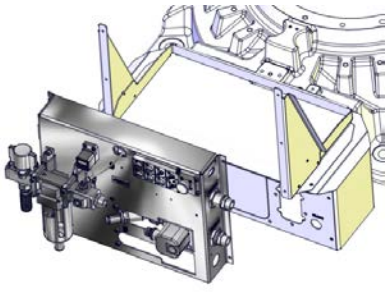
The procedure below details how to install the Water and Air unit on the robot base.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • water pressure supply • air pressure supply to the robot, before entering the robot working area.	

Continues on next page

2.13.1 Installation of Water and air unit

Continued

	Action	Note
2	Remove the attachment screws securing the top cover at the base of the robot. Do not remove the top cover! **Note** Keep the screws! They will be reused when fitting the water and air unit on the top cover.	 xx1300002322
3	Fit the bracket using the attachment screws removed earlier.	 xx1300002323
4	Fit brackets right and left to the bracket connection box with its attachment screws.	 xx1300002324
5	Fit the water and air unit to the brackets with its attachment screws (Fastite).	 xx1300002325

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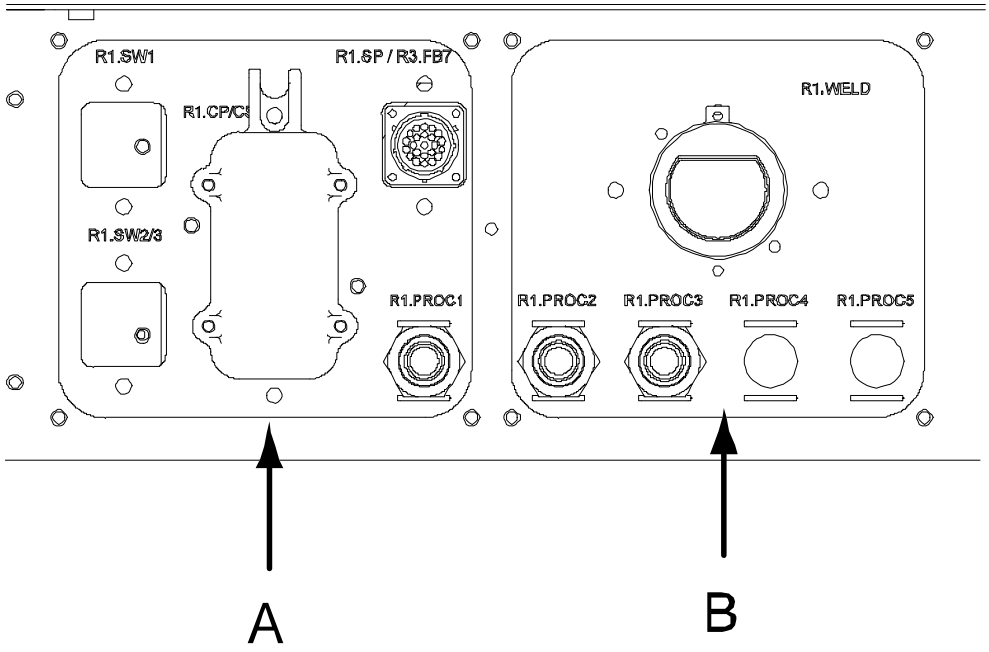
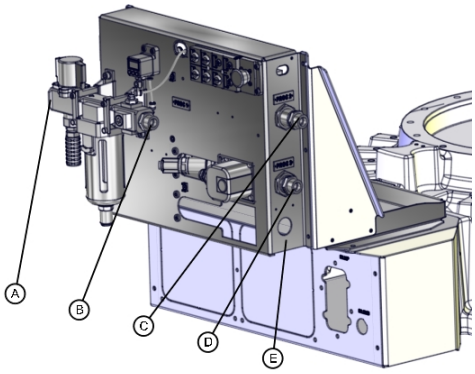
Connections to Water and air unit

The figure shows the connections at the robot base.



xx0600003178

A	Customer plate
B	Process plate



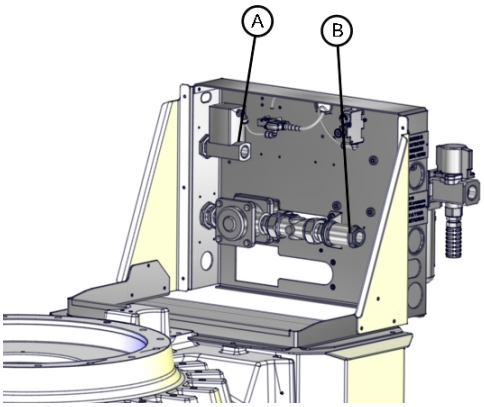
xx1300002326

Item in figure	Connect to:	Function:
A	Shop compressed air supply	
B	PROC1 on robot base	Compressed air supply to robot
C	PROC2 on robot base	Water in circuit
D	PROC3 on robot base	Water return circuit
E	PROC4 on robot base **Note!** Only the position of this connection is shown in the figure!	Depending on option selected: • Second water return • Regulated air

Continues on next page

2.13.1 Installation of Water and air unit
Continued

CAUTION Do not tighten the brass couplings for water and air with excessive force.	Tightening torque: • Brass coupling 1/2": 31 Nm. • Stainless steel coupling 1/2": 49 Nm. • Brass coupling 3/8": 17 Nm. • Mixed metals: Use the lower tightening torque value of the two metals. Always apply Molykote P1900 to stainless steel couplings and apply if needed for couplings of mixed metals or brass.



xx1300002327

Item in figure	Connect to:	Function:
A	Shop water supply	
B	Shop water drain **Note!** In case of a second water return, the water drain connection is moved to the outside of the mounting plate!	

Shop water supply

Use this procedure to connect the Water and Air unit to the shop water supply.

	Action	Note
1	Route the water supply hose through the upper hole in the mounting plate.	
2	Connect the hose to the fitting with a G½" thread on the solenoid valve (A). **CAUTION** Do not tighten the brass couplings for water and air with excessive force.	

Continues on next page

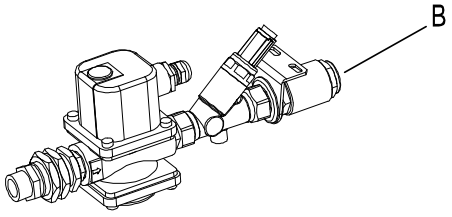
Shop compressed air supply

Use this procedure to connect the Water and Air unit to the shop compressed air supply.

	Action	Note
1	Connect the air hose to the fitting with a G½" thread on the air shut off valve (C). **CAUTION** Do not tighten the brass couplings for water and air with excessive force.	

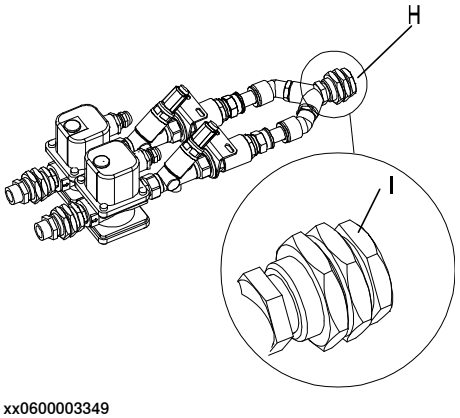
Water drain connection, One water return

Use this procedure to connect the water drain connection with one water return, to the Water and Air unit.

	Action	Note
1	Route the water drain hose through the lower hole in the mounting plate.	
2	Connect the hose to the fitting with a G½" thread on the check-valve. **CAUTION** Do not tighten the brass couplings for water and air with excessive force.	 xx0600003348 • B: Water drain connection, one water return

Water drain connection, Two water return

Use this procedure to connect the water drain connection with two water return, to the Water and Air unit.

	Action	Note
1	Connect the hose to the *bulkhead fitting* with a G½" thread. **CAUTION** Do not tighten the brass couplings for water and air with excessive force. **Note** Any rotation of the bulkhead fitting must be avoided when mounting. Hold the *outer part of the bulkhead fitting* with a suitable tool, in order to prevent rotation.	 xx0600003349 Parts: • H: Bulkhead fitting • I: Outer part of bulkhead fitting

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2.13.1 Installation of Water and air unit
Continued

Hoses connecting Robot and Water and Air unit

Use this procedure to connect hoses between robot and Water and Air unit.

	Action	Note
1	**CAUTION** Do not tighten the brass couplings for water and air with excessive force.	Tightening torque: • Brass coupling 1/2": 31 Nm. • Stainless steel coupling 1/2": 49 Nm. • Brass coupling 3/8": 17 Nm. • Mixed metals: Use the lower tightening torque value of the two metals. Always apply Molykote P1900 to stainless steel couplings and apply if needed for couplings of mixed metals or brass.
2	Connect Proc 1 on the Water and Air unit with Proc 1 on the robot.	
3	Connect Proc 2 on the Water and Air unit with Proc 2 on the robot.	
4	Connect Proc 3 on the Water and Air unit with Proc 3 on the robot.	
5	Connect Proc 4 on the Water and Air unit with Proc 4 on the robot.	If second water return or regulated air is used.
6	Secure all connectors.	See *Tightening torques* in section *Screw joints on page 197*.

2.13.2 Return water flow control

Overview

The mechanical flow control valve is pre-set at delivery at 8 liter/min (maximum flow).

Settings

The procedure below details how to set the mechanical flow control valve.

	Action	Note
1	Open the solenoid valve on the water inlet.	
2	Water flow is indicated on the scale of the Flow control valve.	
3	Adjust water flow by using the red adjusting knob on the scale of the Flow control valve to the required set flow.	The red adjusting knob is placed on the back of the Water and Air unit.

2.13.3 Return water flow switch setting

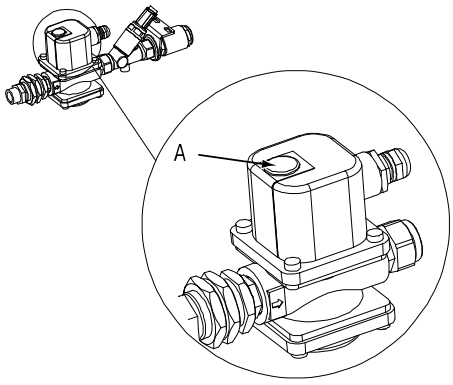
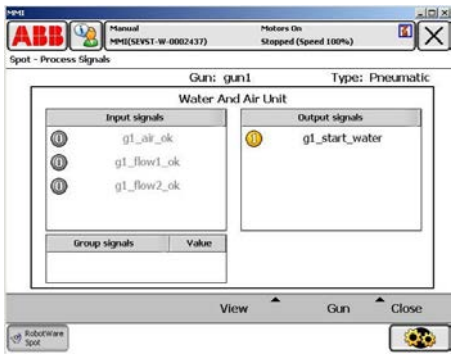
Introduction

The mechanical flow switch is pre-set at delivery to 8 liters/min at 0.2 MPa water pressure.

If the water pressure exceeds 0.2 MPa, the setting cannot be done with the graduation on the window name plate, as the pressure affects the measured flow. Please perform the setting as described in the following procedure.

Settings

The procedure below details how to set the mechanical flow switch.

	Action	Note
1	Open the solenoid valve on the water inlet.	
2	Water flow is indicated on the scale of the flow control valve.	
3	Adjust the water flow to the level where the Flow switch shall give alarm. Use the red adjusting knob on the scale of the flow control valve.	See section *Return water flow control on page 127*.
4	To adjust the set flow on the mechanical Flow switch, remove the grommet on the upper cover and rotate the flow adjusting gear by using a flat screwdriver. Turning clockwise will increase the set flow and turning counterclockwise will decrease the set flow.	 xx0600003346 Parts: • A: Flow switch
5	Depending on initial value, increase or decrease the set value until the **g_flow_ok** changes, by observing the *Process Signals window* on the FlexPendant. **Note** The indicated flow level may differ from real flow as the flow switch is affected by the water pressure.	 xx0600003355 • Process Signals window
6	Refit the grommet on the flow switch.	

Continues on next page

	Action	Note
7	Increase water flow to desired level by adjusting the flow control valve. Put back the red adjusting knob on the back of the Water and Air unit.	**Note** This level shall be higher than the alarm level.

2.13.4 Setting of air pressure switch (only applicable to type S)

General

The digital pressure switch monitors the shop floor air pressure.

Settings

The procedure below details how to set the digital pressure switch. The example shows how to set according to the pre-set values. The sensor will set **g1_air_ok** in the robot controller when pressure reaches 0.5 MPa and reset **g1_air_ok** if pressure goes lower than 0.45 MPa.

	Mode	Action	Note
1	Preparation	Make sure that the pressure switch is connected to 12-24 VDC power.	
2	Initialize	In measurement mode, press SET button for two seconds or more.	**0**
3	Selection of Unit	Press UP or DOWN button until the display matches the figure on the right, then press the SET button.	**PA** PA indicates MPa.
4	OUT1 Output type Setting	Press UP or DOWN button until display matches the figure on the right, then press the SET button.	**1no** ("**1no**" = Output 1 normally open)
5	OUT2 Output type Setting	Ignore and press the SET button.	**2n***
6	Response Time Setting	Press UP or DOWN button until display matches the value on the right, then press the SET button.	**24**
7	Auto/Manual Setting	Press UP or DOWN button until display matches the value on the right, then press the SET button.	**ñAn** (**ñAn** indicates manual setting)
8	Value Setting	In measurement mode, press the SET button.	
9	Set Point Value for OUT1(1) **Pressure OK goes high**	When the display blinks, press UP or DOWN button without pressing the SET button. Press UP or DOWN button until the display matches the value on the right, then press the SET button.	**P_1** 0.500
10	Set Point Value for OUT1(2) **Pressure OK goes low**	When the display blinks, press UP or DOWN button without pressing the SET button. Press UP or DOWN button until the display matches the value on the right, then press the SET button.	**P_2** 0.450
11	Set Point Value for OUT2(1)	Ignore and press the SET button.	**P/n3**
12	Set Point Value for OUT2(2)	Ignore and press the SET button.	**P/n4**
13		The pressure switch changes to measurement mode. All settings are completed.	**0**
14	Zero Clear Function	Press UP and DOWN buttons simultaneously for about 2 seconds, under atmospheric pressure.	**0**

Continues on next page

Pre-set values

Parameter	Pre-set value
Unit specification	MPa
Hysteresis mode	Normally open
Response time	24 ms
High pressure P_1	0.5 MPa
Low pressure P_2	0.05 MPa

2.13.5 Setting of electrical proportional valve (option)

Introduction

The electrical proportional valve is available as an option.

The output pressure from the proportional valve is set by a voltage input signal, 0 - 10 VDC.

The output pressure range is 0.005 - 0.9 MPa.

I/O configuration

The following has to be done in order to configure the system to automatically feed the electrical proportional valve with 24 V only, when there is a sufficient air pressure indicated by the air pressure switch. If there is not enough pressure, the electrical proportional valve works continuously and the lifetime may be shortened.

The related input and output is **gx_air_ok** and **gx_epvalve_on**, where x represents the actual gun. The example below shows the setting for gun 1.

	Action	Note
1	Create a digital output signal named **g1_epvalve_on** on unit **SWBOARD1** and unit mapping **14**.	
2	Create a cross connection between **g1_air_ok** and **g1_epvalve_on**.	

Setting

Normally the pre-set values are used. But if other settings are desired, do as described below.

The procedure below details how to set the proportional valve.

Mode		Action	Note
Preparation	1	Make sure that the 12-24 VDC power is connected.	
Release key locking	2	The indication *Loc* flashes on LED by pushing the DOWN key for two seconds or more. The key locking function is released by pushing the SET key here.	The keys are locked after the power is turned on and cannot be operated. *Loc* is indicated on LED when the keys are pushed.
Min. pressure setting	3	Press the SET key.	*F_1* is indicated on LED.
	4	Set the required min. pressure by using the UP and DOWN keys.	The min. pressure is equal to 0 VDC input signal.
	5	When finished, press the SET key.	*F_2* is indicated on LED.
Max. pressure setting	6	Set the required max. pressure by using the UP and DOWN keys.	The max. pressure is equal to 10 VDC input signal.
	7	When finished press the SET key.	*P_1* is indicated on LED.

Continues on next page

Mode		Action	Note
Setting switch output, P1	8	Set the value 0 (zero) by using the UP and DOWN keys.	There are three kinds of modes of the switch function: • Window Comparator Mode • Hysteresis Mode • Out of range Mode The choice of the different modes is determined by setting the two values P1 and P2 and the relation between value P1 and value P2. P1=P2=0 Out of range mode
	9	When finished, press the SET key.	*P_2* is indicated on LED.
Setting switch output, P2	10	Set the value 0 (zero) by using the UP and DOWN keys.	
	11	When finished, press the SET key.	LED returns to the present pressure indication. Setting is completed.
Active key locking	12	The indication *unL* flashes on LED when the DOWN key is pressed for two seconds or more. Key locking function is released by pressing SET key here.	

Pre-set values

Parameter	Pre-set value
Min. pressure F1	0.0 MPa
Max. pressure F2	0.9 MPa
Switch output	Out of range mode (P1=P2=0)

Insufficient air pressure (Only applicable to type S)

If the Air pressure switch indicates too low pressure, the 24 V supply of the Electrical proportional valve is disconnected and the valve stops from operating.

If the Air pressure switch is to be set without having sufficient air pressure, the corresponding digital output *gx_epvalve_on* supplying the valve with 24 V, has to be set manually. This is most easily done by simulating input *gx_air_ok*.

2.14 Test run after installation, maintenance, or repair

Safe handling

Use the following procedure after installation, maintenance, or repair, before initiating motion.

DANGER

Initiating motion without fulfilling the following aspects, may increase the risk for injury or cause damage to the robot.

	Action
1	Remove all tools and foreign objects from the robot and its working area.
2	Verify that the robot is properly secured to its position by all screws, before it is powered up.
3	Verify that any safety equipment installed to secure the position or restrict the robot motion during service activity is removed.
4	Verify that the fixture and work piece are well secured, if applicable.
5	Verify that all safety equipment is installed, as designed for the application.
6	Verify that no personnel are inside the safeguarded space.
7	If maintenance or repair has been done, verify the function of the part that was maintained.
8	Verify the application in the operating mode manual reduced speed.

Collision risks

CAUTION

When programming the movements of the robot, always identify potential collision risks before initiating motion.

3 Maintenance

3.1 Introduction

Structure of this chapter

This chapter describes all the maintenance activities recommended for the DressPack IRB 6700.

It is based on the maintenance schedule found at the beginning of the chapter. The schedule contains information about required maintenance activities including intervals, and refers to procedures for the activities.

Each procedure contains all the information required to perform the activity, including required tools and materials.

The procedures are gathered in different sections and divided according to the maintenance activity.

Safety information

Observe all safety information before conducting any service work.

There are general safety aspects that must be read through, as well as more specific safety information that describes the danger and safety risks when performing the procedures. Read the chapter *Safety on page 17* before performing any service work.

The maintenance must be done by qualified personnel in accordance with the safety requirements set forth in the applicable national and regional standards and regulations.

3.2 Maintenance schedule and component life

3.2.1 Maintenance schedule

General

The DressPack must be maintained regularly to ensure its function. The lifetime of a process cable package can be extended with the correct preventive maintenance activities. A daily visual check of the DressPack is highly recommended, which is normally performed by robot production personnel. It is essential that the person performing the visual check have basic training in ABB DressPack.

Wear parts

Wear parts should be replaced before considerable damage occurs to the process cable package. Replace wear parts before the part is completely damaged.

The following parts are considered as wear parts:

- Protection sleeves
- Protective hose

Activities and intervals, standard equipment

The sections referred to in the table can be found in the different chapters for each maintenance activity.

The table below specifies the required maintenance activities and intervals:

Maintenance activity	Equipment	Interval	Detailed in section:
Inspection	Water & Air unit	1 month	
Inspection	All cables	Regularly[i]	*Preventive inspection of all cables, DressPack on page 138*
Inspection	DressPack upper arm	Regularly *i*	*Preventive inspection, DressPack upper arm on page 140*
Cleaning	DressPack upper arm	Regularly *i*	*Cleaning, DressPack upper arm on page 146*
Cleaning	Water & Air unit	Regularly *i*	

i "Regularly" implies that the activity is to be performed regularly, but the actual interval may not be specified by the robot manufacturer. The interval depends on the operation cycle of the robot, its working environment and movement pattern.

Generally, the more contaminated the environment, the closer the maintenance intervals. Also, the more demanding the movement pattern (sharper bending cable harness), the closer the intervals.

DressPack upper arm cable package

Based on experience, some parts are more exposed to wear. Therefore the DressPack upper arm cable package should be inspected according to the following schedule.

Interval	Action
Weekly	None
Every two weeks	Inspection wear

Continues on next page

Interval	Action
Every third month	Inspection
After changing movement pattern	Inspection

3.3 Inspection activities DressPack

3.3.1 Preventive inspection of all cables, DressPack

Cables in the DressPack system

There are many different cables used in the DressPack system. The different cables used are listed in Spare parts section.

The inspection activities described below are a general description, and does not refer to any specific cable.

Required equipment

Equipment	Art. no.	Note
Standard toolkit	3HAC17290-7	The contents are defined in section *Toolkits, DressPack on page 201*.

Inspection

The procedure below details how to inspect all cables included in the DressPack system.

This instruction applies to:

- DressPack upper arm and cables and hoses contained within
- DressPack lower arm and cables and hoses contained within
- DressPack floor and cables and hoses contained within.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	Make sure that the unit is clean and not overly contaminated.	Clean if required as detailed in section *Cleaning, DressPack upper arm on page 146*.
3	Make sure that all bolts are fastened.	Recommended tightening torques are specified in section *Screw joints on page 197*.
4	Make sure that all connections are fastened.	Re-tighten if necessary.
5	Make sure that all hose connections are fastened and that there are no leaks.	Re-tighten if necessary.
6	Check for mechanical wear, especially in areas where the cable/hose package rub against, or move close to, the robot or any other structure. Especially check any cable/hose package at the robot wrist.	Replace any worn items as detailed in the chapter *Repair on page 149*. Re-adjust the assembly after installation.

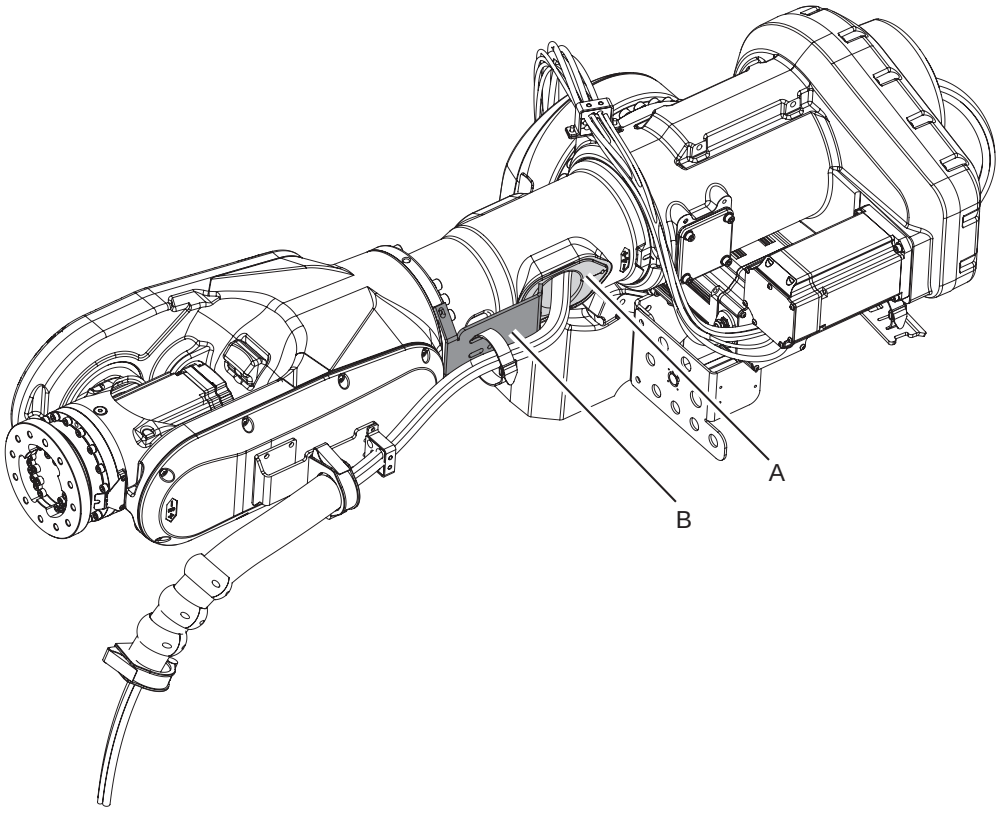
Continues on next page

	Action	Note
7	If any of the protective sleeves are worn, rotate it or replace it.	
8	Check the attachments of the cable/hose package, to make sure they are properly secured.	
9	Check all cable retainers, to make sure the cables/hoses are securely locked in the cable retainers.	

3.3.2 Preventive inspection, DressPack upper arm

Location of DressPack upper

The figure shows the cable package IRBDP MH3 UE.



xx1300002307

A	Insert
B	Bracket right

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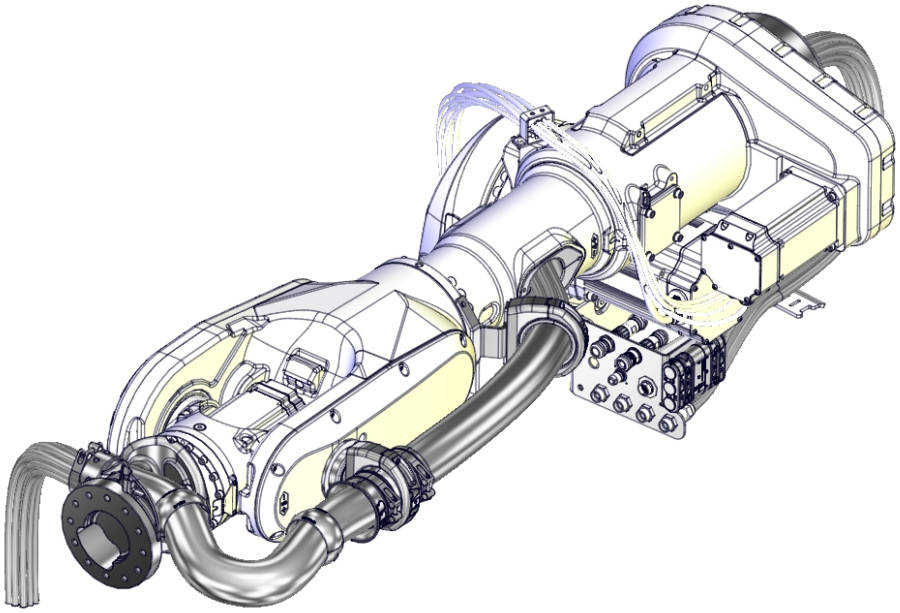
The figure shows the cable package IRBDP SW6 UI and IRBDP MH6 UI.



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Required equipment

Equipment	Article number	Note
Standard toolkit	3HAC17290-7	The contents are defined in section *Toolkits, DressPack on page 201*.

Inspection - Robot standing still

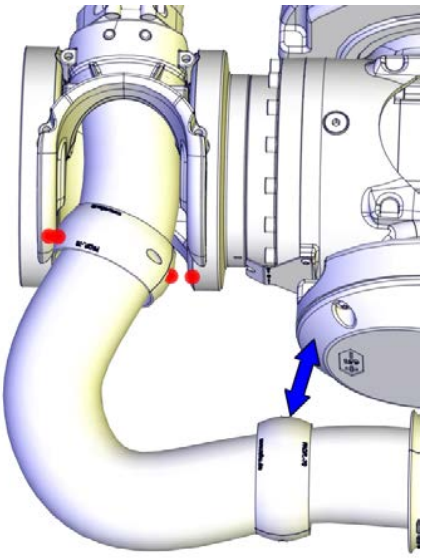
Use this procedure to inspect the DressPack when the robot is not in motion.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	Make sure that the DressPack is not contaminated.	If required, clean as detailed in section *Cleaning, DressPack upper arm on page 146*.
3	Make sure that all bolts are fastened.	Recommended standard tightening torques are specified in section *Screw joints on page 197*.

Continues on next page

3.3.2 Preventive inspection, DressPack upper arm

Continued

	Action	Note
4	**Only applicable to cable packages IRBDP SW6 UI & IRBDP MH6 UI:** Check the position and state of the *protective sleeves*. Correct fitting of the protective sleeve at the wrist cover: • align the center of the radius on the front end of the wrist cover, with the center of the radius on the corresponding protective sleeve. See figure! Correct fitting of the protective sleeve at the axis-6 cable support: • align the center of the radius (right side) of the axis-6 cable support, with the center of the radius of the corresponding protective sleeve. See figure! Replace protective sleeves if needed. For correct fitting of the new protective sleeve, see instructions above for a correct fitting. The number of protective sleeves must remain the same (2 pcs).	 xx1400000224
5	Make sure all cable straps are tight enough to prevent the cable package from moving in an undesired way.	
6	Make sure that the velcro strap are not too tight. The cables should be able to twist.	
7	Make sure that the cable package is properly connected at: • the connection plate • the robot base • the lower arm • the tool on the turning disc of the robot.	
8	Make sure that all connections are fastened and that there are no leaks.	Re-tighten if necessary.
9	Make sure that the cable package is not cracked or damaged in any other way.	
10	Check all cable clamps securing the process cable package and protective hose for tightness.	Tightening torques are specified either in: • Installation chapter (non-standard tightening torques) or • standard tightening torque table (standard tightening torques).

Continues on next page

Inspection - Reduced speed

The following procedure details how to inspect the DressPack upper arm when the robot is moving in reduced speed.

WARNING

A robot in motion is dangerous and may cause severe personal injuries, if safety procedures are not followed. Hence, all work must be performed outside the robots working range and outside the robots safety area.

Secure the following before work starts:

- Check that all emergency stops are fully functional.
- Close and activate all safety equipment (safety gates and/or safety curtains etc.).

	Action
1	Make sure that no hoses or cables, or parts thereof, touch any part of the robot structure in a way that may cause wear.
2	Make sure all cables and hoses move smoothly together during operation and that no part of the cable package moves in a different pattern.

Inspection - Full speed

The following procedure details how to inspect the DressPack upper arm, when the robot is moving in full speed.

WARNING

A robot in motion is dangerous and may cause severe personal injuries, if safety procedures are not followed. Hence, all work must be performed outside the robots working range and outside the robots safety area.

Secure the following before work starts:

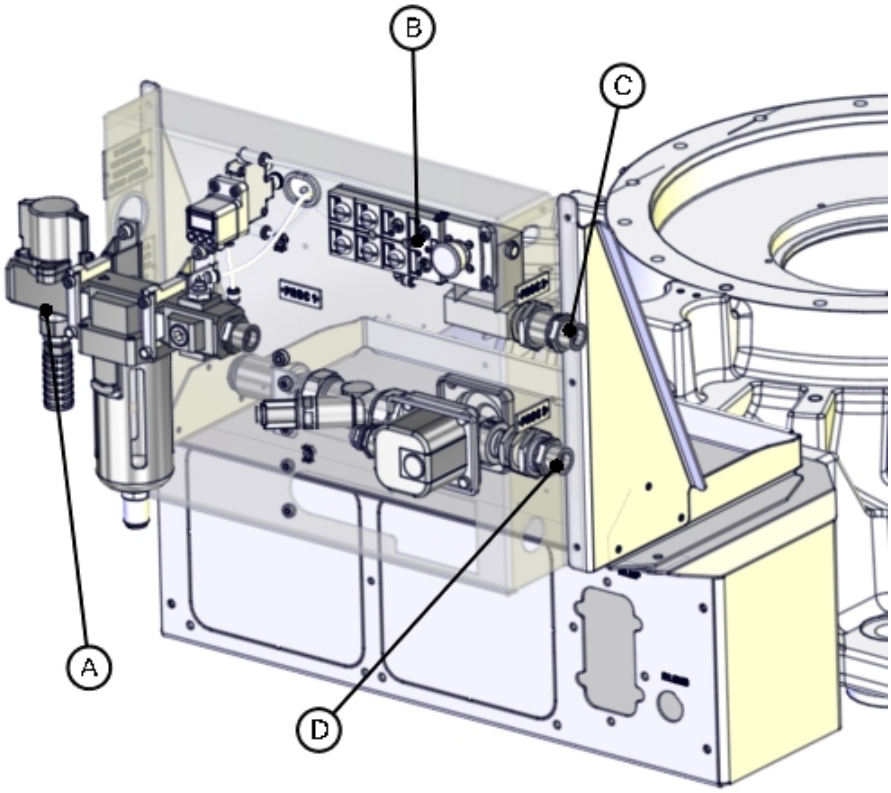
- Check that all emergency stops are fully functional.
- Close and activate all safety equipment (safety gates and/or safety curtains etc.).

	Action	Note
1	Make sure that no hoses or cables, or parts thereof, touch any part of the robot structure (or something in the vicinity of it) in a way that may cause wear.	
2	Make sure all cables and hoses move smoothly together during operation and that no part of the cable package moves in a different pattern.	

3.3.3 Preventive inspection of Water and air unit

Location of Water and air unit

The Water and air unit is located as shown in the figure.



xx1300002328

A	Air supply circuit
B	Split box
C	Water in circuit
D	Water return circuit

Required equipment

Equipment	Article number	Note
Standard Toolkit, DressPack	3HAC17290-7	The contents are defined in section *Toolkits, DressPack on page 201*.

General inspection

The procedure below describes how to perform a general inspection of the Water and air unit.

	Action	Note
1	Check that the Water and air unit is not contaminated.	Clean if required as detailed in section *Cleaning, Water and air unit on page 147*.

Continues on next page

	Action	Note
2	Check that the bolts are fastened.	Recommended tightening torques are specified in section *Tightening torque on page 198*.
3	Check that all connections are correctly made and that there are no leaks. **CAUTION** Do not tighten the brass couplings for water and air with excessive force.	Retighten if necessary. Tightening torque: • Brass coupling 1/2": 31 Nm. • Stainless steel coupling 1/2": 49 Nm. • Brass coupling 3/8": 17 Nm. • Mixed metals: Use the lower tightening torque value of the two metals. Always apply Molykote P1900 to stainless steel couplings and apply if needed for couplings of mixed metals or brass.

Inspection, air supply circuit

The procedure below describes how to inspect the air supply circuit.

	Action	Note
1	Check if there is water in the filter receptacle. Normally the filter receptacle is drained automatically in case of a fall of air pressure. If there is no fall of pressure in the air system, there is an automatic draining of the system, when the water level reaches a certain level.	If there is a lot of water in the filter receptacle, this is a sign that the supplied air consist of too much water. If this is the case, steps must be taken to correct this problem!
2	Drain the air filter receptacle manually by pressing a small pin at the bottom of the air filter unit.	
3	Make a check that there is no leakage.	Retighten if necessary!
4	Make a check of the condition of the air filter.	If needed replace the air filter. Normally the filter should be replaced after one year of use.

Inspection, water in and water return circuits

The procedure below describes how to inspect the water in and water return circuits.

	Action	Note
1	Open the hand operated ball valve for water inlet.	
2	Open the water return valve on the water in circuit.	
3	Close the hand operated ball valve for water outlet.	
4	While the system is under pressure, check if there are any leaks.	Retighten if necessary!
5	Reset the system.	

3.4 Cleaning activities

3.4.1 Cleaning, DressPack upper arm

Required equipment

Equipment	Art. no.	Note
Standard toolkit	3HAC17290-7	The contents are defined in section *Toolkits, DressPack on page 201*.
Dry rag and medium soft brush		For cleaning the protective hose ribs.

Cleaning

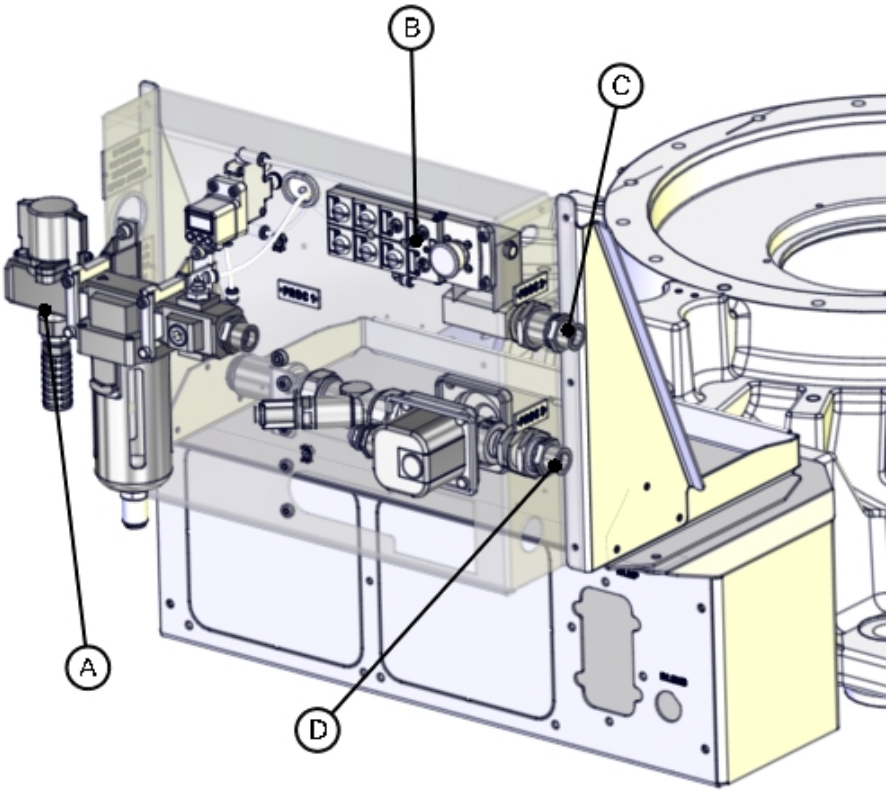
The procedure below details how to clean the DressPack upper arm.

	Action	Note
1	Clean the DressPack upper arm exterior, in order to avoid filling up the spaces between the ribs with debris. Make sure to clean any areas where any hoses bend or rub against the robot. If the harness is not cleaned sufficiently, breakage of the protective hose may result.	Only use equipment and cleaning agents as specified in section *Required equipment on page 138*.
2	Clean the slide sleeves of any sort of contamination.	

3.4.2 Cleaning, Water and air unit

Location of Water and air unit

The Water and air unit is located as shown in the figure.



xx1300002328

A	Air supply circuit
B	Split box
C	Water in circuit
D	Water return circuit

Required equipment

Equipment	Note
Dry rag	When cleaning the Water and air unit, only use household neutral detergent.

Maintenance of Air filter

	Action	Note
1	Peridically inspect the resin bowl for cracks or other deterioration.	If found, replace the bowl with a new one.

Continues on next page

3.4.2 Cleaning, Water and air unit
Continued

	Action	Note
2	Periodically inspect the cleanliness of the resin bowl.	If the resin bowl is dirty, replace it with a new one or clean it. Use a household (neutral) detergent when cleaning, other detergent may break the bowl.
3	Replace the filter element within two years since first use.	Replacement of the air filter is detailed in section *Replacement of Air filter element on page 191*.
4	Replace the filter after pressure drop from initial outlet reaches 0.1 MPa.	Replacement of the air filter is detailed in section *Replacement of Air filter element on page 191*.
5	Replace if the filter element is broken.	Replacement of the air filter is detailed in section *Replacement of Air filter element on page 191*.

4 Repair

4.1 Introduction

Structure of this chapter

This chapter describes repair activities for the DressPack IRB 6700. Each procedure contains the information required to perform the activity, for example spare parts numbers, required special tools, and materials.

> **WARNING**
>
> Repair activities not described in this chapter must only be carried out by ABB.

Report replaced units

> **Note**
>
> When replacing a part on the DressPack IRB 6700, report to your local ABB the serial number, the article number, and the revision of both the replaced unit and the replacement unit.
>
> This is particularly important for safety equipment to maintain the safety integrity of the installation.

Safety information

Make sure to read through the chapter *Safety on page 17* before commencing any service work.

4.2 DressPack cable package

4.2.1 Addition of functional ground (Paramulti)

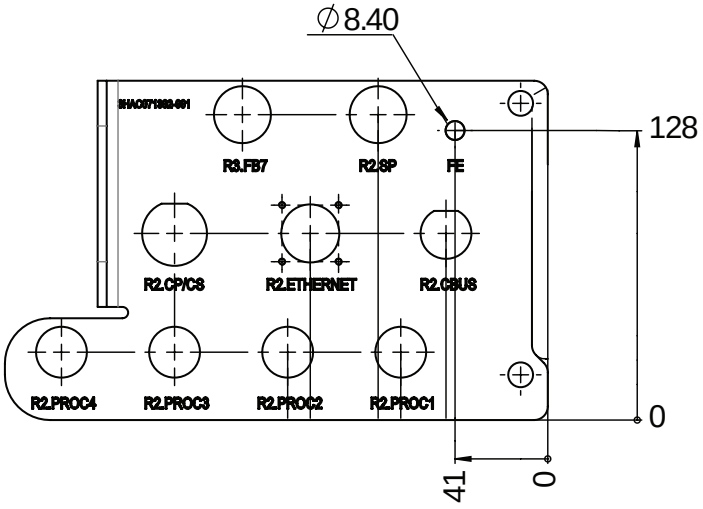
Configuration of customer connection plates

Only for Paramulti DressPack and for spare part replacement.

The Paramulti DressPack spare part includes functional ground. If the installed DressPack has not included functional ground previously, following action needs to be done:

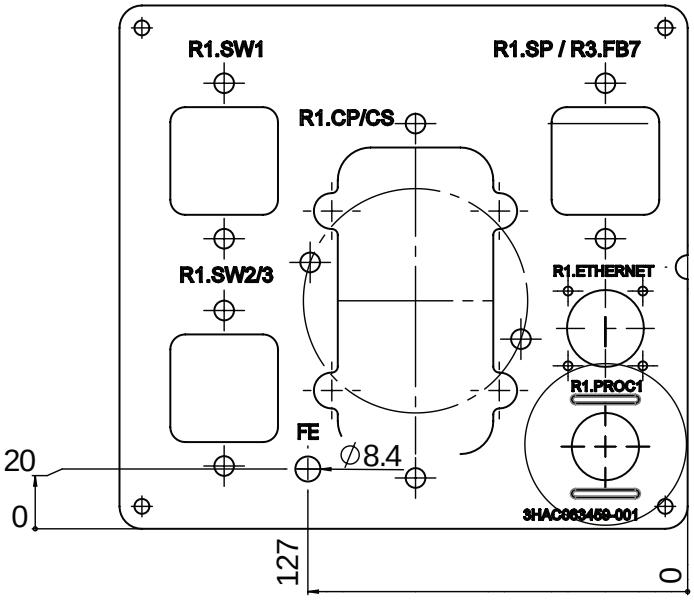
Drill an 8.4 mm mm hole in the customer plate according to the figure.

Customer connection plate at the upper arm housing



xx1900001269

Customer connection plate at the base

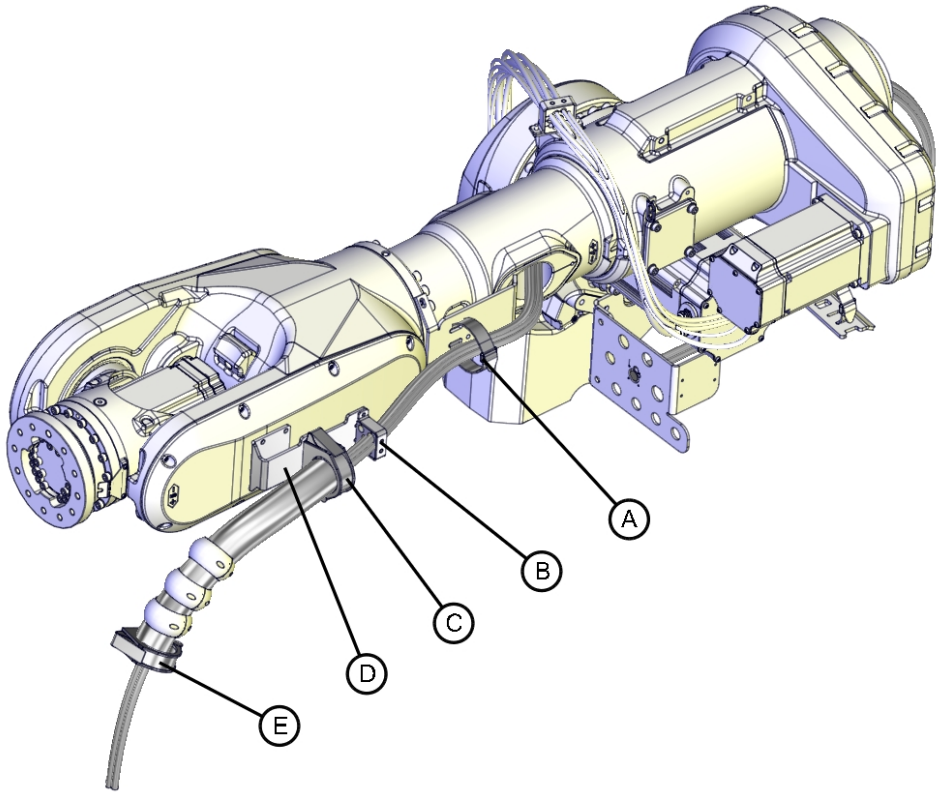


xx1900001268

4.2.2 Replacing the cable package IRBDP MH3 UE

Location of cable package

The location of the cable package IRBDP MH3 UE is shown in the figure below.



xx1400000094

A	Strap
B	Rubber clamp with bracket
C	Gripping clamp
D	Wrist cover
E	Gripping clamp (to be fitted on customer equipment)

Spare parts

Spare part	Spare part number	Note
Cable package IRBDP MH3 UE.	Spare part number is specified in: • *Spare parts on page 205*.	

Continues on next page

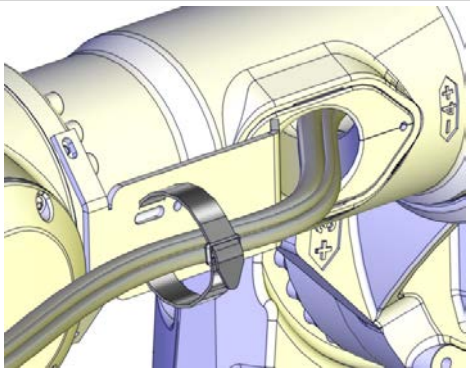
4.2.2 Replacing the cable package IRBDP MH3 UE
Continued

Required tools and equipment

Equipment, etc.	Art. no.	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 201*.
Other tools and procedures may be required. See references to these procedures in the step-by-step instructions below.		These procedures include references to the tools required.

Removing the cable package IRBDP MH3 UE

Use this procedure to remove the cable package.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • water pressure supply • air pressure supply to the robot, before entering the robot working area.	
2	**CAUTION** The cable package is sensitive to mechanical damage. They must be handled with care, especially the connectors, in order to avoid damaging them.	
3	Open the velcro strap on the bracket right.	 xx1400000097

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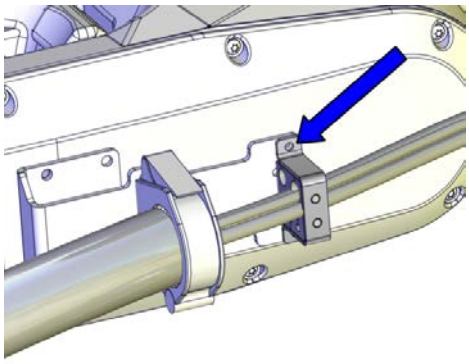
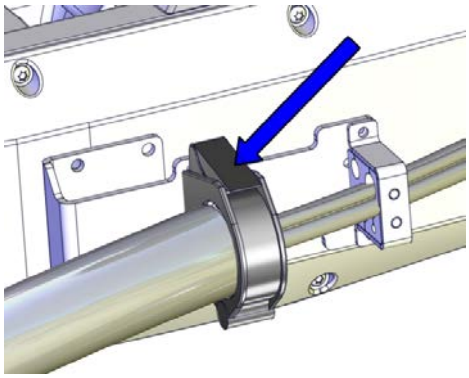
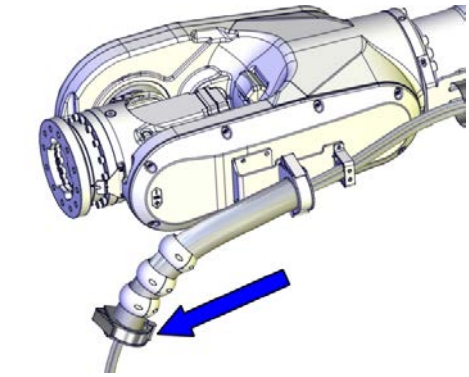
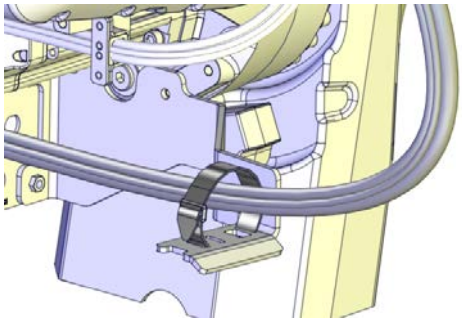
	Action	Note
4	Unscrew the attachment screws that holds the rubber clamp with bracket on the wrist bracket.	 xx1400000100 Screw dimension: • M8x16 8.8-A2F (2 pcs)
5	Open the gripping clamp on the wrist cover.	 xx1400000187
6	Open the gripping clamp in the front, fitted on the customer equipment, depending on what equipment is used.	 xx1400000099
7	Open the velcro strap on the mounting plate.	 xx1400000096

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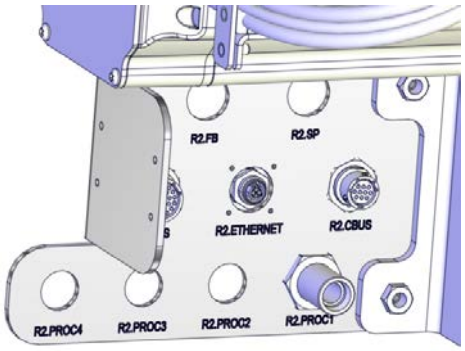
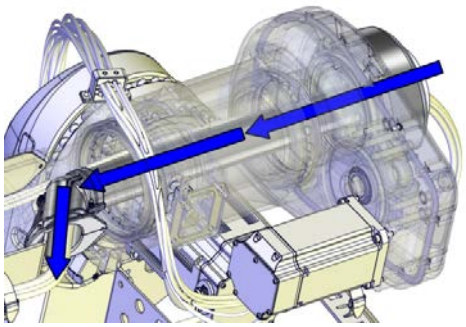
4.2.2 Replacing the cable package IRBDP MH3 UE

Continued

	Action	Note
8	Disconnect the cable package from the connection plate.	 xx1400000225
9	Use caution and pull the cable package out of the tube and insert. **Note** There will be cable grease on the cables.	 xx1400000188
10	Put the cable package somewhere safe.	

Refitting the cable package

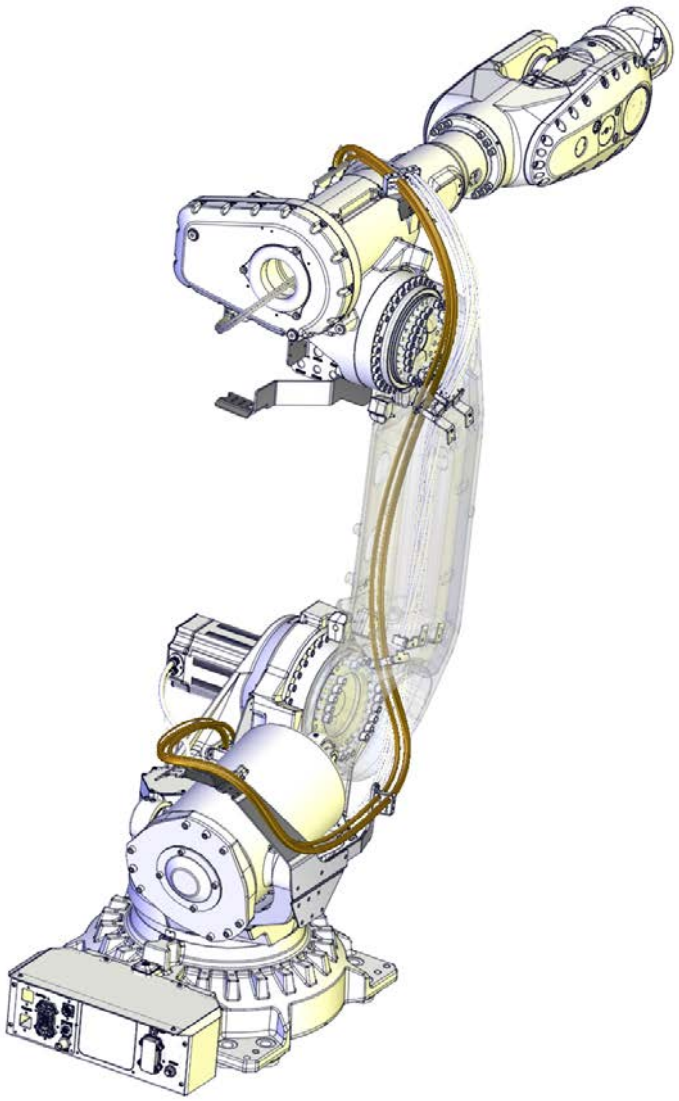
Use this procedure to refit the cable package IRBDP MH3 UE.

	Action	Note
1	How to fit the cable package IRBDP MH3 UE, see section *Fitting the cable package IRBDP MH3 UI on page 76*.	

4.2.3 Replacing the cable package IRBDP MH3 LI

Location

The cable package IRBDP MH3 LI, is located as shown in the figure.



xx1400000075

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4.2.3 Replacing the cable package IRBDP MH3 LI
Continued

Spare parts

The following equipment is required for the replacement of the lower arm internal MH dressing cable package IRBDP MH6 LI.

Spare part	Spare part number	Note
Lower arm dressing cable package IRBDP MH3 LI	For spare part number see chapter: • *Spare parts on page 205*.	

Required tools and equipment

The following equipment is required for the replacement of the cable package IRBDP MH3 LI.

Equipment	Art. no	Note
Standard toolkit, DressPack	3HAC17290-7	The contents are defined in section *Toolkits, DressPack on page 201*.
Other tools and procedures may be required. See references to these procedures in the step-by-step instructions below.		These procedures include references to the tools required.

Removing the cable package

Use this procedure to remove the cable package IRBDP MH3 LI.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • water pressure supply • air pressure supply to the robot, before entering the robot working area.	
2	**CAUTION** The cable package is sensitive to mechanical damage. They must be handled with care, especially the connectors, in order to avoid damaging them.	

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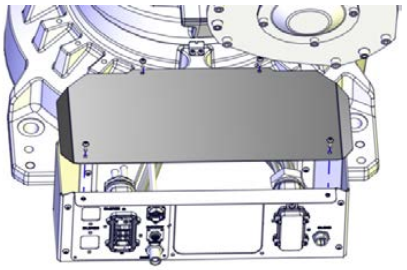
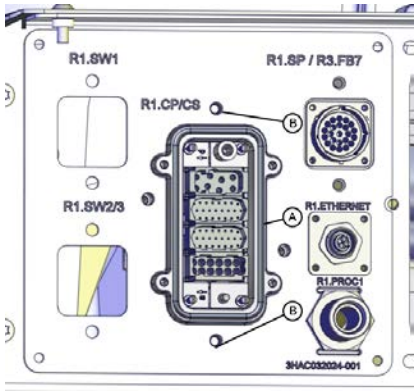
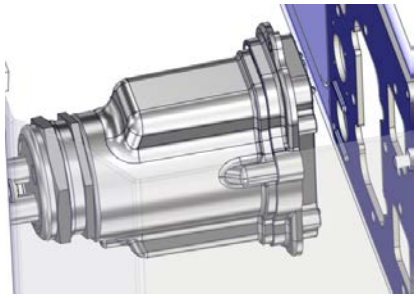
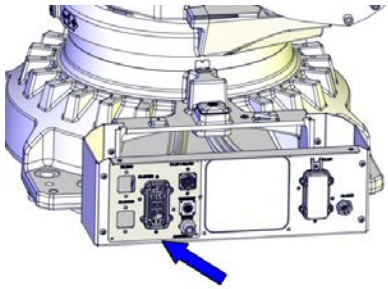
	Action	Note
3	Remove the rear cover plate.	 xx1400000080
4	Unscrew the attachment screws that secure the R1.CP/CS connector.	 xx1400001141 Parts: A Attachment screw M6x16 8.8-A2F (2 pcs) B R1.CP/CS connector
5	Remove the R1.CP/CS connector.	 xx1400001149
6	Disconnect the rest of the connectors from the customer plate.	 xx1400000081

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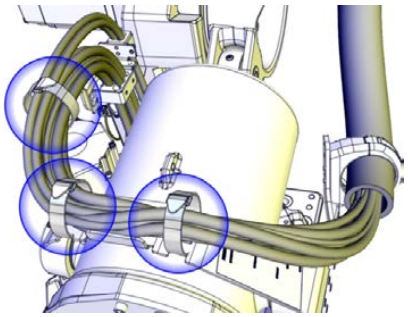
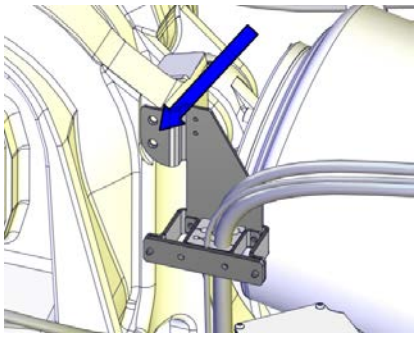
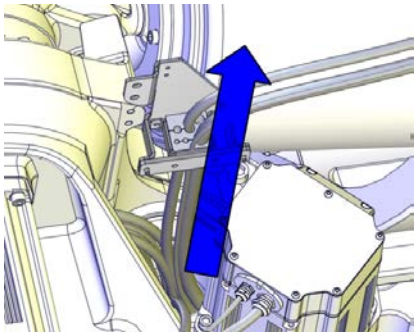
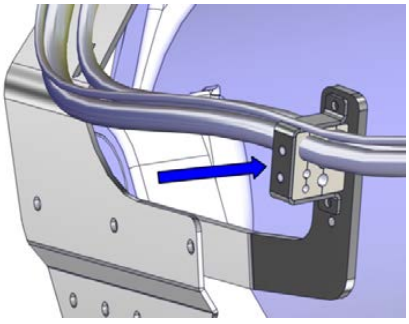
4.2.3 Replacing the cable package IRBDP MH3 LI

Continued

	Action	Note
7	Open the straps and velcro straps.	 xx1200000047
8	Unscrew the attachment screws that holds the bracket on the frame.	 xx1400000078
9	Pull the lower end of the cable package out through the center hole in the axis-1 gearbox. Order of disassembly: 1 Hoses 2 Signal cables	 xx1400000088
10	Unscrew the attachment screws that holds the rubber clamp with bracket on the lower bracket.	 xx1400000083

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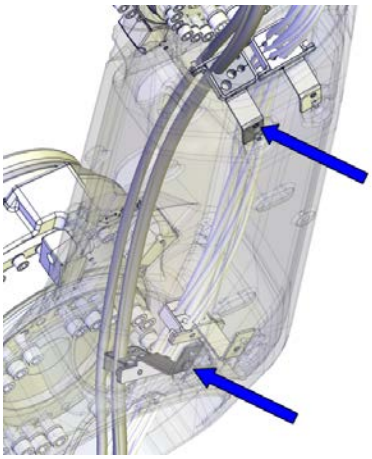
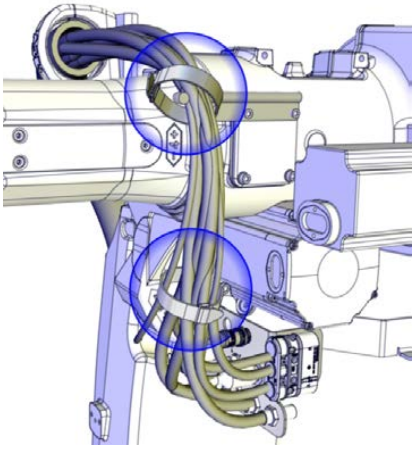
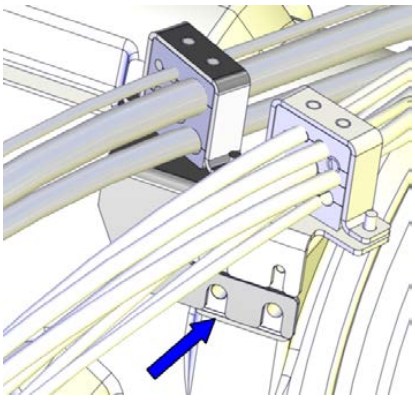
	Action	Note
11	Unscrew the attachment screws that holds the rubber clamps with brackets inside the lower arm.	 xx1400000084
12	Open the straps at the cable guide.	 xx1200000048
13	Unscrew the attachment screws that holds the rubber clamps with bracket on top of the arm housing. and on the *connection plate*.	 xx1400000085

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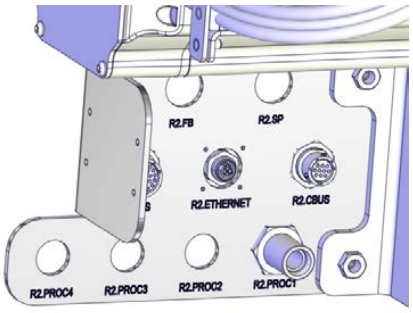
4.2.3 Replacing the cable package IRBDP MH3 LI
Continued

	Action	Note
14	Disconnect all connectors from the connection plate.	 xx1400000225
15	Use caution and pull the cable package out of the lower arm.	
16	Put the cable package somewhere safe.	

Refitting the cable package

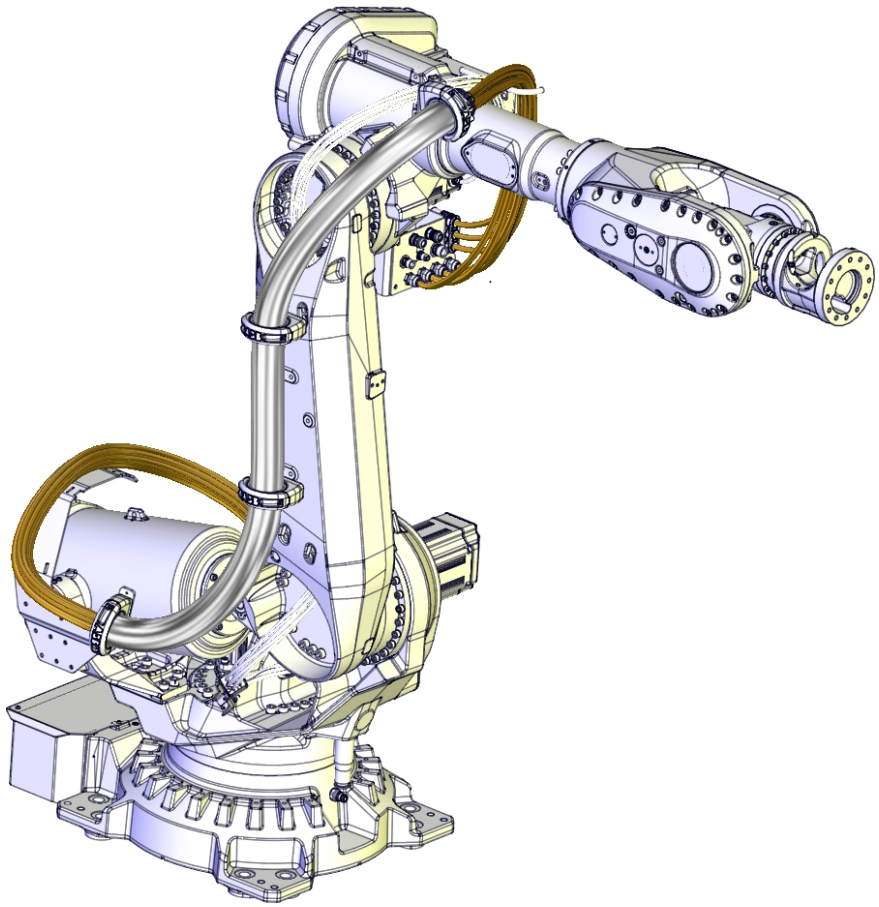
Use this procedure to refit the cable package IRBDP MH6 LI.

	Action	Note
1	How to fit the cable package IRBDP MH6 LI, see section *Fitting the cable package IRBDP MH6 LI on page 67*.	

4.2.4 Replacing the cable package IRBDP SW6 LE (Lean ID)

Location of the cable package IRBDP SW6 LE (Lean ID)

The cable package IRBDP SW6 LE is located as shown in the figure.



xx1400000191

Spare parts

Spare part	Spare part number	Note
Cable package IRBDP SW6 LE	For spare part number see chapter: • *Spare parts on page 205*.	A number of versions are available.

Required tools and equipment

Equipment, etc.	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 201*.

Continues on next page

4.2.4 Replacing the cable package IRBDP SW6 LE (Lean ID)
Continued

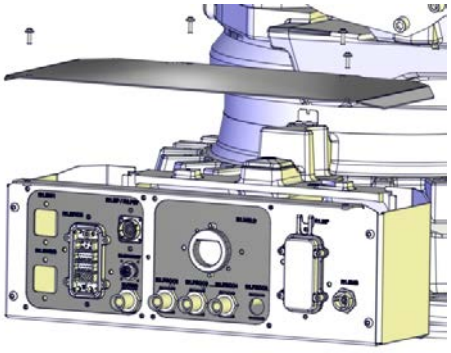
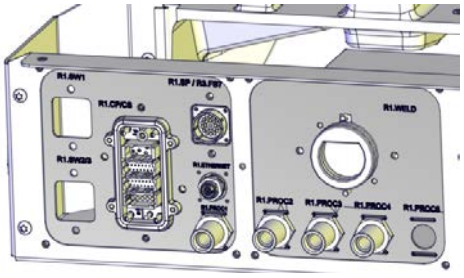
Equipment, etc.	Article number	Note
Other tools and procedures may be required. See references to these procedures in the step-by-step instructions below.		These procedures include references to the tools required.

Removing the cable package - IRBDP SW6 LE

Use this procedure to remove the cable package.

Note

When the housing upper part is removed, make sure that the small o-ring still is left on the attachment screw. The purpose of the o-ring is to keep the screw from falling off the housing when the upper part is removed.

	Action	Note
1	Move the robot to a comfortable working position.	
2	**DANGER** Turn off all: • electric power supply • water pressure supply • air pressure supply to the robot, before entering the robot working area.	
3	Remove the rear cover.	 xx1400000197
4	Disconnect connectors at the base.	 xx1400000212

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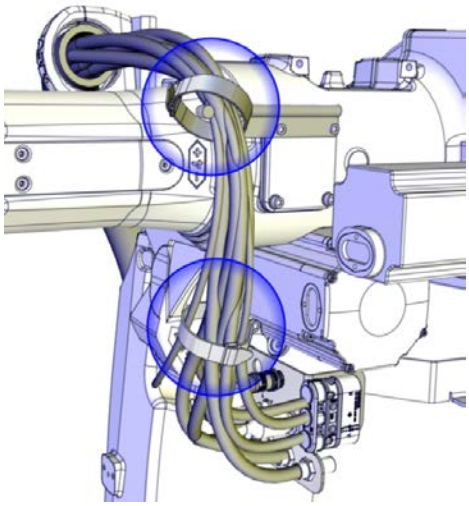
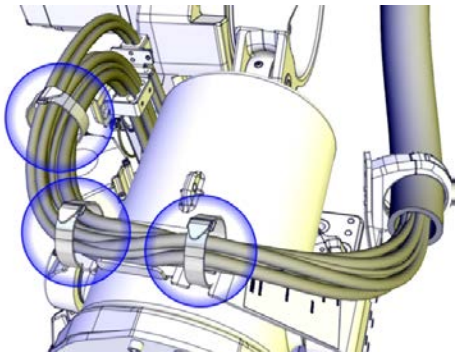
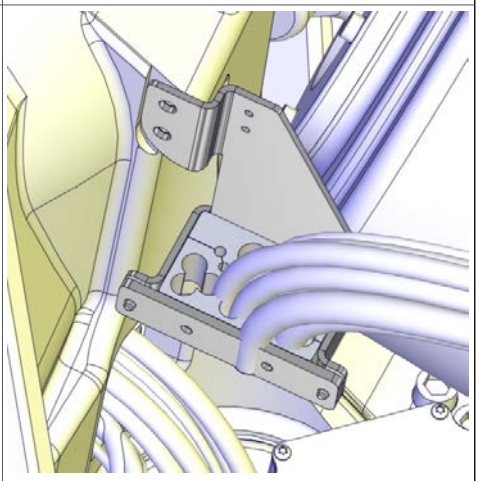
	Action	Note
5	Open the straps.	 xx1200000048
6	Open the straps (securing the cable package to the side bracket) and open the remaining velcro strap.	 xx1200000047
7	Unscrew the attachment screws of the cable bracket.	 xx1400000193 Attachment screws: M6x40 quality 8.8-A2F (2 pcs)

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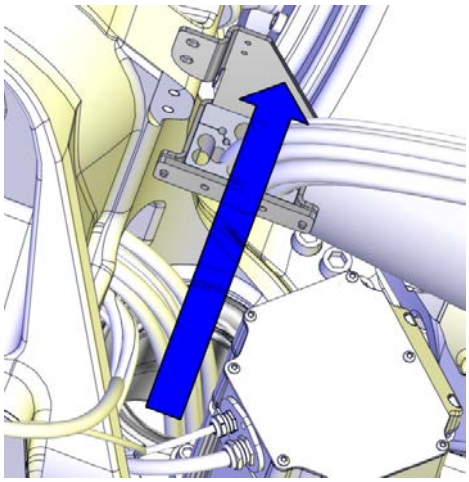
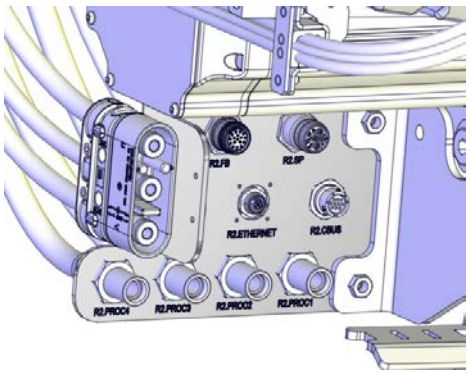
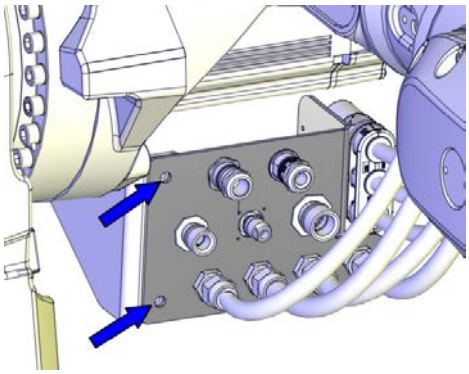
4.2.4 Replacing the cable package IRBDP SW6 LE (Lean ID)

Continued

	Action	Note
8	Carefully pull out the cable package through the hole in the base. This is best done following this order: 1: Hoses 2: Weld cables 3: Remaining cables	 xx1400000213
9	Disconnect connectors of the cable package IRBDP SW6 UI on the connection plate. **Note** Do not disconnect the connectors of the cable package IRBDP SW6 LE. The connection plate is part of IRBDP SW6 LE.	 xx1400000214
10	Unscrew the attachment screws that holds the connection plate.	 xx1400000194

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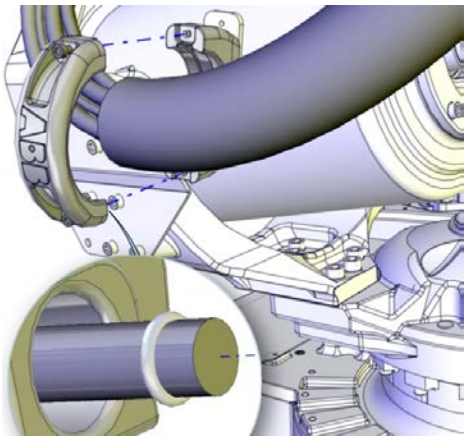
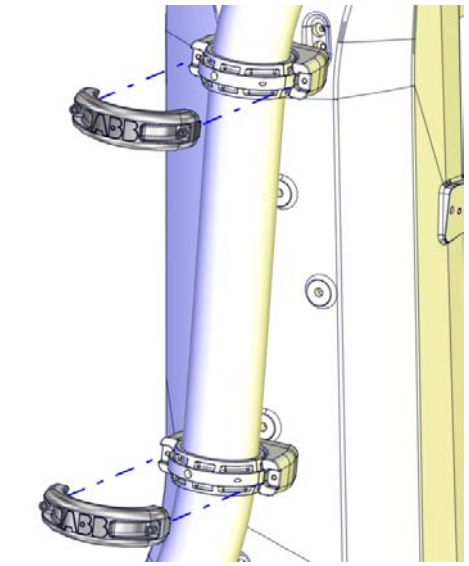
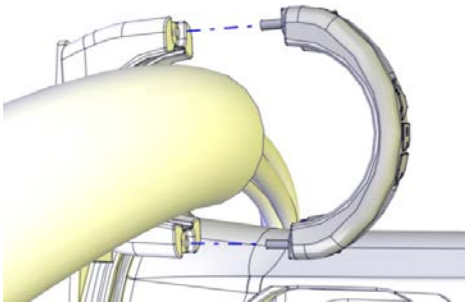
	Action	Note
11	Remove the housing upper part of the ball joint housing at the balancing device.	 xx1200000053 Attachment screws: M6x40 quality 8.8-A2F (2 pcs)
12	Remove the two housings upper part of the ball joint housing on the lower arm.	 xx1400000195 Attachment screws: M6x40 quality 8.8-A2F (2 pcs)
13	Remove the housing upper part of the ball joint housing on top of the upper arm.	 xx1200000055 Attachment screws: M6x40 quality 8.8-A2F (2 pcs)

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4.2.4 Replacing the cable package IRBDP SW6 LE (Lean ID)
Continued

	Action	Note
14	Put the cable package in a safe way on the floor and continue removal on the upper arm.	

Refitting the cable package - IRBDP SW6 LE

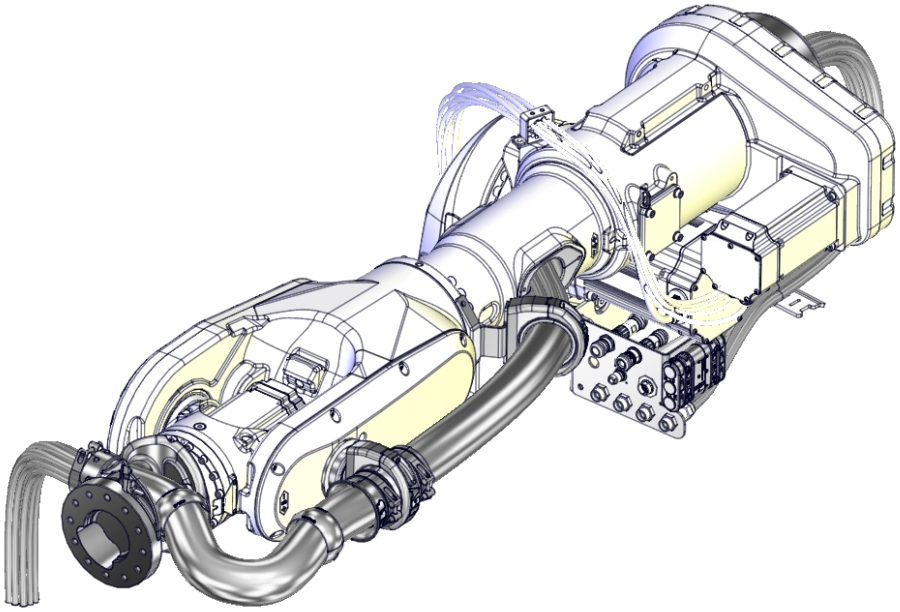
Use this procedure to refit the cable package.

	Action	Note
1	How to fit the cable package IRBDP SW6 LE, see section *Fitting the cable package IRBDP SW6 LE (Lean ID) on page 82*.	

4.2.5 Replacing the cable packages IRBDP MH6 UI and IRBDP SW6 UI (Lean ID)

Location of the cable packages IRBDP MH6 UI and IRBDP SW6 UI (Lean ID)

The cable packages IRBDP MH6 UI and IRBDP SW6 UI are located as shown in the figure.



xx1400000190

Spare parts

Spare part	Spare part number	Note
Cable package IRBDP SW6 UI	For spare part number see chapter: • *Spare parts on page 205*.	A number of versions are available.
Cable package IRBDP MH6 UI	For spare part number see chapter: • *Spare parts on page 205*.	A number of versions are available.

Required tools and equipment

Equipment, etc.	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 201*.
Other tools and procedures may be required. See references to these procedures in the step-by-step instructions below.		These procedures include references to the tools required.

Continues on next page

4.2.5 Replacing the cable packages IRBDP MH6 UI and IRBDP SW6 UI (Lean ID)
Continued

Removing cable packages IRBDP MH6 UI and IRBDP SW6 UI

Use this procedure to remove the cable packages IRBDP MH6 UI and IRBDP SW6 UI.

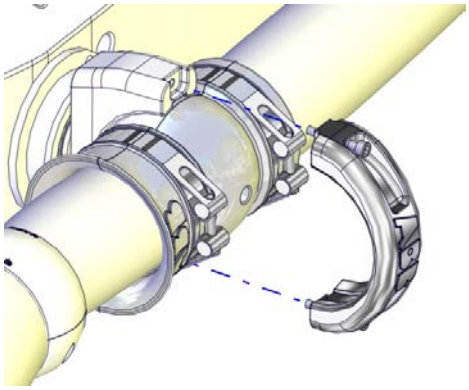
Note

When the housing upper part of the ball joint housing is removed, make sure that the small o-ring still is left on the attachment screw. The purpose of the o-ring is to keep the screw from falling off the housing when the upper part is removed.

Preparations

	Action	Note
1	Move the robot to a comfortable working position.	
2	**DANGER** Turn off all: • electric power supply • water pressure supply • air pressure supply to the robot, before entering the robot working area.	

Wrist and upper arm

	Action	Note
1	Remove the housing, upper part, of the ball joint housing on the wrist cover.	 xx1400000215 Attachment screws: M6x40 quality 8.8-A2F (2 pcs)

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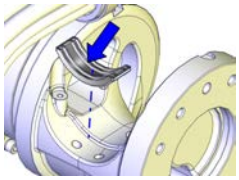
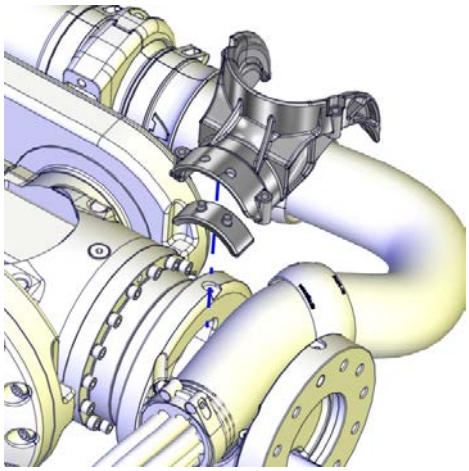
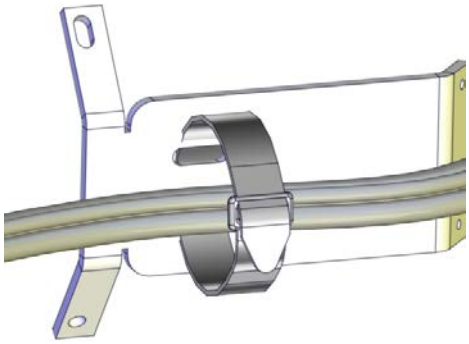
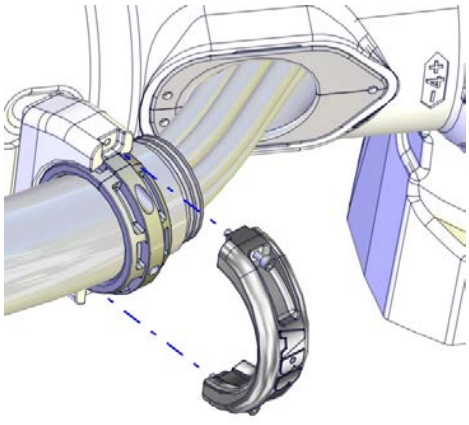
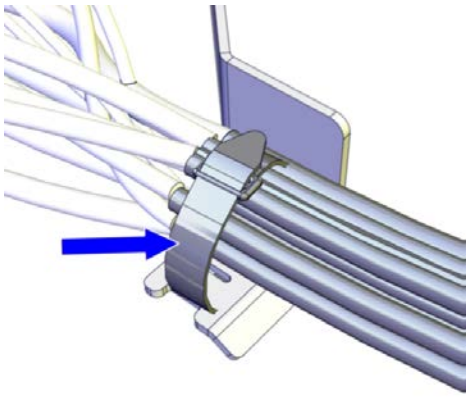
	Action	Note
2	Remove the axis 6 cable support.  xx1400000223	 xx1400000208 Attachment screws: M6x35 quality 8.8-A2F (2 pcs) M6x50 quality 8.8-A2F (2 pcs)
3	**Only valid with upper arm extension!** Open the velcro strap securing the cable package to the extension plate.	 xx1400001147
4	Remove the housing, upper part, of the ball joint housing at the insert.	 xx1400000206
5	Remove the upper end of the cable harness from the open ball joint housings and put it on the floor.	

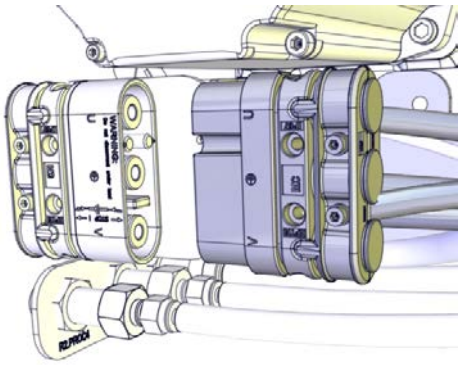
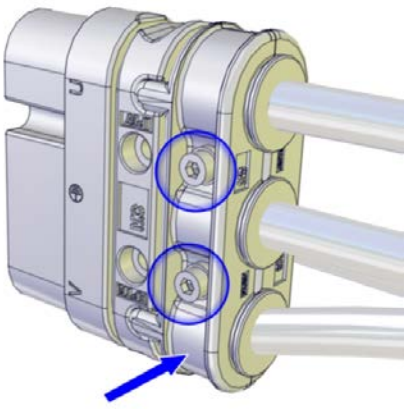
Continues on next page

4.2.5 Replacing the cable packages IRBDP MH6 UI and IRBDP SW6 UI (Lean ID)
Continued

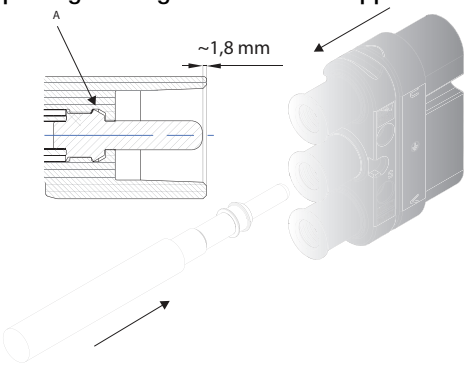
	Action	Note
6	Open the strap at the mounting plate axis 3.	 xx1200000057

Weld connector

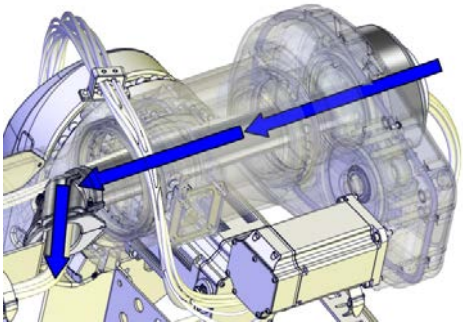
Only valid for cable package IRBDP SW6 UI.

	Action	Note
1	Remove the two M5 screws securing the weld connector to the connection plate and unplug the weld connector.	 xx1200000075
2	Remove the cable strain relief from the weld connector.	 xx1200000058 Attachment screws: M5x25 quality 8.8-A2F (2 pcs)

Continues on next page

	Action	Note
3	Unplug the connectors in the weld connector. Use caution and pull (manually) the cables with the crimped-on contact part out off the insulation from the back. See figure!	This will facilitate the removal of the cable package through the tube in the upper arm.  xx1300000835 A: Detent

Concluding procedure

	Action	Note
1	Disconnect hose and cable connectors on the connection plate axis 3 proc.	 xx1200000059
2	Use caution and pull the cable package out through the tube and insert. This is best done following this order: 1. Welding cables 2. Hoses 3. Remaining cables **Tip** This procedure is best done by two persons working together - one pushing the cable package into the tube and one pulling it out at the back of the robot. **Note** There will be cable grease on the cable package!	 xx1400000188

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4.2.5 Replacing the cable packages IRBDP MH6 UI and IRBDP SW6 UI (Lean ID)
Continued

Refitting cable packages IRBDP MH6 UI and IRBDP SW6 UI

Use this procedure to refit the cable packages IRBDP MH6 UI and IRBDP SW6 UI (Lean ID).

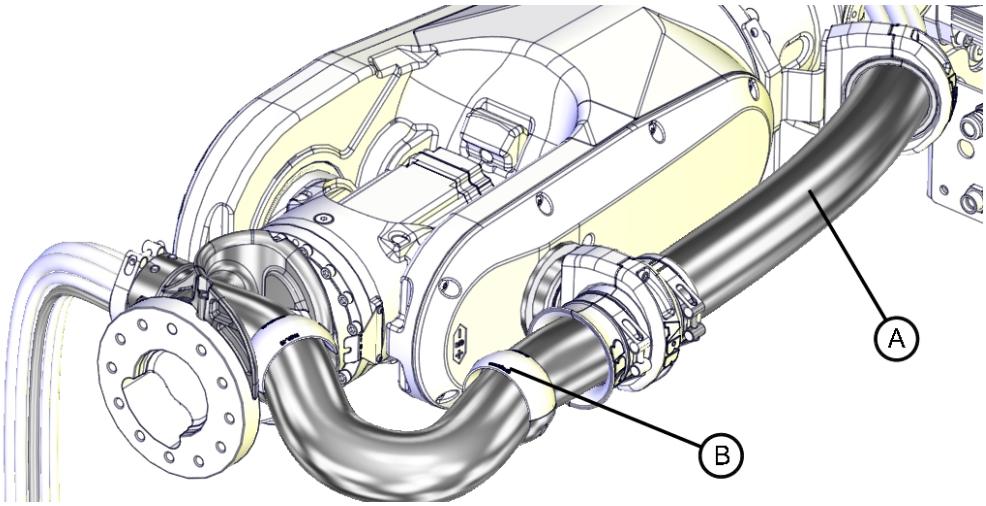
	Action	Note
1	How to fit the cable packages IRBDP MH6 UI and IRBDP SW6 UI, is described in section *Fitting the cable packages IRBDP MH6 UI and IRBDP SW6 UI (Lean ID) on page 92*.	

4.2.6 Replacing the protection hose IRBDP SW6 UI and IRBDP MH6 UI

Location of protection hose, upper arm

The protection hose, upper arm is located as shown in the figure.

Note



xx1400000346

A	Back end of protection hose (500 mm)
B	Front end of protection hose (950 mm)

Spare parts

Spare part	Spare part number	Note
Protection hose, front end (950 mm) Protection hose, back back (500 mm)	For spare part number see chapter: • *Spare parts on page 205*.	**Note** The spare part is delivered per meters only!

Required equipment

Equipment, etc.	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 201*.
Other tools and procedures may be required. See references to these procedures in the step-by-step instructions below.		These procedures include references to the tools required.

Consumables

Equipment, etc.	Art. no.	Note
Cable grease	3HAC14807-1	Optitemp RB 1

Continues on next page

4.2.6 Replacing the protection hose IRBDP SW6 UI and IRBDP MH6 UI
Continued

Removing the protection hose

Use these procedures to remove the protection hose

Step 1 - Cable package from the front

Note

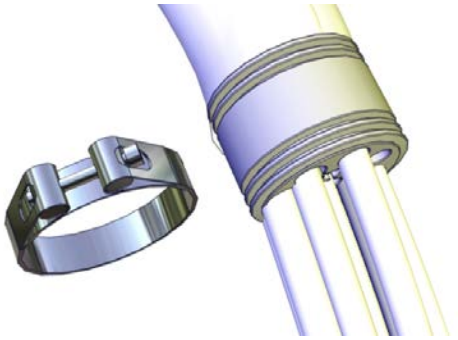
Do not open the ball joint housing on the upper arm tube at this point! It will be easier to remove the front end of the protection hose if the cable package still is fitted to that ball joint housing.

	Action	Note
1	Move the robot to a comfortable working position.	
2	**DANGER** Turn off all: • electric power supply • water pressure supply • air pressure supply to the robot, before entering the robot working area.	
3	Remove the cable package from the upper arm.	See *Fitting the cable packages IRBDP MH6 UI and IRBDP SW6 UI (Lean ID) on page 92*
4	Put some clean plastic, paper or similar on the floor, big enough to keep the cable package from any contamination in the continued removal process of the protection hose.	
5	Put the cable package on the floor.	

Step 2 - Cable and hose retainer (wrist) & hose reinforcement funnel

Note

Let the cable package stay fitted in the ball joint housing on the upper arm tube during this procedure.

	Action	Note
1	Remove the hose clamp securing the cable and hose retainer.	 xx1200000159

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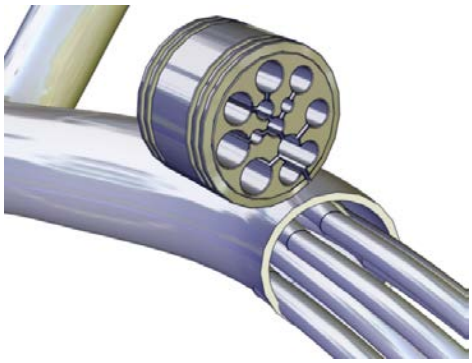
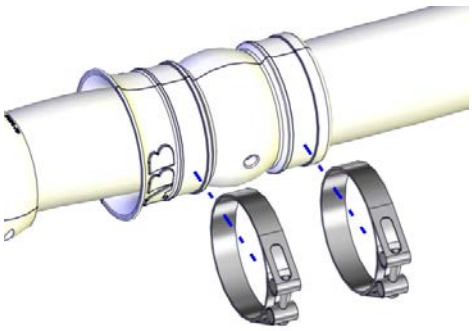
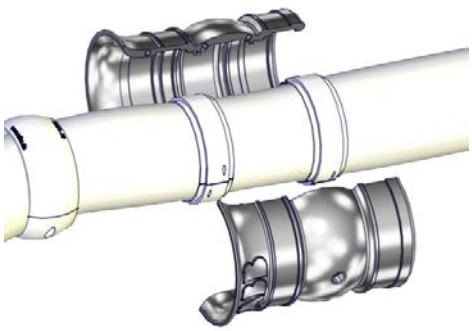
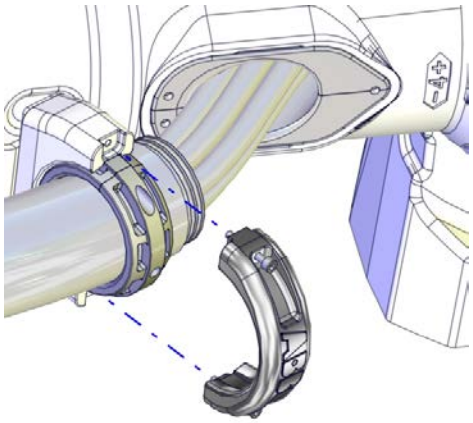
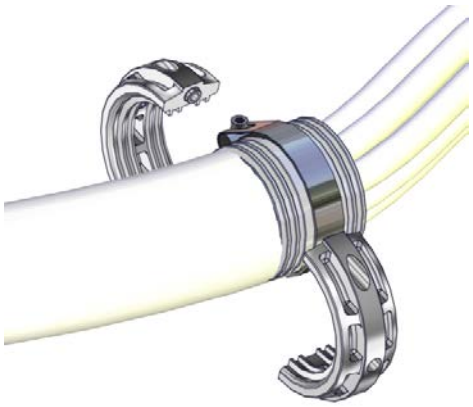
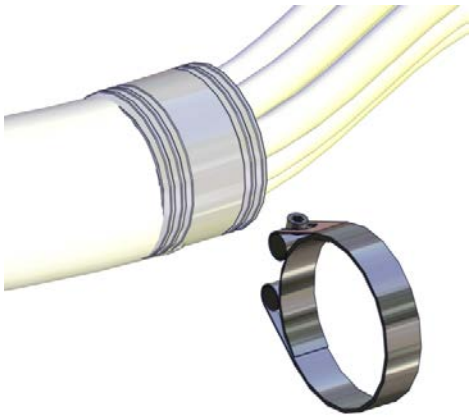
	Action	Note
2	Remove the cable and hose retainer.	 xx1200000103
3	Remove the hose clamps (2 pcs) securing the hose reinforcement funnel.	 xx1400000209
4	Remove the hose reinforcement funnel (two parts). **Note**	 xx1400000210
5	Pull carefully out cables and hoses and remove the front part of the protection hose.	Best performed in this order: 1 Cables with the smallets connectors 2 Hoses 3 Cables with the biggest connectors.

Continues on next page

4.2.6 Replacing the protection hose IRBDP SW6 UI and IRBDP MH6 UI
Continued

Step 3 - Cable and hose retainer (upper arm tube)

	Action	Note
1	Open the ball joint housing at the upper arm tube.	 xx1400000206
2	Remove the clamp jaw.	 xx1400000347
3	Open the hose clamps securing the cable and hose retainer.	 xx1400000348

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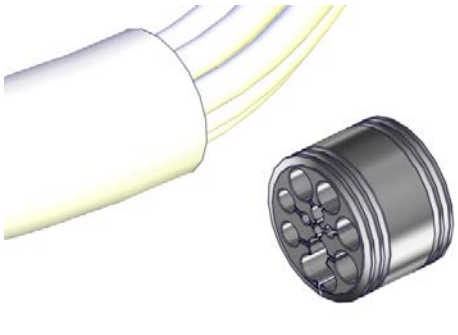
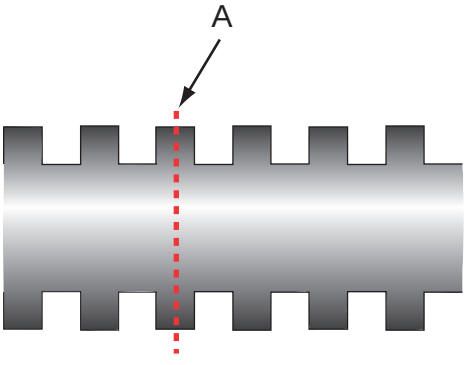
	Action	Note
4	Remove the cable and hose retainer.	 xx1400000349
5	Pull carefully out cables and hoses and remove the back part of the protection hose.	Best performed in this order: 1 Cables with the smallets connectors 2 Hoses 3 Cables with the biggest connectors.

Refitting the protection hose

Use these procedures to refit the protection hose

Step 1 - Cable and hose retainer (upper arm tube)

	Action	Note
1	**DANGER** Turn off all: • electric power supply • water pressure supply • air pressure supply to the robot, before entering the robot working area.	
2	Cut the new protection hose (for the back end) to the length required. **Note** Place the cut on top of a ridge. See A in the figure!	 xx0300000061 Back end: 500 mm
3	Put some cable grease on cables and hoses on the area where they run through the protection hose and hose reinforcement funnel.	

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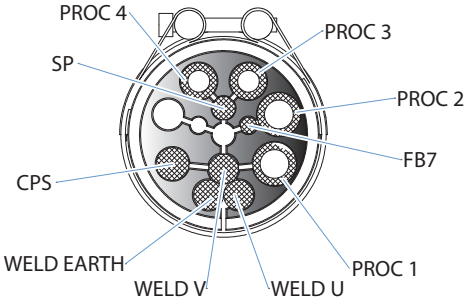
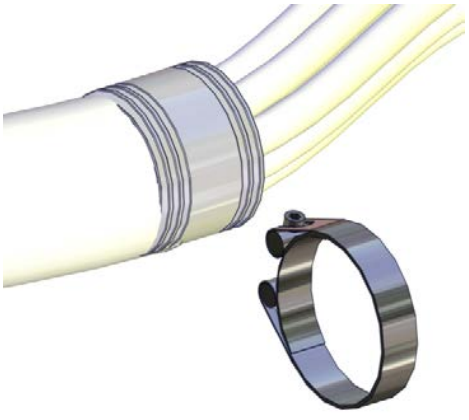
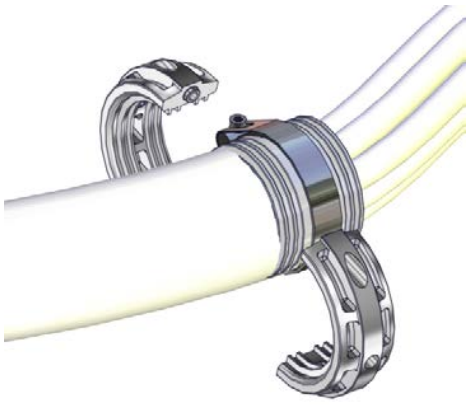
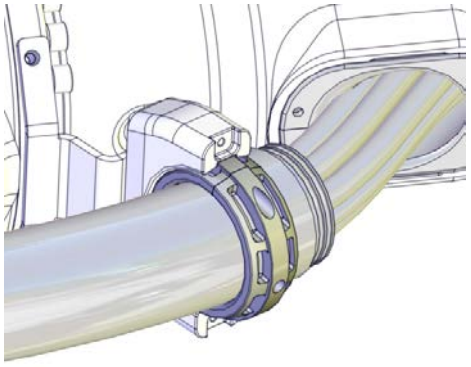
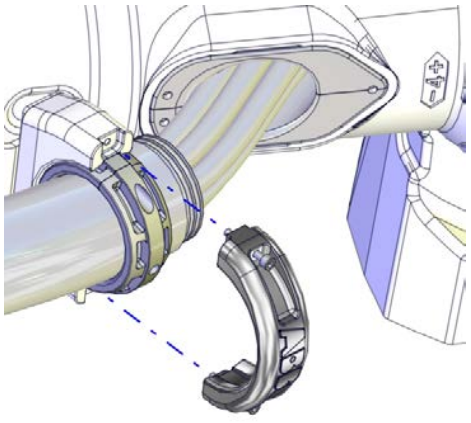
4.2.6 Replacing the protection hose IRBDP SW6 UI and IRBDP MH6 UI

Continued

	Action	Note
4	Use caution and push cables and hoses into the protection hose.	Best performed in this order: 1 Cables with the biggest connectors 2 Hoses 3 Cables with the smallets connectors.
5	Make sure that cables and hoses are not twisted.	
6	Fit the cable and hose retainer.	 xx1400000349
7	Arrange the cables and hoses and put them in their position in the cable and hose retainer.	 xx1200000106 This is an example showing the Paracom cable harness. If in doubt check the positions on a cable and hose retainer that still is fitted.
8	Secure the cable and hose retainer with the hose clamp.	 xx1400000348

Continues on next page

	Action	Note
9	Fit the clamp jaw.	 xx1400000347
10	Lift the cable package up and put the clamp jaw in the ball joint housing.	 xx1400000352
11	Fit the upper part of the ball joint housing.	 xx1400000206

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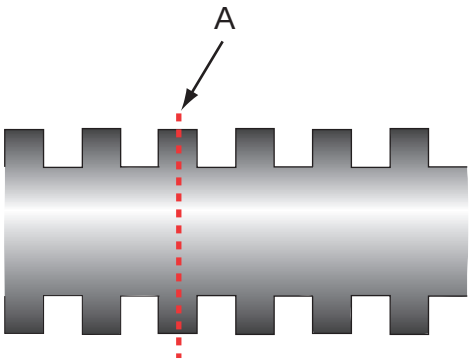
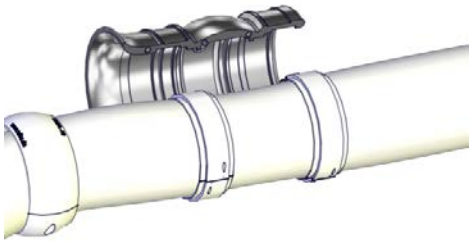
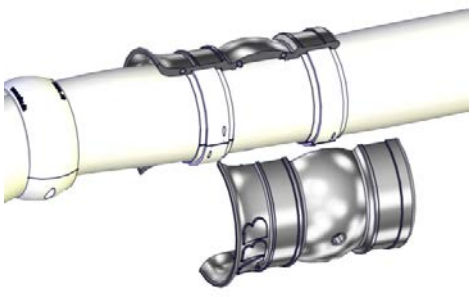
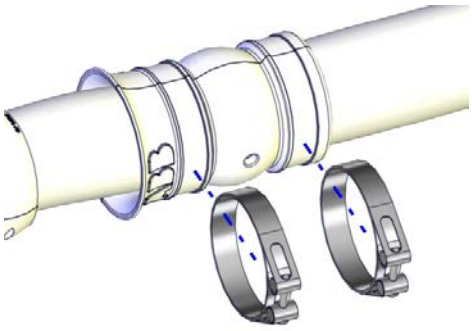
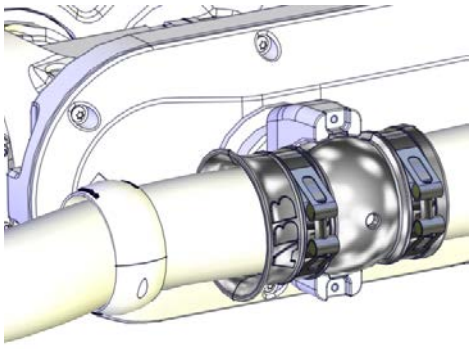
4.2.6 Replacing the protection hose IRBDP SW6 UI and IRBDP MH6 UI

Continued

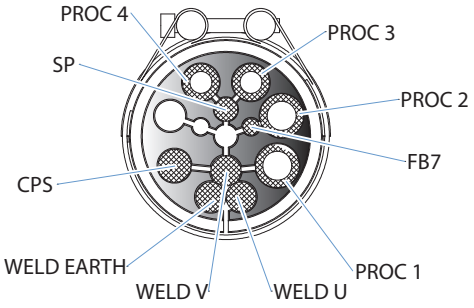
Step 2 - Hose reinforcement funnel

	Action	Note
1	Cut the new protection hose (for the front end) to the length required. **Note** Place the cut on top of a ridge. See A in the figure!	 xx0300000061 Front end: 950 mm
2	Use caution and push cables and hoses into the part of the protection hose.	Best performed in this order: 1 Cables with the biggest connectors 2 Hoses 3 Cables with the smallets connectors.
3	Make sure that cables and hoses are not twisted.	
4	Fit the middle jaws in one of the hose reinforcement funnel halves. **Note** The side of the hose reinforcement funnel which has the bigger outer diameter shall be turned towards the wrist.	 xx1400000350
5	Fit the other half and secure the hose reinforcement funnel with the hose clamps.	 xx1400000351

Continues on next page

	Action	Note
6	Secure the hose reinforcement funnel with the hose clamps.	 xx1400000209
7	Check that the screws on the hose clamps are fitted in the correct position.	 xx1400000222

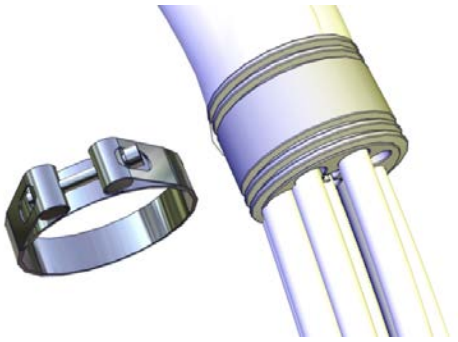
Step 3 - Cable and hose retainer (wrist)

	Action	Note
1	Arrange cable and hoses according to their position in the cable and hose retainer.	 xx1200000106 **Note** This is an example showing the Paracom cable harness. If in doubt check the positions on a cable and hose retainer that still is fitted.

Continues on next page

4.2.6 Replacing the protection hose IRBDP SW6 UI and IRBDP MH6 UI

Continued

	Action	Note
2	Secure the cable and hose retainer with the hose clamp.	 xx1200000159

Step 4 - Cable package

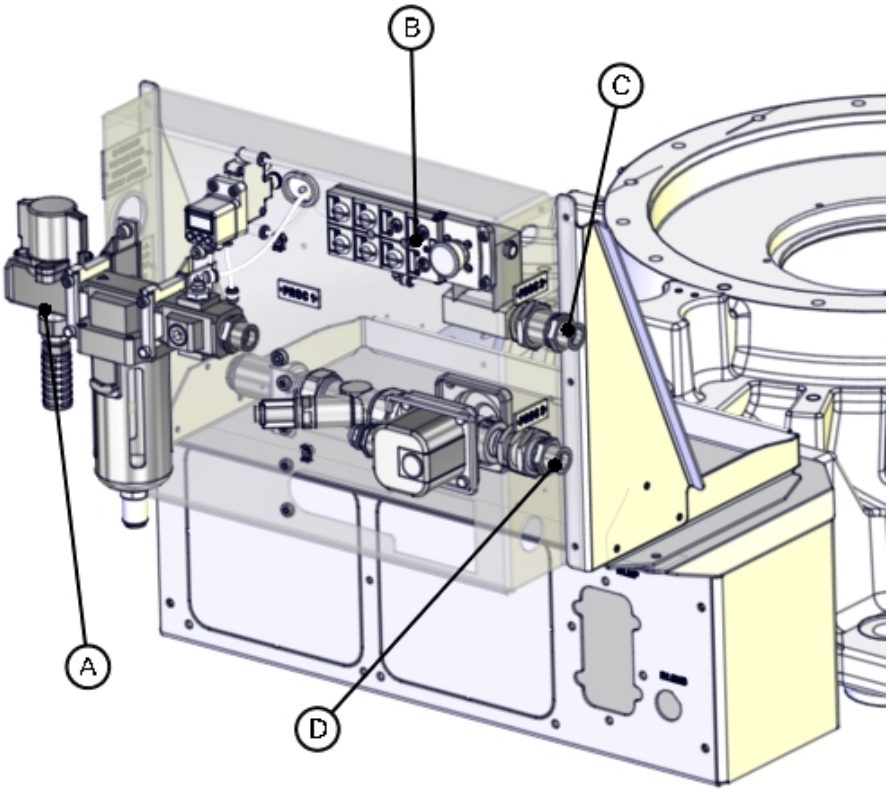
	Action	Note
1	Refit the cable package on the upper arm.	*Fitting the cable packages IRBDP MH6 UI and IRBDP SW6 UI (Lean ID) on page 92*
2	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 134*.	

4.3 Water & Air unit

4.3.1 Replacement of Air supply circuit

Location of Water and air unit

The Water and air unit is located as shown in the figure.



xx1300002328

A	Air supply circuit
B	Split box
C	Water in circuit
D	Water return circuit

Required equipment

Equipment	Art. no.	Note
Water and air unit	See *Spare parts*.	A number of versions are available. The Water and Air unit assembly contains all required hardware for fitting and connecting.
Standard toolkit, DressPack	3HAC17290-7	The contents are defined in section *Toolkits, DressPack on page 201*.
Circuit diagram	3HAC026208-001	Dresspack for spotwelding

Continues on next page

4.3.1 Replacement of Air supply circuit

Continued

Removal

The procedure below details how to remove the Air supply circuit. It does not deal with details specific to each version, such as article numbers, connector types etc. For details see the *Spare parts* section.

	Action	Note
1	**CAUTION** The system contains compressed air. Observe the safety information in section *Pneumatic or hydraulic related hazards on page 28*.	
2	Turn off the hand operated air valve on the air supply circuit.	The air hoses on the robot will be decompressed.
3	**With the option Electrical proportional valve:** In addition to turning off the hand operated valve on the air supply circuit (see above), *the output pressure of the Electrical Proportional valve must be reduced separately* either by changing the reference signal to zero first and/or exhausting it with a separate valve. It is also possible to exhaust air pressure by activating attached units to consume any residual pressure.	**Note** Reducing the pressure of the Electrical Proportional valve by changing the reference signal to zero, must be done *before* the air supply is turned off since the power supply to the Electrical proportional valve is turned off automatically at insufficient air pressure.
4	Turn off the shop floor air supply to the Water and Air unit.	
5	Remove the hose of the compressed air supply of the workshop.	
6	Remove the Proc 1 hose from the air supply unit.	
7	Remove the Proc 4 hose from the air supply unit.	Only if the option Proportional valve has been selected.
8	Disconnect the pressure switch tube from the Air circuit Cross interface.	
9	Disconnect the pressure switch connector on the split box, according to the circuit diagram.	
10	Disconnect the pressure switch from the mounting plate.	
11	If the option proportional valve is selected, disconnect the proportional valve connectors on the split box according to the circuit diagram.	
12	Unscrew the four attachment screws holding the air supply circuit and remove it.	

Continues on next page

Refitting

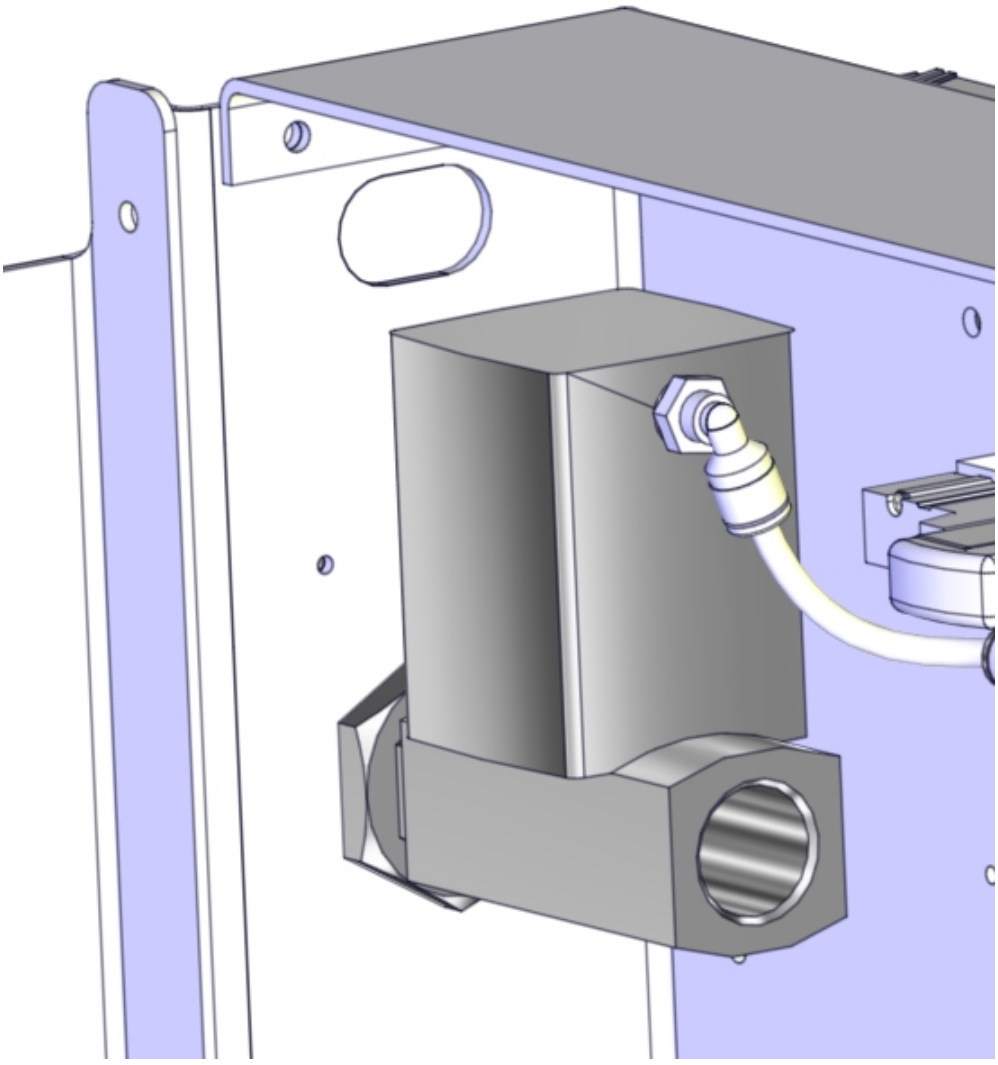
The procedure below details how to refit the air supply circuit. It does not deal with details specific to each version, such as article numbers, connector types etc. For details see the *Spare parts* section.

	Action	Note
1	Fit the air supply circuit with its four attachment screws.	
2	Connect the proportional valve connectors on the split box according to the circuit diagram.	Only if the option Proportional valve has been selected.
3	Connect the pressure switch to the mounting plate.	
4	Connect the pressure switch connector on the split box according to the circuit diagram.	
5	Connect the pressure switch tube from the Air circuit Cross interface.	
6	Connect the Proc 4 hose from the Air supply unit. **CAUTION** Do not tighten the brass couplings for water and air with excessive force.	Only if the option Proportional valve has been selected. Tightening torque: • Brass coupling 1/2": 31 Nm. • Stainless steel coupling 1/2": 49 Nm. • Brass coupling 3/8": 17 Nm. • Mixed metals: Use the lower tightening torque value of the two metals. Always apply Molykote P1900 to stainless steel couplings and apply if needed for couplings of mixed metals or brass.
7	Connect the Proc 1 hose from the Air supply unit. **CAUTION** Do not tighten the brass couplings for water and air with excessive force.	Tightening torque: • Brass coupling 1/2": 31 Nm. • Stainless steel coupling 1/2": 49 Nm. • Brass coupling 3/8": 17 Nm. • Mixed metals: Use the lower tightening torque value of the two metals. Always apply Molykote P1900 to stainless steel couplings and apply if needed for couplings of mixed metals or brass.
8	Connect the hose of the compressed air supply of the workshop.	
9	Turn on the air supply to the Water and Air unit.	
10	Turn on the hand operated air valve on the air supply circuit.	The hoses at the robot will be compressed.
11	See if there are any leakages.	Tighten if there is leakage.

4.3.2 Replacement of Water-in circuit

Location of Water-in circuit

The water in circuit is located on the rear side of the Water and air unit as shown in the figure.



xx1300002330

Required equipment

Equipment	Art. no.	Note
Water and Air unit	See *Spare parts* section!	A number of versions are available. The Water and Air unit assembly contains all required hardware for fitting and connecting.
Standard toolkit, DressPack	3HAC17290-7	The contents are defined in section *Toolkits, DressPack on page 201*.
Circuit diagram	3HAC026208-001	Dresspack for spotwelding

Continues on next page

Removal

The procedure below details how to remove the water-in circuit. It does not deal with details specific to each version, such as article numbers, connector types etc. For details see the *Spare parts* section.

	Action	Note
1	Turn off the water supply to the Water and Air unit.	
2	Remove the hose of the water supply of the workshop to the Water-in circuit.	
3	Remove the Proc 2 hose from the Water and Air unit.	
4	Remove the Pushlok nipple.	
5	Loosen the locking nut.	
6	Unscrew the two attachment screws holding the water-in circuit.	
7	Remove the Water-in circuit from the mounting plate.	
8	Remove the DIN-connector from the electrical water valve.	

Refitting

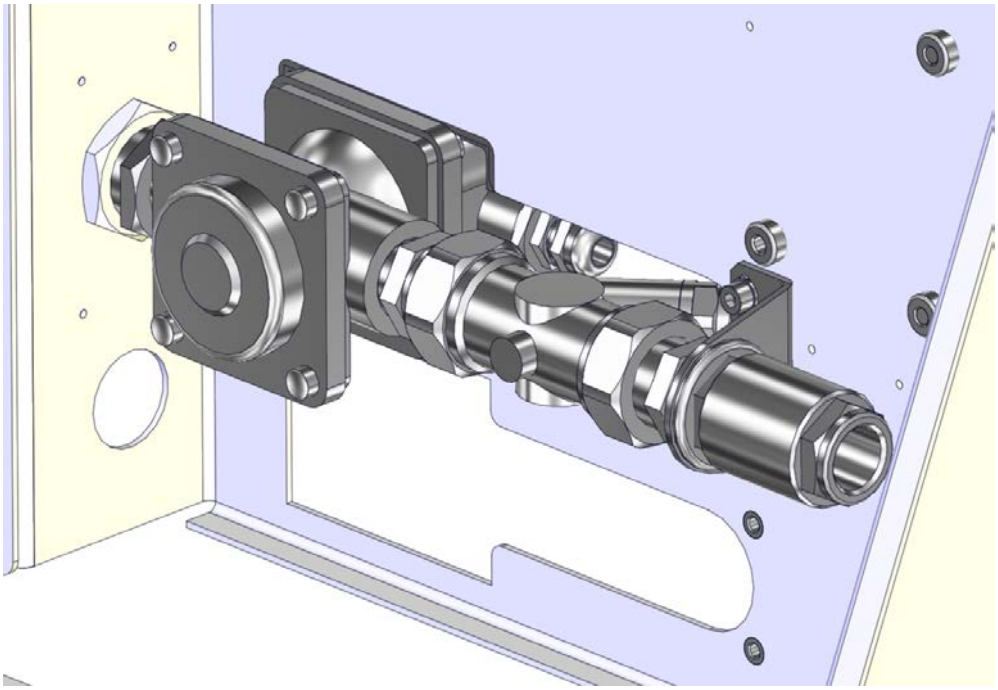
The procedure below details how to refit the water-in circuit. It does not deal with details specific to each version, such as article numbers, connector types etc. For details see the *Spare parts* section.

	Action	Note
1	Attach the DIN-connector to the electrical water valve.	
2	Fit the water-in circuit with its two attachment screws on the mounting plate.	
3	Tighten the locking nut.	
4	Fit the Pushlok nipple.	
5	Connect the Proc 2 hose on the Water and Air unit. **CAUTION** Do not tighten the brass couplings for water and air with excessive force.	Tightening torque: • Brass coupling 1/2": 31 Nm. • Stainless steel coupling 1/2": 49 Nm. • Brass coupling 3/8": 17 Nm. • Mixed metals: Use the lower tightening torque value of the two metals. Always apply Molykote P1900 to stainless steel couplings and apply if needed for couplings of mixed metals or brass.
6	Connect the hose of the workshop water supply to the Water-in circuit.	
7	Turn on the water supply to the Water and Air unit.	
8	Check for leakages.	Tighten if there are any leaks.

4.3.3 Replacement of Water-return circuit

Location of Water-return circuit

The Water-return circuit (or circuits) is located on the rear side of the Water and air unit as shown in the figure.



xx1300002585

Required equipment

Equipment	Art. no	Note
Water and Air unit	See Spare Parts section.	A number of versions are available. The Water and Air unit assembly contains all required hardware for fitting and connecting.
Standard toolkit, DressPack	3HAC17290-7	The contents are defined in section *Toolkits, DressPack on page 201*.
Circuit diagram	3HAC026208-001	Dresspack for spotwelding

Removal

The procedure below details how to remove the water-return circuit. It does not deal with details specific to each version, such as article numbers, connector types etc. For details see *Spare parts* section.

	Action	Note
1	Turn off the water supply to the Water and Air unit.	
2	Turn off the shop water drain from the Water and Air unit.	

Continues on next page

	Action	Note
3	Remove the hose of the shop floor water drain from the Water-return circuit.	One water-return: • Disconnect the hose from the check valve Second water-return: • Disconnect the hose from the bulkhead connector.
4	Loosen the locking nut.	Only if the option *Second water return* has been selected.
5	Remove the Proc 3 hose from the Water and Air unit.	
6	Remove the Proc 4 hose from the Water and Air unit.	Only if the option *Second water return* has been selected.
7	Remove the Pushlok nipple (or nipples) for return water.	
8	Loosen and remove the locking nut (or nuts).	
9	Unscrew the two attachment screws securing the mounting bracket (or brackets).	
10	Remove the Water-return circuit (or circuits) from the mounting plate.	

Refitting

The procedure below details how to refit the water-return circuit. It does not deal with details specific to each version, such as article numbers, connector types etc. For details see *Spare parts* section.

	Action	Note
1	Place the Water-return circuit (or circuits) on the mounting plate.	
2	Fit the two attachment screws securing the mounting bracket (or brackets).	
3	Fit and tighten the locking nut (or nuts).	
4	Fit the Pushlok nipple (or nipples).	
5	Connect the Proc 3 hose from the Water and Air unit. **CAUTION** Do not tighten the brass couplings for water and air with excessive force.	Tightening torque: • Brass coupling 1/2": 31 Nm. • Stainless steel coupling 1/2": 49 Nm. • Brass coupling 3/8": 17 Nm. • Mixed metals: Use the lower tightening torque value of the two metals. Always apply Molykote P1900 to stainless steel couplings and apply if needed for couplings of mixed metals or brass.

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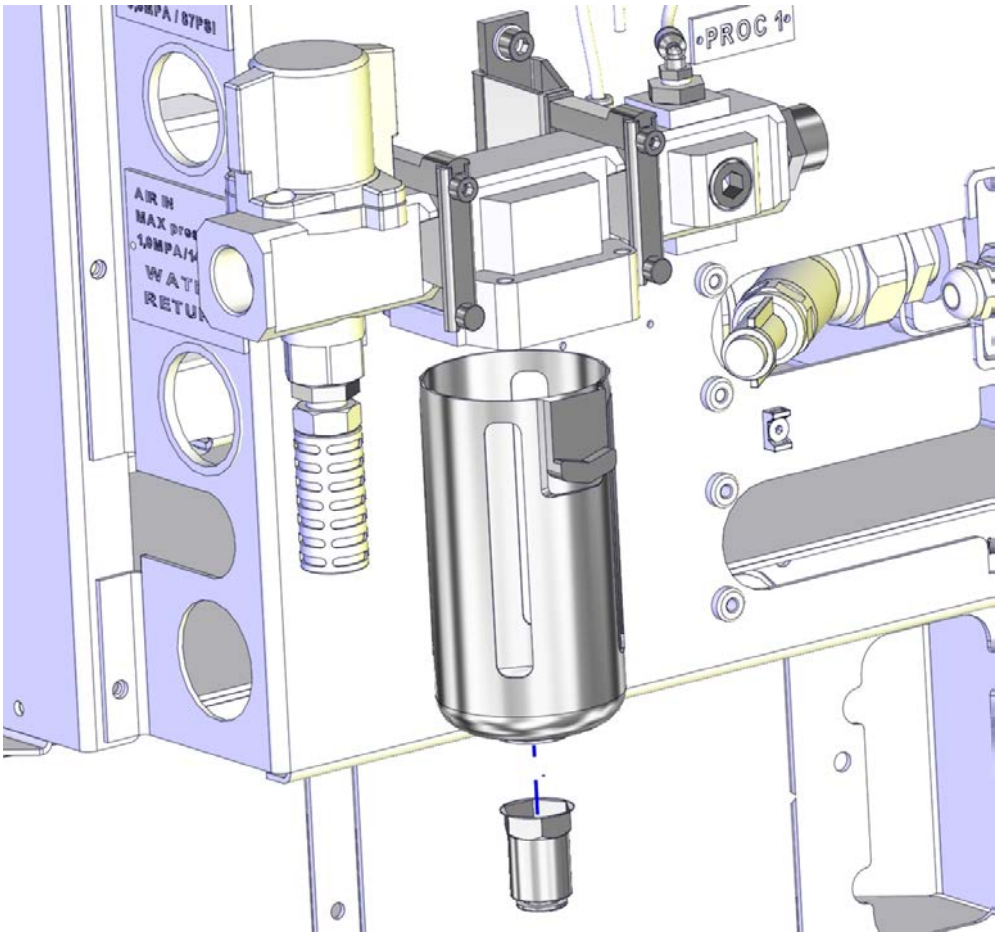
4.3.3 Replacement of Water-return circuit
Continued

	Action	Note
6	Connect the Proc 4 hose from the Water and Air unit. **CAUTION** Do not tighten the brass couplings for water and air with excessive force.	Tightening torque: • Brass coupling 1/2": 31 Nm. • Stainless steel coupling 1/2": 49 Nm. • Brass coupling 3/8": 17 Nm. • Mixed metals: Use the lower tightening torque value of the two metals. Always apply Molykote P1900 to stainless steel couplings and apply if needed for couplings of mixed metals or brass. Only if the option *Second water return* has been selected.
7	Tighten the locking nut, at the shop floor side.	Only if the option *Second water return* has been selected.
8	Connect the hose of the shop water drain to the water-return circuit.	
9	Turn on the water supply to the Water and Air unit.	
10	Activate the electrical valve.	
11	First turn on and then turn off the shop water drain.	This is done in order to evacuate all air in the circuit.
12	Wait a couple of minutes and check for leakage.	Tighten if there is any leakage.
13	Turn on the shop water drain.	

4.3.4 Replacement of Air filter element

Replacement of air filter



xx1300002586

The procedure below details how to replace the air filter element on the Water and Air unit.

	Action	Note
1	Turn off the hand operated air valve and make sure that the air filter is not pressurized.	
2	Remove the bowl assembly, by following these steps: • Push the bowl assembly lock button. • Lift the bowl assembly. • Rotate the bowl assembly 45° (right or left). • Pull out the assembly.	
3	Remove the baffle, filter element and deflector by rotating the baffle counterclockwise by hand.	
4	Fit the deflector to the body assembly. Mind the fitting direction of the deflector (concave in which the element goes into).	Deflector direction: Concave, facing the filter element.
5	Fit the new filter element by inserting it to the deflector concave.	

Continues on next page

4.3.4 Replacement of Air filter element

Continued

	Action	Note
6	Fit the baffle by inserting it to the filter element. Mind the fitting direction of the baffle (convex to which the element goes).	Baffle direction: Convex, facing the filter element.
7	Tighten the baffle to settle the baffle, filter element and deflector by rotating the baffle counterclockwise until it contacts the element and deflector lightly. Rotate approximately one half revolution counter-clockwise further in order to tighten them.	Tightening torque: 0.9 Nm
8	Fit the bowl assembly. Match the mating mark of the body and the bowl assembly to insert the assembly to the body. Rotate the assembly 45° (right or left) until the lock button is tossed up to fit the bowl assembly.	**Note** Check that the lock button has tossed up!

5 Decommissioning

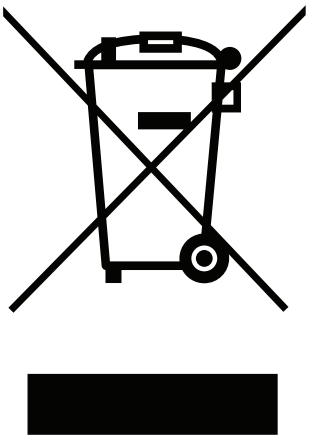
5.1 Environmental information

Introduction

ABB robots contain components in different materials. During decommissioning, all materials should be dismantled, recycled, or reused responsibly, according to the relevant laws and industrial standards. Robots or parts that can be reused or upcycled helps to reduce the usage of natural resources.

Symbol

The following symbol indicates that the product must not be disposed of as common garbage. Handle each product according to local regulations for the respective content (see table below).



xx1800000058

Materials used in the product

The table specifies some of the materials in the product and their respective use throughout the product.

Dispose components properly according to local regulations to prevent health or environmental hazards.

Material	Example application
Aluminium	Covers, synchronization brackets
Batteries, Lithium	Serial measurement board
Cast iron/nodular iron	Base, lower arm, upper arm
Copper	Cables, motors
Neodymium	Brakes, motors
Nickel	Turning disc (foundry)
Plastic/rubber	Cables, connectors, drive belts, and so on.
Steel	Gears, screws, base frame, and so on.

Continues on next page

Oil and grease

Where possible, arrange for oil and grease to be recycled. Dispose of via an authorized person/contractor in accordance with local regulations. Do not dispose of oil and grease near lakes, ponds, ditches, down drains, or onto soil. Incineration must be carried out under controlled conditions in accordance with local regulations.

Also note that:

- Spills can form a film on water surfaces causing damage to organisms. Oxygen transfer could also be impaired.
- Spillage can penetrate the soil causing ground water contamination.

6 Reference information

6.1 Introduction

General

This chapter includes general information, complementing the more specific information in the different procedures in the manual.

6.2 Unit conversion

Converter table

Use the following table to convert units used in this manual.

Quantity	Units		
Length	1 m	3.28 ft.	39.37 in
Weight	1 kg	2.21 lb.	
Weight	1 g	0.035 ounces	
Pressure	1 bar	100 kPa	14.5 psi
Force	1 N	0.225 lbf	
Moment	1 Nm	0.738 lbf-ft	
Volume	1 L	0.264 US gal	

6.3 Screw joints

General

This section describes how to tighten the various types of screw joints on ABB robots.

The instructions and torque values are valid for screw joints comprised of metallic materials and do *not* apply to soft or brittle materials.

UNBRAKO screws

UNBRAKO is a special type of screw recommended by ABB for certain screw joints. It features special surface treatment (Gleitmo as described below) and is extremely resistant to fatigue.

Whenever used, this is specified in the instructions, and in such cases, *no other type of replacement screw* is allowed. Using other types of screws will void any warranty and may potentially cause serious damage or injury.

Gleitmo treated screws

Gleitmo is a special surface treatment to reduce the friction when tightening the screw joint. It is recommended by ABB for M6-M20 screw joints. Screws treated with Gleitmo may be reused 3-4 times before the coating disappears. After this the screw must be discarded and replaced with a new one.

When handling screws treated with Gleitmo, protective gloves of **nitrile rubber** type should be used.

Generally, screws are lubricated with *Gleitmo 603* mixed with *Geomet 500* or *Geomet 702* in proportion 1:3. *Geomet* thickness varies according to screw dimensions, refer to the following.

Dimension	Lubricant	Geomet thickness
M6-M20 (any length except M20x60)	*Gleitmo 603* + *Geomet 500*	3-5 µm
M6-M20 (any length except M20x60)	*Gleitmo 603* + *Geomet 720*	3-5 µm
M20x60	*Gleitmo 603* + *Geomet 500*	8-12 µm
M20x60	*Gleitmo 603* + *Geomet 720*	6-10 µm

Screws lubricated in other ways

Screws lubricated with Molykote 1000 or Molykote P1900 should *only* be used when specified in the repair, maintenance or installation procedure descriptions.

In such cases, proceed as follows:

1. Apply lubricant to the screw thread.
2. Apply lubricant between the plain washer and screw head.
3. Screw dimensions of M8 or larger must be tightened with a torque wrench. Screw dimensions of M6 or smaller may be tightened without a torque wrench *if* this is done by trained and qualified personnel.

Continues on next page

Lubricant	Article number
Molykote 1000 (molybdenum disulphide grease)	3HAC042472-001
Molykote P1900 (molybdenum disulphide grease)	3HAC070875-001

Tightening torque

Before tightening any screw, note the following:

- Determine whether a **standard** tightening torque or **special** torque is to be applied. The **standard torques** are specified in the following tables. Any **special torques** are specified in the repair, maintenance or installation procedure descriptions. **Any special torque specified overrides the standard torque!**
- Use the *correct tightening torque* for each type of screw joint.
- Only use *correctly calibrated* torque keys.
- Always *tighten the joint by hand,* and never use pneumatic tools.
- Use the *correct tightening technique*, that is *do not* jerk. Tighten the screw in a slow, flowing motion.
- Maximum allowed total deviation from the specified value is **10%**!

Tightening torque for oil-lubricated screws with slotted or cross-recess head screws

The following table specifies the recommended standard tightening torque for *oil-lubricated screws* with *slotted or cross-recess head screws.*

Note

A special torque specified in the repair, maintenance or installation procedure overrides the standard torque.

Tightening torque for oil-lubricated screws with allen head screws

The following table specifies the recommended standard tightening torque for *oil-lubricated screws* with *allen head screws.*

Note

A special torque specified in the repair, maintenance or installation procedure overrides the standard torque.

Dimension	Tightening torque (Nm) Class 8.8, oil-lubricated	Tightening torque (Nm) Class 10.9, oil-lubricated	Tightening torque (Nm) Class 12.9, oil-lubricated
M5	6	-	-
M6	10	-	-
M8	24	34	40
M10	47	67	80
M12	82	115	140
M16	200	290	340
M20	400	560	670

Continues on next page

Dimension	Tightening torque (Nm) Class 8.8, oil-lubricated	Tightening torque (Nm) Class 10.9, oil-lubricated	Tightening torque (Nm) Class 12.9, oil-lubricated
M24	680	960	1150

Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws

The following table specifies the recommended standard tightening torque for *screws lubricated with Molycote 1000, Gleitmo 603 or equivalent* with *allen head screws.*

Note

A special torque specified in the repair, maintenance or installation procedure overrides the standard torque.

Dimension	Tightening torque (Nm) Class 10.9, lubricated [i]	Tightening torque (Nm) Class 12.9, lubricated [i]
M5		8
M6		14
M8	28	35
M10	55	70
M12	96	120
M16	235	300
M20	460	550
M24	790	950

[i] Lubricated with Molycote 1000, Gleitmo 603 or equivalent

Water and air connectors

The following table specifies the recommended standard tightening torque for *water and air connectors*.

Note

A special torque specified in the repair, maintenance or installation procedure overrides the standard torque.

Dimension	Material	Tightening torque Nm - Nominal	Tightening torque Nm - Min.	Tightening torque Nm - Max.
ALL	Mixed	The lower tightening torque of the two materials.		
1/8	Brass only	12	8	15
1/4	Brass only	15	10	20
3/8	Brass only	20	15	25
1/2	Brass only	40	30	50
1/2	Stainless steel only	49	47	59
3/4	Brass only	70	55	90

6.4 Weight specifications

Definition

In installation, repair, and maintenance procedures, weights of the components handled are sometimes specified. All components exceeding 22 kg (50 lbs) are highlighted in this way.

To avoid injury, ABB recommends the use of a lifting accessory when handling components with a weight exceeding 22 kg. A wide range of lifting accessories and devices are available for each manipulator model.

Example

Following is an example of a weight specification in a procedure:

	Action	Note
	CAUTION The arm weighs 25 kg. All lifting accessories used must be sized accordingly.	

6.5 Toolkits, DressPack

General

All service (repair, maintenance and installation) instructions contain lists of tools required to perform the specified activity. All special tools, that is all tools that are not considered standard as defined below, are listed in their instructions respectively.

This way, the tools required are the sum of the Standard Toolkit and any tools listed in the instruction.

Standard toolkit

This standard toolkit contains a set of standard tools used for DressPack, 3HAC17290-7.

Qty	Article number	Tool	Note
1	-	Socket head cap, 5-17mm	-
1	-	Torx socket no: 20-60	-
1	-	Phillips screwdriver, small	For Harting connectors
1	-	Flat screwdriver, medium	For Harting connectors
2	-	Ring-open-end spanner 8-19 mm	For water connectors on water and air unit
1	-	Open end wrench, 27 mm.	For Tension arm unit and water connectors on DressPack
1	-	Open end wrench, 36 mm	For water connectors on DressPack

Toolkit, water panel

This toolkit contains tools needed for water panel:

Qty	Article number	Tool	Note
1	-	Socket head cap 4 mm	For water panel
2	-	Ring-open-end spanner, 36 mm	For water panel

Toolkit, cables

This toolkit contains tools needed for work with cables:

Qty	Article number	Tool	Note
1	0999 000 0171 (D-sub)	Removal and Insertion tool for pins and sockets	Art. no. from Harting
1	0999 000 0012 (HAN DD)	Removal tool for pins and sockets	Art. no. from Harting
1	0999 000 0319 (HAN EE)	Removal tool for pins and sockets	Art. no. from Harting
1	0999 000 0059 (HAN DD and HAN EE)	Insertion tool for pins and sockets	Art. no. from Harting
1	-	Stripping pliers	

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6.5 Toolkits, DressPack

Continued

Qty	Article number	Tool	Note
1	09 99 000 0021	Crimping tool HARTING with locator	Art. no. from Harting
1	09 99 000 0001	Crimping tool BUCHANAN, HARTING	Art. no. from Harting
1	09 99 000 0175 09 99 000 0169	Crimping tool HARTING	Art. no. from Harting
1	09 99 000 0646 (article number at Harting Technology Group)	M12 dynamometric screwdriver SW15 Torque tool for Ethernet connectors  xx2200001261	Art. no. from Harting
1	M12 torque screwdriver and M12 assembly tool (bit)	TSD 04 SAC (article number at Phoenix Contact) SAC BIT M12-D15 (article number at Phoenix Contact)  xx2200001262	Order both parts and assemble. The screwdriver has a preset torque of 0.4 Nm. Used to tighten M12 Ethernet connectors.

6.6 Lifting accessories and lifting instructions

General

Many repair and maintenance activities require different pieces of lifting accessories, which are specified in each procedure.

The use of each piece of lifting accessories is *not* detailed in the activity procedure, but in the instruction delivered with each piece of lifting accessories.

The instructions delivered with the lifting accessories should be stored for later reference.

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7 Spare parts

7.1 Introduction

General

This chapter contains more specific article information. It is to be regarded as a complement to the slightly generic procedure information found in the Installation, Maintenance and Repair chapters.

The robot system itself, consisting of robot and controller cabinet, is described in its own technical documents.

7.2 DressPack cable package IRBDP MH6 LI

General

This chapter contains more specific article information. It is to be regarded as a complement to the slightly generic procedure information found in the Installation, Maintenance and Repair chapters.

The robot system itself, consisting of robot and controller cabinet, is detailed in its own technical documents.

IRBDP MH6 LI

This section describes the spare parts for DressPack cable package IRBDP MH6 LI.

Spare part number	235/2.65 220/2.65 LID	205/2.80 200/2.80 LID	175/3.05 155/3.05 LID	150/3.20 145/3.20 LID	200/2.60 175/2.60 LID	155/2.85 140/2.85 LID	300/2.70 270/2.70 LID	245/3.00 220/3.00 LID
3HAC073344-001 [i] Paracom	X	X	X	X	X	X	X	X
3HAC073345-001 [i] Parabus Com	X	X	X	X	X	X	X	X
3HAC073346-001 [i] Paramulti	X	X	X	X	X	X	X	X

[i] No velcro strap included in spare part delivery. Reuse velcro strap from old cable package.

7.3 DressPack cable package IRBDP MH3 UI

General

This chapter contains more specific article information. It is to be regarded as a complement to the slightly generic procedure information found in the Installation, Maintenance and Repair chapters.

The robot system itself, consisting of robot and controller cabinet, is detailed in its own technical documents.

IRBDP MH3 UI

This section describes the spare parts for DressPack cable package IRBDP MH3 UI.

Spare part number	235/2.65 220/2.65 LID	205/2.80 200/2.80 LID	175/3.05 155/3.05 LID	150/3.20 145/3.20 LID	200/2.60 175/2.60 LID	155/2.85 140/2.85 LID	300/2.70 270/2.70 LID	245/3.00 220/3.00 LID
3HAC046861-001 Paracom	X	X			X	X	X	
3HAC046861-002 Paracom Long			X	X				X
3HAC046862-001 Parabus Com	X	X			X	X	X	
3HAC046862-002 Parabus Com Long			X	X				X
3HAC071386-001 Paramulti	X	X			X	X	X	
3HAC071386-002 Paramulti Long			X	X				X

7.4 DressPack cable package IRBDP SW6 LE

General

This chapter contains more specific article information. It is to be regarded as a complement to the slightly generic procedure information found in the Installation, Maintenance and Repair chapters.

The robot system itself, consisting of robot and controller cabinet, is detailed in its own technical documents.

IRBDP SW6 LE

This section describes the spare parts for DressPack cable package IRBDP SW6 LE.

Spare part number	235/2.65 220/2.65 LID	205/2.80 200/2.80 LID	175/3.05 155/3.05 LID	150/3.20 145/3.20 LID	200/2.60 175/2.60 LID	155/2.85 140/2.85 LID	300/2.70 270/2.70 LID	245/3.00 220/3.00 LID
3HAC046476-001 Paracom	X	X	X	X	X	X	X	X
3HAC046476-002 Paracom Servo Gun	X	X	X	X	X	X	X	X
3HAC046477-001 Parabus Com	X	X	X	X	X	X	X	X
3HAC046477-002 Parabus Com Servo Gun	X	X	X	X	X	X	X	X
3HAC071387-001 Paramulti	X	X	X	X	X	X	X	X
3HAC071387-002 Paramulti Servo Gun	X	X	X	X	X	X	X	X

7.5 DressPack cable package IRBDP MH6 UI

General

This chapter contains more specific article information. It is to be regarded as a complement to the slightly generic procedure information found in the Installation, Maintenance and Repair chapters.

The robot system itself, consisting of robot and controller cabinet, is detailed in its own technical documents.

IRBDP MH6 UI

This section describes the spare parts for DressPack cable package IRBDP MH6 UI.

Spare part number	235/2.65 220/2.65 LID	205/2.80 200/2.80 LID	175/3.05 155/3.05 LID	150/3.20 145/3.20 LID	200/2.60 175/2.60 LID	155/2.85 140/2.85 LID	300/2.70 270/2.70 LID	245/3.00 220/3.00 LID
3HAC046550-001 Paracom	X	X			X	X	X	
3HAC046550-002 Paracom Long			X	X				X
3HAC046551-001 Paracom Com	X	X			X	X	X	
3HAC046551-002 Paracom Bus Long			X	X				X
3HAC071288-001 Paramulti	X	X			X	X	X	
3HAC071288-002 Paramulti Long			X	X				X

7.6 DressPack cable package IRBDP SW6 UI

General

This chapter contains more specific article information. It is to be regarded as a complement to the slightly generic procedure information found in the Installation, Maintenance and Repair chapters.

The robot system itself, consisting of robot and controller cabinet, is detailed in its own technical documents.

IRBDP SW6 UI

This section describes the spare parts for DressPack cable package IRBDP SW6 UI.

Spare part number	235/2.65 220/2.65 LID	205/2.80 200/2.80 LID	175/3.05 155/3.05 LID	150/3.20 145/3.20 LID	200/2.60 175/2.60 LID	155/2.85 140/2.85 LID	300/2.70 270/2.70 LID	245/3.00 220/3.00 LID
3HAC046482-001 Paracom	X	X			X	X	X	
3HAC046482-002 Paracom Long			X	X				X
3HAC046482-003 Paracom Servo Gun	X	X			X	X	X	
3HAC046482-004 Paracom Servo Gun Long			X	X				X
3HAC046483-001 Parabus Com	X	X			X	X	X	
3HAC046483-002 Parabus Com Long			X	X				X
3HAC046483-003 Parabus Com Servo Gun	X	X			X	X	X	
3HAC046483-004 Parabus Com Servo Gun Long			X	X				X
3HAC071287-001 Paramulti	X	X			X	X	X	
3HAC071287-002 Paramulti Long			X	X				X
3HAC071287-003 Paramulti Servo Gun	X	X			X	X	X	
3HAC071287-004 Paramulti Servo Gun Long			X	X				X

7.7 Sub cables

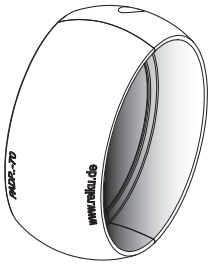
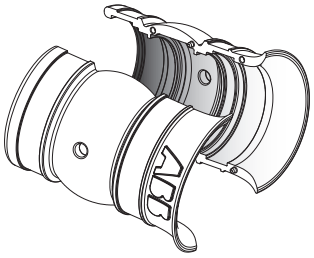
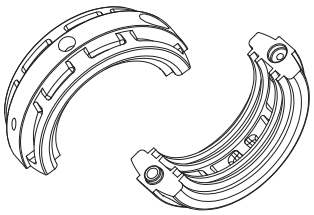
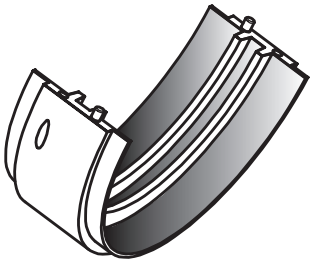
Spare parts

This section describes the spare parts for DressPack Sub cables.

Spare part number	235/2.65 220/2.65 LID	205/2.80 200/2.80 LID	175/3.05 155/3.05 LID	150/3.20 145/3.20 LID	200/2.60 175/2.60 LID	155/2.85 140/2.85 LID	300/2.70 270/2.70 LID	245/3.00 220/3.00 LID
3HAC046528-001 CPS axes 3-6	X	X			X	X	X	
3HAC035764-001 CPS axes 3-6 Long			X	X				X
3HAC046530-001 SP axes 3-6	X	X			X	X	X	
3HAC035763-001 SP axes 3-6 Long			X	X				X
3HAC046531-001 FB axes 3-6	X	X			X	X	X	
3HAC035762-001 FB axes 3-6 Long			X	X				X
3HAC046533-001 CBUS axes 3-6	X	X			X	X	X	
3HAC035765-001 CBUS axes 3-6 Long			X	X				X
3HAC034204-001 Ethernet Upper arm	X	X			X	X	X	
3HAC034204-002 Ethernet Upper arm, long			X	X				X

7.8 Wear parts

Spare parts

Spare part number	Illustration	Note
3HAC5320-2 Protection hose Lower arm		Only delivered in full meters.
3HAC042173-002 Protection hose Upper arm, back end (500 mm)		This length is ready to use.
3HAC042173-003 Protection hose Upper arm, front end (1080 mm)		This length must be cut to the correct length for IRB 6700, before use. Cut to 950 mm.
3HAC032660-001 Protective sleeve, rotary	 xx1400001981	Delivered complete (both parts).
3HAC032916-001 Hose reinforcement funnel	 xx1400001982	Order 2 pcs to get both parts.
3HAC042483-001 Clamp insert	 xx1400001400	Order 2 pcs to get both parts.
3HAC14290-1 Middle jaw	 xx1400001399	Delivered complete (both parts).

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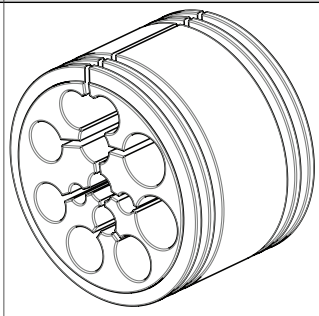
Spare part number	Illustration	Note
3HAC035251-001 Cable & hose retainer 60	 xx1400001398	

7.9 Connection kits

General

This chapter contains more specific article information. It is to be regarded as a complement to the slightly generic procedure information found in the Installation, Maintenance and Repair chapters.

The robot system itself, consisting of robot and controller cabinet, is detailed in its own technical documents.

Spare parts

Spare part	Spare part number	Note
CP/CS Proc 1 on base	3HAC16667-1	
Weld, Proc axis 6	3HAC043502-001	
CP/CS/CBUS Ethernet, Proc axis 3	3HAC048464-001	
CP/CS/CBUS Ethernet, Proc axis 6	3HAC043503-001	
7th axis on base	3HAC023441-001	

7.10 7th axis to base

General

This chapter contains more specific article information. It is to be regarded as a complement to the slightly generic procedure information found in the Installation, Maintenance and Repair chapters.

The robot system itself, consisting of robot and controller cabinet, is detailed in its own technical documents.

Spare parts

Spare part	Spare part number	Note
7th axis, serial cable	3HAC023278-001	

7.11 DressPack floor

Spare parts

Spare part	Spare part number	Note
Floor weld cable	3HAC16847-1	7 m 3x35 mm^2 MC connector
Floor weld cable	3HAC16847-2	15 m 3x35 mm^2 MC connector
Floor weld cable	3HAC16847-4	22 m 3x35 mm^2 MC connector
Cable to split box	3HAC16844-1	7 m Used with Water and air unit
Cable to split box	3HAC16844-2	15 m Used with Water and air unit
Cable to split box	3HAC16844-13	22 m Used with Water and air unit
Cable to split box	3HAC16844-3	30 m Used with Water and air unit
Process cable to stat gun	3HAC025117-001	7 m
Process cable to stat gun	3HAC025117-002	15 m
Process cable to stat gun	3HAC025117-003	22 m
Process cable to stat gun	3HAC025117-006	30 m

7.12 Customer signal/power

General

This chapter contains more specific article information. It is to be regarded as a complement to the slightly generic procedure information found in the Installation, Maintenance and Repair chapters.

The robot system itself, consisting of robot and controller cabinet, is detailed in its own technical documents.

Spare parts

Spare part	Spare part number	Note
Harness - CP/CS/DeviceNet	3HAC022978-001	7 m Parallel DeviceNet
Harness - CP/CS/DeviceNet	3HAC022978-002	15 m Parallel DeviceNet
Harness - CP/CS/DeviceNet	3HAC022978-006	22 m Parallel DeviceNet
Harness - CP/CS/DeviceNet	3HAC022978-003	30 m Parallel DeviceNet
Harness - CP/CS/ProfiBus	3HAC022988-001	7 m ProfiBus
Harness - CP/CS/ProfiBus	3HAC022988-002	15 m ProfiBus
Harness - CP/CS/ProfiBus	3HAC022988-006	22 m ProfiBus
Harness - CP/CS/ProfiBus	3HAC022988-003	30 m ProfiBus
Harness - CP/CS	3HAC022957-001	7 m Parallel
Harness - CP/CS	3HAC022957-002	15 m Parallel
Harness - CP/CS	3HAC022957-006	22 m Parallel
Harness - CP/CS	3HAC022957-003	30 m Parallel
Harness - Profinet	3HAC031924-001	7 m
Harness - Profinet	3HAC031924-002	15 m
Harness - Profinet	3HAC031924-003	22 m
Harness - Profinet	3HAC031924-004	30 m

7.13 Water and air unit

Spare parts

This section details spare parts for the water and air unit.

Spare part	Spare part number	Note
Water and air unit	3HAC027294-001	Basic Type S
Water and air unit	3HAC027294-002	2:nd water return
Water and air unit	3HAC027294-003	E/P valve Type S

Water and air unit

Parts	Article no.	Note
Water and air unit	3HAC048636-001	Basic
Water and air unit	3HAC048636-002	2:nd water return
Water and air unit	3HAC048636-003	E/P valve

Hoses for Water and air unit

Parts	Article number	Note
Air hose if E/P valve	3HAC16845-2	Orange
Air hose if E/P valve	3HAC16845-4	Black
Hose water and air unit (3 pcs)	3HAC16845-1	Orange
Hose water and air unit (3 pcs)	3HAC16845-5	Black

8 Circuit diagrams

8.1 Circuit diagrams

Overview

The circuit diagrams are not included in this manual, but are available for registered users on myABB Business Portal, *www.abb.com/myABB*.

See the article numbers in the tables below.

Controllers

Product	Article numbers for circuit diagrams
Circuit diagram - IRC5	*3HAC024480-011*

DressPack

Product	Article numbers for circuit diagrams
Circuit diagram - DressPack IRB 5710 / IRB 5720	*3HAC081433-001*
Circuit diagram - DressPack 6650S/7600 LeanID	*3HAC022327-002*
Circuit diagram - DressPack 6650S/7600	*3HAC026209-001*
Circuit diagram - DressPack 6620	*3HAC026136-001*
Circuit diagram - DressPack IRB 6640, IRB 6650S, IRB 7600	*3HAC026209-001*
Circuit diagram - DressPack 6660	*3HAC029940-001*
Circuit diagram - DressPack 6700	*3HAC044246-002*
Circuit diagram - DressPack IRB 6710 / IRB 6720 / IRB 6730 / IRB 6740	*3HAC087933-001*
Circuit diagram - DressPack 8700	*3HAC053524-002*
Circuit diagram - DressPack for spotwelding SWC IRC5 M2004	*3HAC026208-001*
Circuit diagram - DressPack SWC IRC5 Design 2014 PROFINET	*3HAC044736-001*

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Index

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